Haier SERVICE MANUAL

Order No. AC1011S004V0

Wall mounted Type

DC Inverter EK-Series

Model No. HSU-09HEG03/R2(DB)
HSU09VHG(DB)

indoor unit and remote controller

outdoor unit

⚠WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public.
It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death

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1. Introduction

1.1 Safety Cautions

Be sure to read the following safety cautions before conducting repair work.

The caution items are classified into “Warning” and “Caution”. The “Warning” items are especially important since they can lead to death or serious injury if they are not followed closely. The “Caution” items can also lead to serious accidents under some conditions if they are not followed. Therefore, be sure to observe all the safety caution items described below.

About the pictograms

△ This symbol indicates an item for which caution must be exercised.
The pictogram shows the item to which attention must be paid.

○ This symbol indicates a prohibited action.
The prohibited item or action is shown inside or near the symbol.

● This symbol indicates an action that must be taken, or an instruction.
The instruction is shown inside or near the symbol.

After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates normally, and explain the cautions for operating the product to the customer.

1.1.1 Caution in Repair

Warning	
Be sure to disconnect the power cable plug from the plug socket before disassembling the equipment for a repair. Working on the equipment that is connected to a power supply can cause an electrical shook. If it is necessary to supply power to the equipment to conduct the repair or inspecting the circuits, do not touch any electrically charged sections of the equipment.	
If the refrigerant gas discharges during the repair work, do not touch the discharging refrigerant gas.The refrigerant gas can cause frostbite.	
When disconnecting the suction or discharge pipe of the compressor at the welded section, release the refrigerant gas completely at a well-ventilated place first. If there is a gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it can cause injury.	
If the refrigerant gas leaks during the repair work, ventilate the area. The refrigerant gas can generate toxic gases when it contacts flames.	
The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. Be sure to discharge the capacitor completely before conducting repair work.A charged capacitor can cause an electrical shock.	
Do not start or stop the air conditioner operation by plugging or unplugging the power cable plug. Plugging or unplugging the power cable plug to operate the equipment can cause an electrical shock or fire.	

Warning	
Do not repair the electrical components with wet hands. Working on the equipment with wet hands can cause an electrical shock.	
Do not clean the air conditioner by splashing water. Washing the unit with water can cause an electrical shock.	
Be sure to provide the grounding when repairing the equipment in a humid or wet place, to avoid electrical shocks.	
Be sure to turn off the power switch and unplug the power cable when cleaning the equipment. The internal fan rotates at a high speed, and cause injury.	
Do not tilt the unit when removing it. The water inside the unit can spill and wet the furniture and floor.	
Be sure to check that the refrigerating cycle section has cooled down sufficiently before conducting repair work. Working on the unit when the refrigerating cycle section is hot can cause burns.	
Use the welder in a well-ventilated place. Using the welder in an enclosed room can cause oxygen deficiency.	

1.1.2 Cautions Regarding Products after Repair

Warning	
Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment. The use of inappropriate parts or tools can cause an electrical shock, excessive heat generation or fire.	
When relocating the equipment, make sure that the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength and if the installation work is not conducted securely, the equipment can fall and cause injury.	
Be sure to install the product correctly by using the provided standard installation frame. Incorrect use of the installation frame and improper installation can cause the equipment to fall, resulting in injury.	For integral units only
Be sure to install the product securely in the installation frame mounted on a window frame. If the unit is not securely mounted, it can fall and cause injury.	For integral units only

Warning	
Be sure to use an exclusive power circuit for the equipment, and follow the technical standards related to the electrical equipment, the internal wiring regulations and the instruction manual for installation when conducting electrical work. Insufficient power circuit capacity and improper electrical work can cause an electrical shock or fire.	
Be sure to use the specified cable to connect between the indoor and outdoor units. Make the connections securely and route the cable properly so that there is no force pulling the cable at the connection terminals. Improper connections can cause excessive heat generation or fire.	
When connecting the cable between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable. If the cover is not mounted properly, the terminal connection section can cause an electrical shock, excessive heat generation or fire.	
Do not damage or modify the power cable. Damaged or modified power cable can cause an electrical shock or fire. Placing heavy items on the power cable, and heating or pulling the power cable can damage the cable.	
Do not mix air or gas other than the specified refrigerant (R-410A / R22) in the refrigerant system. If air enters the refrigerating system, an excessively high pressure results, causing equipment damage and injury.	
If the refrigerant gas leaks, be sure to locate the leak and repair it before charging the refrigerant. After charging refrigerant, make sure that there is no refrigerant leak. If the leak cannot be located and the repair work must be stopped, be sure to perform pump-down and close the service valve, to prevent the refrigerant gas from leaking into the room. The refrigerant gas itself is harmless, but it can generate toxic gases when it contacts flames, such as fan and other heaters, stoves and ranges.	
When replacing the coin battery in the remote controller, be sure to disposed of the old battery to prevent children from swallowing it. If a child swallows the coin battery, see a doctor immediately.	

Caution	
Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks.	
Do not install the equipment in a place where there is a possibility of combustible gas leaks. If a combustible gas leaks and remains around the unit, it can cause a fire.	
Be sure to install the packing and seal on the installation frame properly. If the packing and seal are not installed properly, water can enter the room and wet the furniture and floor.	For integral units only

1.1.3 Inspection after Repair

Warning	
Check to make sure that the power cable plug is not dirty or loose, then insert the plug into a power outlet all the way. If the plug has dust or loose connection, it can cause an electrical shock or fire.	
If the power cable and lead wires have scratches or deteriorated, be sure to replace them. Damaged cable and wires can cause an electrical shock, excessive heat generation or fire.	

Warning	
Do not use a joined power cable or extension cable, or share the same power outlet with other electrical appliances, since it can cause an electrical shock, excessive heat generation or fire.	

Caution	
Check to see if the parts and wires are mounted and connected properly, and if the connections at the soldered or crimped terminals are secure. Improper installation and connections can cause excessive heat generation, fire or an electrical shock.	
If the installation platform or frame has corroded, replace it. Corroded installation platform or frame can cause the unit to fall, resulting in injury.	
Check the grounding, and repair it if the equipment is not properly grounded. Improper grounding can cause an electrical shock.	
Be sure to measure the insulation resistance after the repair, and make sure that the resistance is 1 M ohm or higher. Faulty insulation can cause an electrical shock.	
Be sure to check the drainage of the indoor unit after the repair. Faulty drainage can cause the water to enter the room and wet the furniture and floor.	

2. List of Functions

Category	Functions	HSU09VHG(DB)
Healthy negative ion	make your room full of an abundance natural negative ions.	N
Child lock	Avoid the child's wrong operation on the remote controller	Y
3D air flow	The 3D airflow is able to deliver the airflow horizontally and vertically.	N
24Hour timer	Use the timer function to set on,or off,or from on to off,or from off to on	Y
Easy clean design	The panel is easy to wash and the airflow vents can be detached easily	Y
Intelligent air	With twin-blade technology ,the airflow can be adjusted not to blow directly	Y
Anti-mold filter	Catches most small particles and remove unpleasant odors effectively.	Y
Sleep mode	The setting temprature and the indoor noise can be adjusted to a more comfortable level when you set the "sleep mode"during night sleep	Y
4 Fan setting	Slect the fan speed LO,MED,HI,AUTO	Y
Auto mode	adjust the last fixed operation mode automatically.	Y
Power mode	Quick cooling or heating	Y
Soft mode	lower noise operation condition	Y
Constant temperature dehumidification	Make dehumidifying in the room while keeping the constant temperature inside	N

Note: Y: Holding Functions
N : No Functions

3. Specifications

Model			HSU09VHG(DB)	
			Cooling	Heating
Capacity Rated (Min.~Max.)		kW	2.49(1.15~3.2)	2.64(1.15~3.52)
		Btu/h	8500(3920~10920)	9000(3920~12000)
		kcal/h	2141(989~2752)	2270(989~3027)
Moisture Removal		pints/hr	2.11	—
Running Current (Rated)		A	3.6	4.0
Power Consumption Rated (Min.~Max.)		W	650(190~1300)	700(220~1180)
Power Factor		%	85	84
COP Rated (Min.~Max.)		W/W	3.83	3.77
Piping Connections	Liquid	inches	φ 1/4	
	Gas	inches	φ 3/8	
	Drain	inches	φ 5/8	
Heat Insulation			Both Liquid and Gas Pipes	
Max. Interunit Piping Length		feet	49 3/16	
Max. Interunit Height Difference		feet	32 13/16	
Chargeless		feet	22 15/16	
Amount of Additional Charge of Refrigerant		OZ/inches	0.018	
Indoor Unit				
Front Panel Color			White	
Air Flow Rate	cfm	H	247.19	236.60
		M	190.69	176.57
		L	120.06	130.66
		SL	-	-
Fan	Type		Cross Flow Fan	
	Motor Output	W	30	
	Speed	Steps	4 Steps, Silent, Auto	
Air Direction Control			Right, Left, Horizontal, Downward	
Air Filter			Removable / Washable / Mildew Proof	
Running Current (Rated)		A	0.15	0.15
Power Consumption (Rated)		W	33	33
Power Factor		%	96	96
Temperature Control			Microcomputer Control	
Dimensions (H×W×D)		inches	31 5/16 x 10 7/16 x 7 3/8	
Packaged Dimensions (H×W×D)		inches	34 5/16 x 14 3/16 x 11 15/16	
Weight		lbs	19.40	
Gross Weight		lbs	24.91	
OperationSound	H/M/L	dBA	39/36/30	
Sound Power	H	dBA	46	

Outdoor Unit			HSU09VHG(DB)	
Casing Color			White	
Compressor	Type		rotary Compressor	
	Model		DA8X1C-20FZ	
	Motor Output	W	690	
RefrigerantOil	Model		ESTER IL VG74	
	Charge	pints	0.65	
Refrigerant	Model		R410a	
	Charge	oz	35.30	
Air Flow Rate (H/L)	m³/min		26.6	26
	cfm		940	940
Fan	Type		Propeller	
	Motor Output	W	40	
Running Current (Rated)		A	3.8	4.2
Power Consumption (Rated)		W	670	740
Power Factor		%	98	98
Starting Current		A	6	
Dimensions (H×W×D)		inches	30 11/16 x 9 5/8 x 21 1/4	
Packaged Dimensions (H×W×D)		inches	36 5/8 x 13 3/8 x 24 3/16	
Weight		lbs	70.99	
Gross Weight		lbs	77.16	
OperationSound	H/L	dBA	53	53
Sound Power	H	dBA	63	63

Note: The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor ; 27°CDB/19°CWB Outdoor ; 35°CDB/24°CWB	Indoor ; 20°CDB Outdoor ; 7°CDB/6°CWB	16 2/5 feet

Conversion Formulae
kcal/h=kW×860
Btu/h=kW×3414

4.Printed Circuit Board Connector Wiring Diagram

4.1： Indoor unit Connectors

Connectors

PCB(1) (Control PCB) For HSU09VHG(DB)

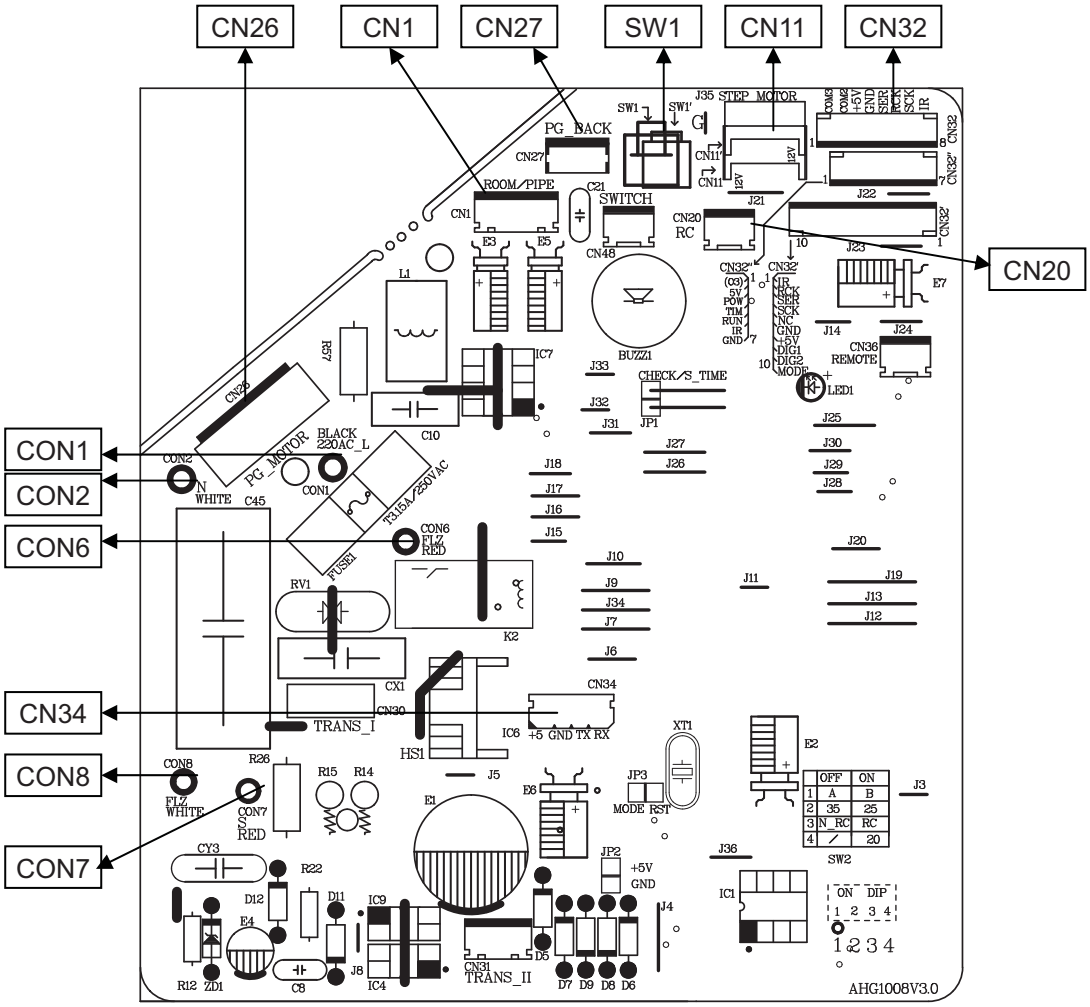
1) CN26 Connector for fan motor
2) CN1 Connector for heat exchanger thermistor and Room temperature thermistor
3) CN11 Connector for UP&DOWN STEP motor
4) CON2 Connector for power N wire
5) CON1 Connector for power L
6) CN32 Connector for display board
7) C0N6,C0N8 Connector for ions generator
8) CON7 Connector for communicate between the indoor board and the outdoor board
9) CN27 Connector for fan motor's PG back.
10) CN34 Connector for long-range control
11) CN20 Connector for room card

Note: Other designations

PCB(1) (Indoor Control PCB)

1) SW1 Connector for Forced operation ON / OFF switch
2) SW2 1 Select remote code A or B,2 Select 25 or 35 ,3 Select room card able or disable
3) SW4 Select 20 or other, if select 20,SW2 must select 25(ON)
4) RV1 Varistor
5) FUSE1 Fuse 3.15A/250VAC

PCB(1)


CN26
CN1
CN27
SW1
CN11
CN32
CN20
CON1
CON2
CON6
CN34
CON8
CON7
AHG1008V3.0

4.2: outdoor unit

Connectors

PCB(1) (Control PCB)

1) CN1,CN2 Connector for power N and L
2) CN3 Connector for ground
3) CN22 Connector for DC POWER 15Vand 5V to the module board
4) CN9,CN8 Connector for CN2,CN1 on the module board
5) CN21 Connector for fan motor
6) CN10 Connector for four way valve coil
7) CN17,CN18,CN19, CN20 Connector for thermistors
8)CN23 Connector for communicate between the control board and the module board
9) CN26,CN24 Connector to P and N of the module board
10) CN4 Connector for communicate between indoor and outdoor unit
11) CN16 Connector for electric expansion valves

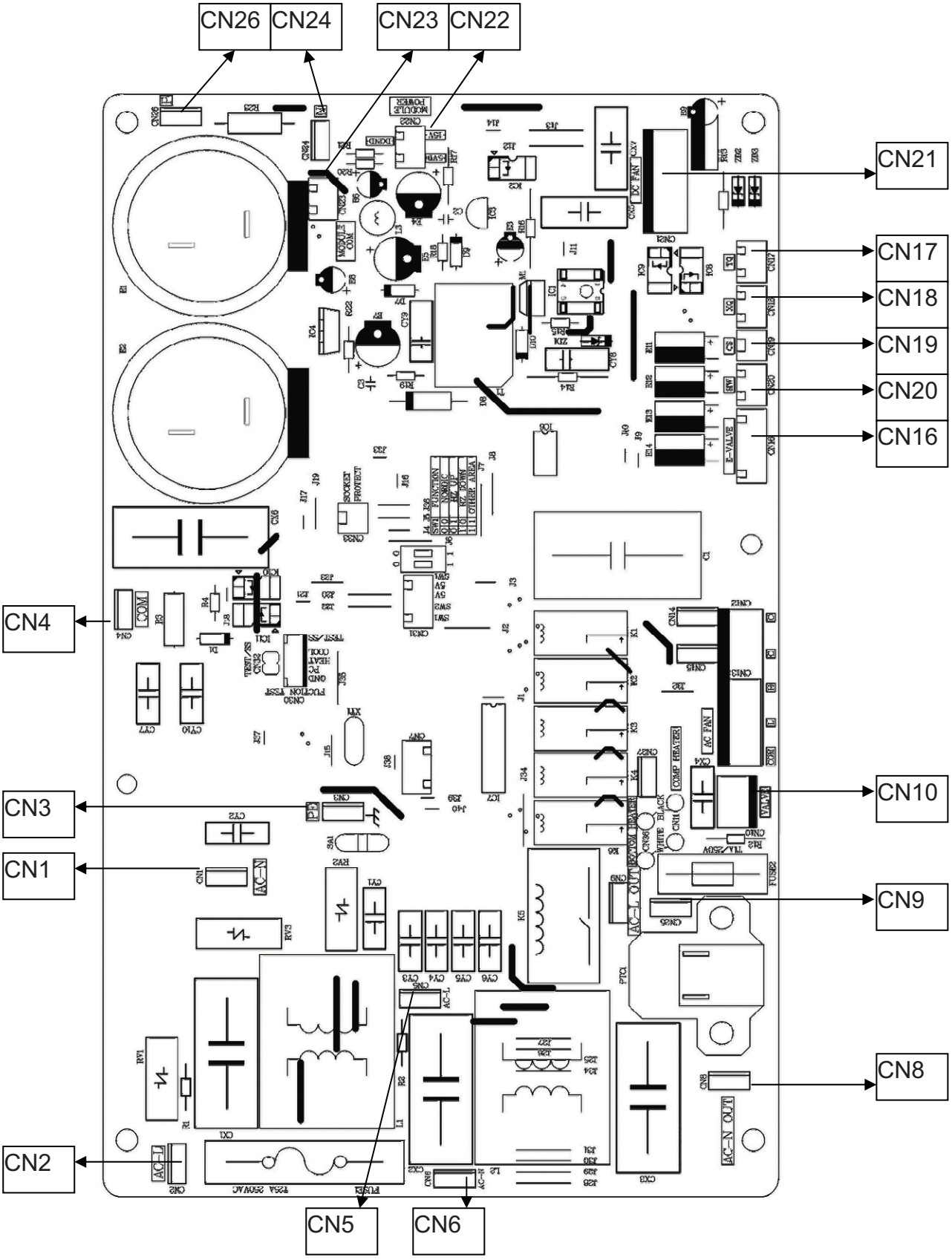
Note:09K series needn't connect with CN16 and CN18

PCB(2) (module PCB)

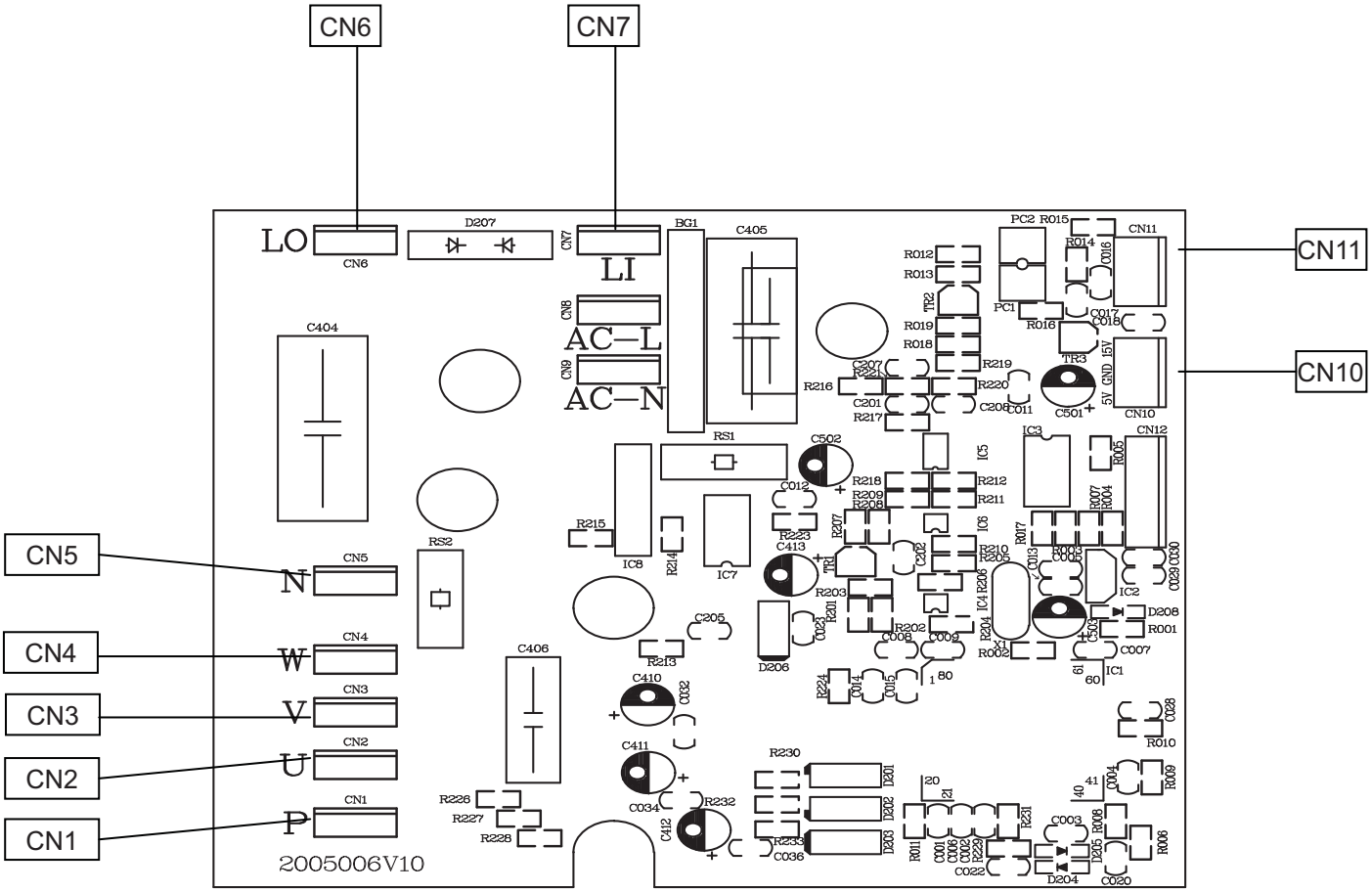
CN10 Connector for the DC power 5V and 15V form the control PCB
CN11 Connector for communicate between the control board and the module board
P(CN1), N(CN5) Connector for capacitance board
LI (CN7),LO(CN6) Connector for reactor
CN2，CN3，CN4 Connector for the U, V, W wire of the compressor

Note：Other Designations
PCB(1) (Control PCB)
1) FUSE 1, (25A,250VAC) FUSE 2(1A,250VAC)
2)LED 1 keep light representative normal ,if keep flash interval representative trouble Alarm
3)RV1,RV2,RV3 Varistor

PCB(1)


CN26
CN24
CN23
CN22
CN21
CN17
CN18
CN19
CN20
CN16
CN4
CN3
CN1
CN10
CN9
CN8
CN2
CN5
CN6

PCB (2)


CN6
CN7
CN11
CN10
CN5
CN4
CN3
CN2
CN1
LO
LI
AC—L
AC—N
N
W
V
U
P
2005006V10

5.Funcitions and Control

5.1 Main functions and control specification of indoor unit

5.1.1 Automatic operation

When the running mode is turned to automation after starting the system, the system will first determine the running mode according to the current room temperature and then will run according to the determined mode. Tr in the following selection conditions means room temperature, Ts means setting temperature, Tp means temperature of indoor coil pipe

Tr≥73°F Choose Cooling Mode

Tr＜73°F Choose Heating Mode

After turning to the automation mode, the running mode can be switched between cooling mode, fan mode and heating mode according to the change of the indoor ambient temperature. But the automatic conversion between cooling mode and heating mode must be conducted after 15 minutes.

5.1.2 Cooling operation mode

Temperature control range: 61°F---86°F

Temperature difference: ±34°F

* Control features: When Tr（input airflow）>Ts（set temperature）°F, the compressor will be opened,the indoor fan will operate at the set speed and the mode signal will be sent to the outdoor system. When Tr（input airflow）＜Ts（set temperature）°F, the compressor will be opened,the indoor fan will operate at the set speed and the mode signal will be sent to the outdoor system. The system will keep the original status if Tr= Ts.

Airflow speed control: (temperature difference 34°F)

Automatic: When Tr≤Ts+37°F, high speed.

When Ts+34°F ≤Tr<Ts+37°F , medium speed

When Tr<Ts+34°F, low speed

When the sensor is off, low speed

When the airflow speed has no delay from the high to low switching, the speed should be delayed for 3 minutes (remain at high speed for 3 minutes.) before the next switch.

Manus: When the system is operating, you can set the high, medium or low speed manually. (When the sensor is on or off, the system will change the speed 2 seconds after receiving the signal.)

*Airgate location control: the location for the airgate can be set according to your needs.

*Defrosting function: preventing the frosting on the indoor heat exchanger (when cooling or demoisture). When the compressor works continuously for 1/6 minutes (adaptable in EEPROM) and the temperature of the indoor coils has been below zero centigrade for 10 seconds, the compressor will be stopped and the malfunction will be recorded in the malfunction list. The indoor system will continue to run. When the temperature of the indoor coil is raised to 45°F, the compressor will be restarted again (the prerequirement of 3 minutes' delay should be satisfied.)

* timing system on/off function.

* Dormant control function.

5.1.3 Demoisture mode.

* temperature control range: 61°F---86°F
* temperature difference: ±34°F

Control feature: send the demoisture signal to the outdoor system.

When Tr>Ts+36°F, the compressor will be turned on, the indoor fan will operate at the set speed.

When Tr is between the Ts and Ts+36°F, the outdoor system will operate at the high demoisture frequency for 10 minutes and then at the low demoisture mode for six minutes. The indoor fan will operate at low speed.

When Tr< Ts, the outsystem will be stopped, the indoor fan will be stopped for 3 minutes and then turned to the low speed option.

All the frequency converses have a ±34°F difference.

* Wind speed control: Automatic:

When Tr≥ Ts+ 41°F , high speed.

When Ts+37°F ≤Tr< Ts+41°F , medium speed.

When Ts+36°F ≤Tr< Ts+37°F , low speed.

When Tr<Ts+36°F , light speed.

If the outdoor fan stopped, the indoor fan will be paused for 3 minutes.

If the outdoor fan stopped for more than 3 minutes and the outdoor system still operates, the system will be changed into light speed mode.

When the airflow speed has no delay from the high to low switching, the speed should be delayed for 3 minutes (remain at high speed for 3 minutes.) before the next switch.

Manual: When the sensor is off or Tr< Ts+37°F, the manual operation can not be made. (obligatory automatic operation.)

*Airgate location control: the location for the airgate can be set according to your needs.

*Defrosting function: preventing the frosting on the indoor heat exchanger (when cooling or demoisture). When the compressor works continuously for 1/6 minutes (adaptable in EEPROM) and the temperature of the indoor coils has been below zero centigrade for 10 seconds, the compressor will be stopped and the malfunction will be recorded in the malfunction list. The indoor system will continue to run. When the temperature of the indoor coil is raised to 45°F , the compressor will be restarted again (the prerequirement of 3 minutes' delay should be satisfied.)

* coil protection (synchronic overheating protection) are installed for the four directions latch malfunctions when demoisturing.
* timing system on/off function.
* Dormant control function.

5.1.4 Heating operation mode.

* temperature control range: 61°F---86°F
* temperature difference: ±34°F
* control feature: the temperature compensation is automatically added and the system will send the heating signals to the outdoor system.

If Tr≤Ts, the outdoor compressor is turned on, the indoor fan will be at the cold air proof mode.

If Tr>Ts+, the outdoor system is turned off, the indoor fan will be at the heat residue sending mode.

If Tr<Ts+, the outdoor system will be turned on again, the indoor fan will be at the cold air proof mode.

*Indoor fan control

manual control: You can choose high, medium, low and automatic speed control.

Automatic: When Tr<Ts, high speed.

When Ts≤Tr≤Ts+36°F , medium speed.

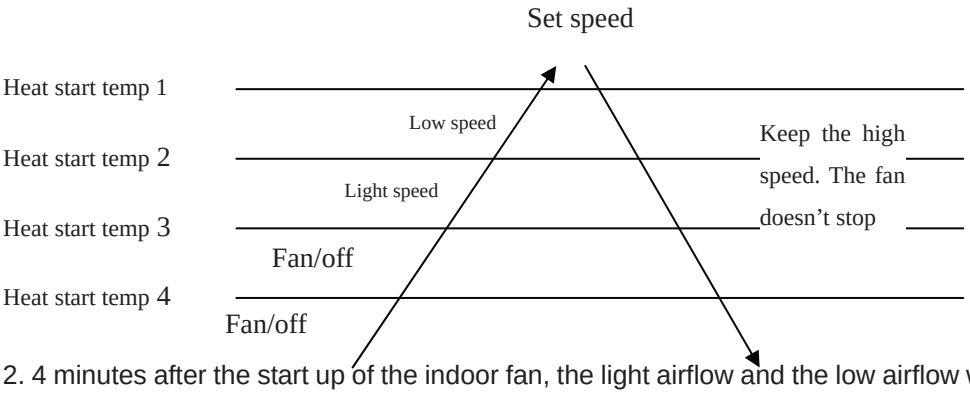
When Tr> Ts+36°F, low speed.

When the airflow speed has no delay from the high to low switching, the speed should be delayed for 3 minutes (remain at high speed for 3 minutes.) before the next switch.

*Airgate location control: the location for the airgate can be set according to your needs.

Coldair proof operation

1. The indoor operation within 4 minutes after the start up is as the following diagram, the air speed can be raised only after the speed has reached a certain level.



2. 4 minutes after the start up of the indoor fan, the light airflow and the low airflow will be turned to the set speed airflow.

3. In the cold air proof operation, the fan won't stop after the start up.

4. During the cold air proof operation, the indoor system will continuously send 'indoor high speed' signals to the outdoor system.

* Residue heat sending. The indoor fan will send the residue heat at a low speed for 12 seconds.

If other conditions are satisified, when the compressor stops, the indoor system will operate at a light speed. The indoor fan will stop when the coil temperature is below the 'heat start temp 4'.

* Defrosting. When the system receives the defrosting signal from outdoors, the indoor fan will stop and the indoor temperature display won't change. At the time, any indoor coil malfunctions will be neglected. When the outdoor defrosting finishes, the coil malfunction will still be neglected until the compressor has been started up for 30 seconds. The indoor temperature display will not change and the system operates at the cold air proof mode.

* Automatic heating temperature compensation: when the system enters the heating mode, the temperature compensation (4) will be added. When the status is switched off, the compensation will be erased.

5.1.5 strength operation

a. the system enters the mode after receiving the ‘strength signal’.
Send strength operation signal to the outdoor system.
The mode change finishes the strength operation.
Entering ‘mute’, you can have normal operation or signal control such as timing to finish the strength operation.
When the system is at the automatic option with the strength/ mute function, if the system enters the cooling mode, the cooling strength/ mute function will be offered; if the system enters the heating mode, then the heating strength/ mute function will be offered; if the system enters the airflow mode, there will be no strength/ mute function.

5.1.6 Mute operation

the system enters the mode after receiving the ‘mute signal’.
a. Mute heating: the airflow speed is slight, the system sends the mute signal to the outdoor system.
b. mute cooling: the airflow speed is slight, the system sends the mute signal to the outdoor system.
When the compressor operates, the airflow speed is mute speed. EEPROM is adaptable.
Mute operation can not work under the demoisturing and airflow-sending operation.

5.1.7 Air refreshing

After receiving the signal from the remote control,(HV series: the background light of the ‘health’ logo is green. HS series: the ‘health’ indicator will be lighted). If the fan operates, the negative ion generator operates to realize the negative sending function.
If the indoor fan stops, the negative ion generator is turned off.
When the negative ion generator is turned off, if the air refreshing system is turned on, the negative ion generator will be turned on when the fan operates.

5.1.8 Timing.

You can set 24 hours’ on/off timing accordingly. After the setting, the timing indicator will be lightened. Also, the light will be turning off after the timing is finished. The followings are several timing methods.
1.system /on timing: The timing indicator will be lightened and the indoor system is under the waiting mode. The light will be turned off when the timing is finished and the rest of the system will operate under a normal condition. The timing starts since the last reception of the timing singal. You can have the dormacy setting under the timing mode, the order of your settings will be operated according to the timing settings.
2.system /off timing: When the system is turned on, the timing indicator is lightened, the rest of the system will operated under a normal condition. When set time comes, the indicator light will be turned off and the system will be turned off. If you have set the dormant functions, the order of your settings will be operated according to the timing settings.
3 .system /on and off timing: The settings will be completed according to the orders.

5.1.9 Dormant operation

The dormant timing is an eight hours unadaptable one. The timing signs are shown on the V series board. (RC series show the dormant signal, the timing light is lighted on the 6 lights board).

2.1 Under the cooling/ demoisture operation, after the setting of the dormant operation, the set temperature will be raised for 1 centigrade after 1 hour's operation and will be raised for 1 centigrade 1 hour later. The system will keep this status for 6 hours and then close.

2.2 Under the heating mode, after the setting of the dormant operation, the et temperature will fall 2 centigrades after 1 hour's operation and will fall 2 centigrades 1 hours later. 3 hours after the preceding operations, the set temperature will be raised for 1 centigrade and the system will keep this status for 3 hours and then close down.

2.3 During the dormant time, except the change of the system mode or a new press on the dormant setting keys, the timing of the 8 hours dormancy will take the first timing as the start time, any presses on other keys will not affect the original timing.

2.4 Indoor fan control under the dormant operation.

If the indoor fan is at the high speed before the dormant operation setting, the speed will be turned to medium after the setting. If the fan is at the medium speed before the dormant setting, the speed will be turned to low after the setting. If the fan is at the low speed before the dormant setting, the speed will not change.

5.1.10 Urgent on/off input

Press the urgency button the buzzer will ring. The system will enter the automatic mode if you don't press the button for more than 5 seconds.

Under the system off mode, if you press the urgency key for 5 to 10 seconds, the system will start the test operation.

Under the system off mode, If you press the urgency key for 10 to 15 seconds, the display screen will show the resume of the last malfunction.

If the system is under operation, the press on the urgency key will stop it.

Under the system off mode, the display screen will show automatic running sign.

Under the system off mode, the system will not receive the remote control signal if the press on the urgency key doesn't last for 15 seconds or if the key is loosened.

Urgency operation: If you press the urgency key for less than 5 seconds, the buzzer will ring when you press the on/off key. The system will enter the urgency operation when the urgency key is loosened. The urgency operation is fully automatic.

Test operation.

The inlet temperature sensor doesn't work, the indoor fan and the indoor air direction board motor works synchronically. High speed airflow, cooling, outdoor system on, etc, will send the ambient temperature 30 centigrade and coil temperature 16 centigrade information to the outdoor system.

Test operation

The defrost protection of the evaporator doesn't work.

The temperature control doesn't work.

The test operation will be finished in 30 minutes.

The test operation can be stopped by the relative commands from the remote control.

5.1.11 Low load protection control

In order to prevent the frosting of the indoor heat interaction device, the outdoor system will be stopped if the indoor heat interaction temperature is below zero centigrade for 5 minutes, but the fan will continue to operate. The outdoor system will be started again when the heat interaction temperature is above 7 centigrade and the system has been stopped for 3 minutes. The malfunction will be stored in the malfunction resume and will not be revealed.

5.1.12 High load protection control

The outdoor system will be stopped if the coil temperature is above 149°F for 2 minutes. The indoor fan will be controlled by the thermostat. The outdoor system can be restarted when the coil temperature is below 108°F and the system has been stopped for 3 minutes. The malfunction will be stored in the malfunction resume and will not be revealed.

5.1.13 abnormal operation of indoor system

When the outdoor system operates, if the indoor system operation differs from the outdoor system, the abnormal operation malfunction will be reported. 10s after the report, the indoor system will be closed.

Outdoor system mode	Indoor system mode	conflicts
cooling	heating	yes
cooling	cooling	no
cooling	airflow	no
heating	heating	no
heating	airflow	yes
heating	cooling	yes

5.1.14 Malfunction list resume.

Nothing is presented if there is no code list.

The malfunction display will automatically finish in 10 seconds.

The remote control only receives the sigals for stop. According to the signals, the malfunction resume presentation finishes.

The resume restores after the power supply restores.

5.1.15 abnormality confirmation approaches.

1. indoor temperature sensor abnormality:

under the operation, the normal temperature ranges from 120 degree to -30 degree. When the temperature goes beyond this range, the abnormality can be confirmed. If the temperature goes back into the range, the system will automatically resume.

2 .indoor heat interaction sensor abnormality:

under the operation, the normal temperature ranges from 120 degree to -30 degree. When the temperature goes beyond this range, the abnormality can be confirmed. If the temperature goes back into the range, the system will automatically resume.

3 .indoor malfunction:

Out door malfunction: When the indoor system receives the outdoor malfunction codes, it will store the code into E2 for the malfunction list resume. The indoor system will continue to operate according to the original status, the malfunction code will not be revealed or processed.

4.transmission abnormality:

If the indoor system can't receive the outdoor system for 8 minutes, the communication abnormality can be confirmed and reported and the outdoor system will be stopped.

5.1.16 Single indoor system operation

* Enter condition: First, set the high speed airflow and 30 centigrade set temperature, then press the dormant keys for 6 times within 7 seconds, the system will feedback with 6 rings.

* After the system enters the separate indoor system operation mode, the indoor system will operate according to the set mode and neglect the communication signals of the outdoor system. However, it has to send signals to the outdoor system.

* Quitting condition: This mode can be quitted after receiving the quitting signal from the remote control or urgency system. The indoor system thus can quit the single operation mode.

5.1.17 Power cut compensation.

* Entering condition: Press dormant button 10 times within 7 second, the buzzer will ring 4 times and the present system status will be stored into the EEPROM of the indoor system.

* After entering the power cut compensation mode, the processing of the indoor system should be as the followings:

Remote control urgency singal: operate according to the remote control and the urgent conditions, the present status will be stored into the EEPROM of the indoor system.

* Quitting conditions: Press dormant button 10 times within 7 seconds and the buzzer will ring twice.

5.1.18 Fixed frequency operation.

1. Fixed cooling: a. under G code condition: high speed cooling, set 16℃, press temperature '-' key and the set key at the same time. The system will enter the fixed frequency operation after the buzzer rings twice.

b. The proceeding programs are as the follows:

Entering the fixed frequency operation, you can set the fixed strength location 1 and send the coolng signal to the outdoor system. Meanwhile, you can fix the indoor system at high speed mode, the location of the airflow directin board can be switched to the maximal position.

c. Quitting condition: The fixed frequency cooling can be quitted after receiving the remote signal, and the system will enter the remote setting status.

2. Fixed heating: a. under G code condition: high speed heating, set 30℃, press temperature '+' key and the set key at the same time. The system will enter the fixed frequency operation after the buzzer rings twice.

b. The proceeding programs are as the follows:

Entering the fixed frequency operation, you can set the fixed strength location 1 and send the heating signal to the outdoor system. Meanwhile, you can fix the indoor system at high speed mode, the location of the airflow directin board can be switched to the maximal position.

c. Quitting condition: The fixed frequency heating can be quitted after receiving the remote signal, and the system will enter the remote setting status.

5.1.19 Test program

First, connect the test program terminal on the mainboard, then connect the system to the power circuit. The test program will operate as follows.

HV series display: The buzzer rings for one time—the signal will be sent to outdoor system for 0.5 second— the violet is sent for 0.5-- the background light turns to white—the back ground light turns to

white—the background light turns to white—the background light is fully lighted for 0.5 second—LED screen lights for 0.5 second— the step-in motor fully output for 0.5 second—then the motor doesn't output for 0.5 second—the motor fully output again for 0.5 second. The test program finishes.

5.1.20 Time cutting function:

connect the test program terminal on the mainboard after connecting the system to the power circuit. The CPU of the main control will be 60 times faster.

5.2 The control system of outdoor unit

5.2.1：The operation frequency of outdoor unit and its control

5.2.1.1：The operation frequency control of compressor

The operation frequency scope of compressor：

Mode	Minimun operation frequency	Maximun operation frequency
Heating	36Hz	90Hz
Refrigeration	36 Hz	80Hz

5.2.1.2：The starting of compressor

When the compressor is started for the first time, it must be kept under the conditions of 58Hz,88Hz for one minute (the overheating protection of the outdoor unit air-blowing temperature, immediately decrease the frequency when the compressor is overflowing and releasing the pressure)，then it can be operated towards the target frequency. When the machine runs normally, there's no such process. After starting the compressor for operation, the compressor should run according to the calculated frequency, and every determined frequency for protection should be prior to the calculated frequency.

5.2.1.3：The speeds of increasing or decreasing the frequency of the compressor

The speed of increasing or decreasing the frequency rapidly 1 ----------1HZ/second

The speed of increasing or decreasing the frequency slowly 2 ----------1HZ/10seconds

5.2.1.4：The calculation of the compressor's frequency

1)、The minimum/maximum frequency limitation

A. While refrigerating: F－MAX－r is the maximum operation frequency of the compressor; F－MIN－r is the minimum operation frequency of the compressor.

B. While heating: F－MAX－d is the maximum operation frequency of the compressor; F－MIN－d is the minimum operation frequency of the compressor.

1)、The frequency limitation which is affected by the environment temperature.

Heating mode:

Serial No.	Temperature scope	Frequency limitation
1	Wh_c<-12	Max_hz8 90 HZ
2	Wh_c<-8	Max_hz7 90HZ
3	Wh_c<-2	Max_hz4 90 HZ
4	Wh_c<5	Max_hz5 85HZ

5	Wh_c<12	Max_hz1 80HZ
6	Wh_c<17	Max_hz2 70 HZ
7	Wh_c<20	Max_hz2 55 HZ
8	Wh_c≥20	Max_hz6 45 HZ

Remarks: the above are the maximum frequency limitations of the complete appliance which are affected by the environment, and they have nothing to do with the ability of the indoor unit.

Refrigeration/dehumidification mode::

Serial No.	Temperature scope	Frequency limitation
1	Wh_c<28	Max_hz1 45 HZ
2	Wh_c<32	Max_hz2 72 HZ
3	Wh_c<40	Max_hz3 80 HZ
4	Wh_c<48	Max_hz4 65 HZ
5	Wh_c≥48	Max_hz5 50 HZ

Remarks: the above are not only the maximum frequency limitations of the complete appliance which are affected by the environment, but also the maximum ability limitation of the system. When the starting ability is not the maximum, its maximum frequency limitation is calculated by the following equations:

The frequency limitation which is affected by the temperature and under the condition of actual ability ＝the actural running system ability*the maximum frequency which is limited by the temperature and under the condition of maximum ability/the maximum designing ability of the system

ΔT=∑(ΔTi*Pi)/∑Pi (ΔTi=|Tst_i-Tnh_i the indoor environment temperature| ;Pi＝i the ability of the indoor unit)

Refrigeration/dehumidification:

ΔT	<1	＝1	＝2	＝3	≥4
The percentage of the rated frequency P	50%	70%	100%	120%	140%

Heating mode：

ΔT	<1	＝1	＝2	＝3	≥4
The percentage of the rated frequency P	50%	70%	100%	140%	160%

K=∑Ki/the number of running machines

The indoor set airflow speed	Breeze	Low	Medium	High	Strong	Quiet	Healthy airflow
The percentage of the rated frequency Ki	65%	70%	90%	100%	180%	65%	70%

The calculation of the actual output frequency: when there is no healthy airflow: F =F-ED-*×P×K

When the healthy airflow has been set: F =F-ED-*×P×K（airflow speed）×K（healthy airflow）

When refrigerating, it is needed to satisfy F－MIN－d < F< F－MAX－d

When heating, it is needed to satisfy F－MIN－r< F< F－MAX－r

5.2.2：The outdoor fan control (exchange fan)

When the fan is changed among every airflow speed (including stop blowing), in order to avoid the airflow speed from skipping frequently, it must be kept under each mode for over 30 seconds, and then it can be changed to another mode (when refrigerating, the time is changed to 15 seconds).

5.2.2.1： The outdoor fan control when refrigerating or dehumidifying

After the compressor is started for 5 seconds, the outdoor fan is started at the medium speed at first, after 30 seconds,it begins to control the airflow speed according to the temperature conditions of the outdoor environment.

The temperature of the outdoor air （Ta）	The temperature of the outdoor coil（Te）	Airflow speed
Ta≥86°F	——	High
79°F≤Ta<86°F	——	Keeping the speed
75°F≤Ta<79°F	——	Medium
73°F≤Ta<75°F	——	Keeping the speed
41°F≤Ta<73°F	——	Low
Ta<41°F	59°F≤Te	Low
	59°F>Te	Stop

5.2.2.2：The outdoor fan control when heating

The temperature of the outdoor air （Ta）	Airflow speed
Ta≥72°F	Low
66°F≤Ta<72°F	Keeping the speed
61°F≤Ta<72°F	Medium
57°F≤Ta<61°F	Keeping the speed
Ta<57°F	High

5.2.3：The control of the outdoor electronic expansion valve

When starting the compressor: the opening size of the valve must be guaranteed to have entered into the standard opening size, and then the compressor can be started.

When refrigeration is in vain (the machine is shut down or is in the state of retrograde operation), the opening size of the expansion valve of the indoor unit is 5 steps;

When heating is in vain, the opening size of the expansion valve of the indoor unit is 55 steps;

When the outdoor unit is shut down, the valve is opened completely for 2 minutes, and then begin initialization.

The scope of refrigerationg valve 90-----480 steps

The scope of heating valve 80-----480 steps

The valves are adjusted according to the degree of superheat —SHa，△SHa.

5.2.4：Four way control

For the details of defrosting four-way valve control, see the defrosting process.

Four way working in other ways:

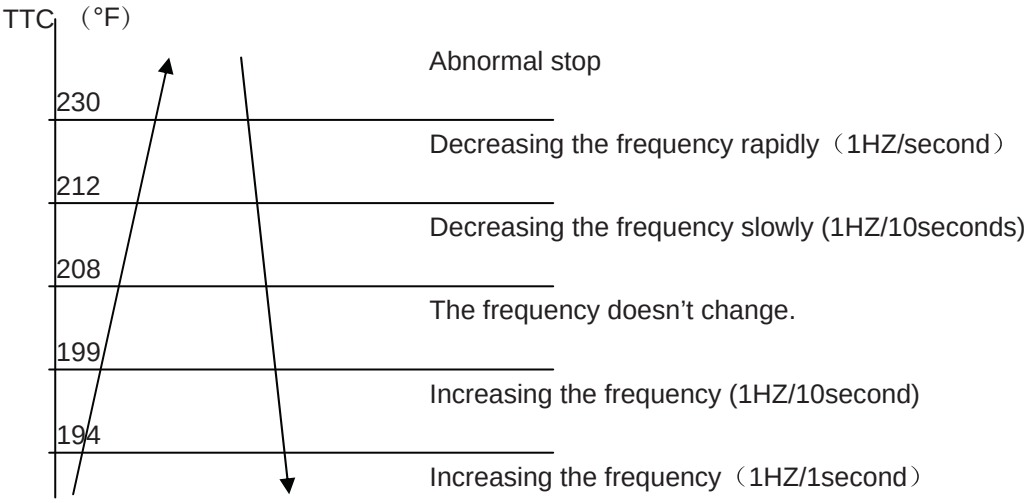
Under the mode of heating, open the four-way valve, when the compressor is not started or changed to non-heating mode, make sure the compressor is stoped for 2 minutes, and then close the four-way valve.

5.2.5 ： Protection function

5.2.5.1：TTC high temperature-preventing protection

Once the machine is started, it can run TTC overheating protection of air-blowing, but air-blowing sensor malfunction must alarm after 4 minutes during which the compressor is started (during the course of self-detection, there's no such limitation)

Sensor detection methods: 100 times (one cycle of procedure run is one time, and about 5ms, detection method for each time: continuously sampling for 8 times, then order them and take the mean value of the middle 2 values), take the mean value.

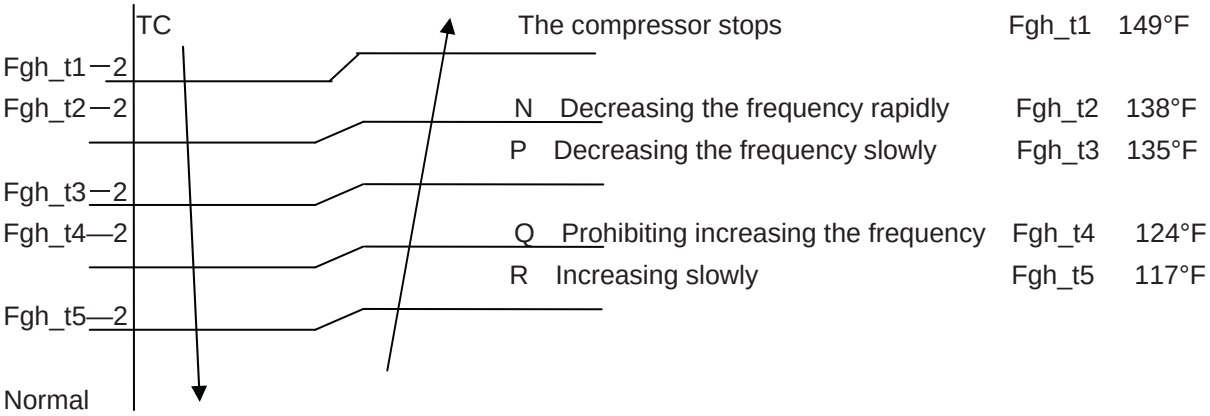


TTC>=230°F lasts for 20 seconds. Overheating protection of air-blowing, alarm malfunction to the indoor, others don't last.

5.2.5.2：TC high temperature-preventing control of the indoor heating unit：

Tpg_indoor is the highest value of the effective indoor unit (start it and it is in accord with the running state).

The indoor heat exchanger sensor tests the temperature of the indoor heat exchanger. If the temperature is higher than 131°F, decrease the rotate speed of the compressor and do the high temperature-preventing protection of the indoor heat exchanger; if the temperature of the indoor heat exchanger is lower than 117°F, recover to the normal control.



N：Decreasing at the speed of 1HZ/1 second

P：Decreasing at the speed of 1Hz/10 seconds

Q：Continue to keep the last-time instruction cycle

R：Increasing at the speed of 1Hz/10seconds

Remarks: the outdoor unit

5.2.5.3 The control of preventing the overcurrent of the compressor：

●During the starting process of the compressor, if the curren of the compressor is greater than 17A for 3 seconds, stop the compressor and alarm, after 3 minutes, start it again, if such state appears 3 times in 20 minutes, stop the compressor and alarm, and confirm the malfunction. Then continue to run it only after the the power is off.

●During the starting process of the compressor, if the AC current is greater than 12A, the frequency of the compressor decreases at the speed of 1HZ/second.

●During the starting process of the compressor, if the AC current is greater than 10A, the frequency of the compressor decreases at the speed of 0.1HZ/second.

●During the starting process of the compressor, if the AC current is greater than 9A, the frequency of the compressor increases at the prohibited speed.

●During the starting process of the compressor, if the AC current is greater than 8A, the frequency of the compressor increases at the speed of no faster than 0.1HZ/second.

5.2.5.4 The protection function of AC current:

During the starting process of the compressor, if the AC current is greater than 15A, the frequency of the compressor decreases at the speed of 1HZ/second.

During the starting process of the compressor, if the AC current is greater than 13A, the frequency of the compressor decreases at the speed of 0.1HZ/second.

During the starting process of the compressor, if the AC current is greater than 11A, the frequency of the compressor increases at the prohibited speed.

During the starting process of the compressor, if the AC current is greater than 10A, the frequency of the compressor increases at the speed of no faster than 0.1HZ/second.

Remarks: when the outdoor temperature is high, there's compensation for AC current protection.

⑴When the outdoor environment temperature is higher than 104°F, AC current protection value decreases by 10AD

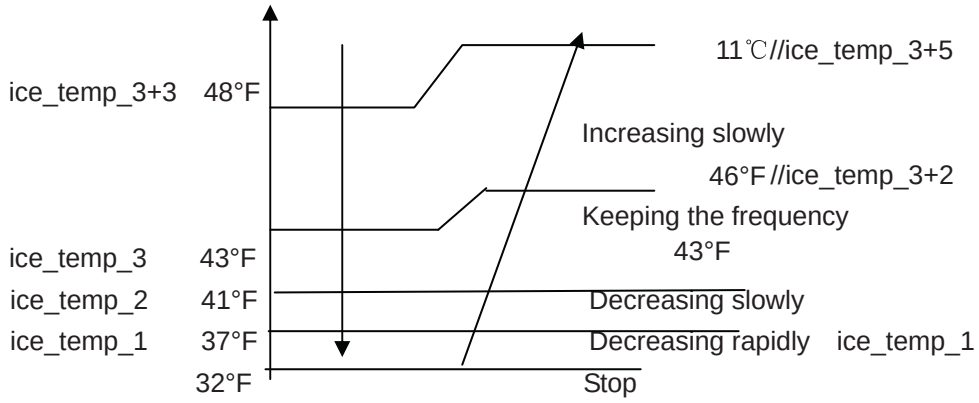
⑵When the outdoor environment temperature is higher than 115°F,AC current protection value decreases by 15AD

⑶When the outdoor environment temperature is higher than 122°F,AC current protection value decreases by 20AD

5.2.5.5 Antifreezing protection of the indoor heat exchanger

When refrigerating/heating, prevent freezing.

Tpg_indoor 为 is the minimum value of the effective indoor unit (start it and it is in accord with the running state).



When Tpg_indoor 〈 ice_temp_32°F , the frequency of the compressor decreases at the speed of 1HZ/1second.

When Tpg_indoor 〈 ice_temp_36°F , the frequency of the compressor decreases at the speed of 1HZ/10seconds.

When Tpg_indoor begins to rise again, and ice_temp_36≤Tpg_indoor≤ ice_temp_37°F, the frequency of thecompressor doesn't change.

When ice_temp_37〈Tpg_indoor 〈ice_temp_37+3°F , the frequency of the compressor increases at the speed of 1HZ/10seconds.

For example, Tpg_indoor≤0℃， last for 2 minutes, and then the outdoor unit will stop, and report underload malfunction, but don't send malfunction report to the indoor.

The compressor stops for more than 3 minutes, Tpg_indoor> ice_temp_37+2°F , the compressor recovers.

5.2.5.6 The frequency limitation of modification rate

In the field which is controlled by high frequency, if the modification rate is not high enough, the control-driven chip will enter into weak magnetic control, this will help to relieve the problem of modification rate. If during the course of weak magnetic control, the modification rate is still not high enough, enter into the control of decreasing frequency until the alarm of modification rate is relieved.

5.2.5.7 Temperature protection of the outdoor refrigerating coil

When the defrosting temperature and the sensor's temperature are higher than 149°F, the frequency of the compressor decreases 1hz/10seconds. Keep the frequency until it decreases to the lowest frequency. When the temperatures are lower than 149°F and higher than 140°F, keep the frequency of the compressor. When the temperatures are lower than 140°F, relieve the defrosting temperature protection.

5.2.5.8：Malfunction display and malfunction handling

a)、For the complete appliance's malfunctions：

If there's malfunction with the outdoor unit, the light of the outdoor unit will flash and its frequency is 1HZ, the number of times is according to the table, when a round of flashing is finished, the light shoud be off for 5 seconds.

b)、For the units' malfunctins：Annex 1

If there's malfunction with the units, this will not affect the run of the complete appliance, but this can be displayed by the malfunction light, the light flashing frequency is 0.5HZ, the number of times is according to the malfunction table of the indoor units. When a round of flashing is finished, the light shoud be off for 10 seconds. Then report according to the order : unit A→unit B→unit C→unit D, that is, if there's malfunction with several units, then just report the indoor unit with the highest priority level. Among the unit malfunctions, the priority level of the communication malfunction is the highest, for others, that appears first will have the priority.

Remarks: in 3 minutes when the compressor stops, the units' malfunctions are not displayed; the complete appliance's malfunctions are prior to the units' malfunctions.

Annex 1：Malfunction codes of the whole unit

Remarks: under the mode of refrigeration, the malfunctions of each unit's thin pipe temperature sensor are not reported, under the mode of heating, the malfunctions of each unit's thick pipe temperature sensor are not reported.

Indoor displaying panel code indication	Outdoor (LED1 flash times)	fault description
F12	1	Outdoor EEPROM error
F1	2	The protection of IPM
F22	3	Overcurrent protection of AC electricity for the outdoor model
F3	4	Communication fault between the IPM and outdoor PCB
F19	6	Power voltage is too high or low
F4	8	Overheat protection for exhaust temperature
F21	10	Frost-removing temperature sensor failure
F6	12	Ambient temperature sensor failure
F25	13	Exhaust temperature sensor failure
E7	15	Communication fault between indoor and outdoor units
F11	18	deviate from the normal for the compressor

----	19	Loop of the station detect error
E9	21	High work-intense protection
---	24	Overcurrent of the compressor
---	25	Overcurrent protection for single-phase of the compressor
----	36	The socket protect

5.3 Value of Thermistor

5.3.1 intdoor Unit

Room sensor and Pipe Sensor

R77℉=10KΩ±3%

B77℉/122℉=3700K±3%

Temp.(℉)	Max.(KΩ)	Normal(KΩ)	Min.(KΩ)	Torlance(℉)	
-22	165.2170	147.9497	132.3678	28.51	35.15
-20	155.5754	139.5600	125.0806	28.53	35.13
-18	146.5609	131.7022	118.2434	28.56	35.11
-17	138.1285	124.3392	111.8256	28.60	35.08
-15	130.2371	117.4366	105.7989	28.63	35.06
-13	122.8484	110.9627	100.1367	28.67	35.04
-11	115.9272	104.8882	94.8149	28.71	35.01
-9	109.4410	99.1858	89.8106	28.74	34.99
-8	103.3589	93.8306	85.1031	28.76	34.95
-6	97.6556	88.7989	80.6728	28.80	34.93
-4	92.3028	84.0695	76.5017	28.83	34.92
-2	87.2775	79.6222	72.5729	28.87	34.88
0	82.5577	75.4384	68.8710	28.90	34.81
1	78.1230	71.5010	65.3815	28.94	34.83
3	73.9543	67.7939	62.0907	28.98	34.79
5	70.0342	64.3023	58.9863	29.01	34.77
7	66.3463	61.0123	56.0565	29.05	34.74
9	62.8755	57.9110	53.2905	29.08	34.72
10	59.6076	54.9866	50.6781	29.12	34.68
12	56.5296	52.2278	48.2099	29.16	34.65
14	53.6294	49.6244	45.8771	29.19	34.63

16	50.8956	47.1666	43.6714	29.23	34.59
18	48.3178	44.8454	41.5851	29.28	34.56
19	45.8860	42.6525	39.6112	29.32	34.52
21	43.5912	40.5800	37.7429	29.35	34.50
23	41.4249	38.6207	35.9739	29.39	34.47
25	39.3792	36.7676	34.2983	29.43	34.43
27	37.4465	35.0144	32.7108	29.46	34.39
28	35.6202	33.3552	31.2062	29.52	34.36
30	33.8936	31.7844	29.7796	29.55	34.32
32	32.2608	30.2988	28.4267	29.59	34.30
34	30.7162	28.8875	27.1431	29.62	34.27
36	29.2545	27.5519	25.9250	29.68	34.23
37	27.8708	26.2858	24.7686	29.71	34.20
39	26.5605	25.0851	23.6704	29.75	34.16
41	25.3193	23.9462	22.6273	29.79	34.12
43	24.1432	22.8655	21.6361	29.84	34.09
45	23.0284	21.8398	20.6939	29.88	34.05
46	21.9714	20.8659	19.7982	29.93	34.02
48	20.9688	19.9409	18.9463	29.97	33.96
50	20.0176	19.0621	18.1358	30.00	33.93
52	19.1149	18.2270	17.3646	30.06	33.89
54	18.2580	17.4331	16.6305	30.09	33.85
55	17.4442	16.6782	15.9315	30.15	33.82
57	16.6711	15.9601	15.2657	30.18	33.78
59	15.9366	15.2770	14.6315	30.24	33.73
61	15.2385	14.6268	14.0171	30.27	33.69
63	14.5748	14.0079	13.4510	30.33	33.66
64	13.9436	13.4185	12.9017	30.36	33.62
66	13.3431	12.8572	12.3778	30.42	33.57
68	12.7718	12.3223	11.8780	30.45	33.53
70	12.2280	11.8126	11.4011	30.51	33.49
72	11.7102	11.3267	10.9459	30.54	33.44
73	11.2172	10.8634	10.5114	30.60	33.40
75	10.7475	10.4216	10.0964	30.65	33.35
77	10.3000	10.0000	9.7000	30.65	33.35
79	9.8975	9.5974	9.2980	30.63	33.37
81	9.5129	9.2132	8.9148	30.56	33.44
82	9.1454	8.8465	8.5496	30.49	33.49
84	8.7942	8.4964	8.2013	30.43	33.55
86	8.4583	8.1621	7.8691	30.36	33.62

88	8.1371	7.8428	7.5522	30.29	33.67
90	7.8299	7.5377	7.2498	30.24	33.75
91	7.5359	7.2461	6.9611	30.16	33.80
93	7.2546	6.9673	6.6854	30.09	33.87
95	6.9852	6.7008	6.4222	30.02	33.93
97	6.7273	6.4459	6.1707	29.97	34.00
99	6.4803	6.2021	5.9304	29.89	34.05
100	6.2437	5.9687	5.7007	29.82	34.12
102	6.0170	5.7454	5.4812	29.75	34.20
104	5.7997	5.5316	5.2712	29.68	34.25
106	5.5914	5.3269	5.0704	29.61	32.52
108	5.3916	5.1308	4.8783	29.53	34.39
109	5.2001	4.9430	4.6944	29.46	34.45
111	5.0163	4.7630	4.5185	29.39	34.52
113	4.8400	4.5905	4.3500	29.32	34.59
115	4.5708	4.4252	4.1887	29.25	34.65
117	4.5083	4.2666	4.0342	29.17	34.72
118	4.3524	4.1145	3.8862	29.10	34.79
120	4.2026	3.9698	3.7443	29.03	34.86
122	4.0588	3.8287	3.6084	28.94	34.92
124	3.9206	3.6943	3.4780	28.87	34.99
126	3.7878	3.5654	3.3531	28.80	35.06
127	3.6601	3.4416	3.2332	28.72	35.13
129	3.5374	3.3227	3.1183	28.63	35.20
131	3.4195	3.2085	3.0079	28.56	35.28
133	3.3060	3.0989	2.9021	28.49	35.33
135	3.1969	2.9935	2.8005	28.40	35.40
136	3.0919	2.8922	2.7029	28.33	35.47
138	2.9909	2.7948	2.6092	28.26	35.55
140	2.8936	2.7012	2.5193	28.17	35.62
142	2.8000	2.6112	2.4328	28.09	35.69
144	2.7099	2.5246	2.3498	28.00	35.76
145	2.6232	2.4413	2.2700	27.93	35.83
147	2.5396	2.3611	2.1932	27.84	35.91
149	2.4591	2.2840	2.1195	27.75	35.98
151	2.3815	2.2098	2.0486	27.68	36.05
153	2.3068	2.1383	1.9803	27.59	36.12
154	2.2347	2.0695	1.9147	27.52	36.21
156	2.1652	2.0032	1.8516	27.43	36.28
158	2.0983	1.9393	1.7908	27.34	36.36
160	2.0337	1.8778	1.7324	27.27	36.43
162	1.9714	1.8186	1.6761	27.18	36.50
163	1.9113	1.7614	1.6219	27.09	36.57
165	1.8533	1.7014	1.5697	27.00	36.64
167	1.7974	1.6533	1.5197	26.91	36.73
169	1.7434	1.6021	1.4710	26.82	36.81
171	1.6913	1.5528	1.4243	26.74	36.88
172	1.6409	1.5051	1.3794	26.65	36.95
174	1.5923	1.4592	1.3360	26.56	37.04
176	1.5454	1.4149	1.2942	26.47	37.11
178	1.5000	1.3721	0.2540	26.38	37.18

180	1.4562	1.3308	1.2151	26.29	37.27
181	1.4139	1.2910	1.1776	26.20	37.35
183	1.3730	1.2525	1.1415	26.11	37.42
185	1.3335	1.2153	1.1066	26.02	37.51
187	1.2953	1.1794	1.0730	25.92	37.58
189	1.2583	1.1448	1.0405	25.83	37.67
190	1.2226	1.1113	1.0092	25.74	37.74
192	1.1880	1.0789	0.9789	25.65	37.83
194	1.1546	1.0476	0.9497	25.56	37.90
196	1.1223	1.0174	0.9215	25.45	37.99
198	1.0910	0.9882	0.8942	25.36	38.07
199	1.0607	0.9599	0.8679	25.27	38.16
201	1.0314	0.9526	0.8424	25.16	38.23
203	1.0030	0.9061	0.8179	25.07	38.32
205	0.9756	0.8806	0.7941	24.98	38.39
207	0.9490	0.8558	0.7711	24.87	38.48
208	0.9232	0.8319	0.7489	24.78	38.55
210	0.8983	0.8088	0.7275	31.87	38.64
212	0.8741	0.7863	0.7067	24.58	38.73
214	0.8507	0.7646	0.6867	24.48	38.80
216	0.8281	0.7436	0.6672	24.39	38.89
217	0.8061	0.7233	0.6484	24.28	38.98
219	0.7848	0.7036	0.6303	24.19	39.06
221	0.7641	0.6845	0.6127	24.08	39.15
223	0.7441	0.6661	0.5957	23.97	39.24
225	0.7247	0.6482	0.5792	23.88	39.33
226	0.7059	0.6308	0.5632	23.77	39.42
228	0.6877	0.6140	0.5478	23.67	39.49
230	0.6700	0.5977	0.5328	23.56	39.58
232	0.6528	0.5820	0.5183	23.47	39.67
234	0.6361	0.5667	0.5043	23.36	39.76
235	0.6200	0.5518	0.4907	23.25	39.85
237	0.6043	0.5374	0.4775	23.14	39.94
239	0.5891	0.5235	0.4648	23.04	40.01
241	0.5743	0.5100	0.4524	22.93	40.10
243	0.5600	0.4968	0.4404	22.82	40.19
244	0.5460	0.4841	0.4288	22.71	40.28
246	0.5325	0.4717	0.4175	22.60	40.37
248	0.5194	0.4597	0.4066	22.50	40.46

5.3.2 Outdoor Unit

Ambient Sensor, Defrosting Sensor, Pipe sensor

R77˚F=10KΩ±3% B77˚F/122˚F=3700K±3%

Temp.(˚F)	Max.(KΩ)	Normal(KΩ)	Min.(KΩ)	Tolerance(˚F)

-22	165.2170	147.9497	132.3678	28.51	35.15
-20	155.5754	139.5600	125.0806	28.53	35.13
-18	146.5609	131.7022	118.2434	28.56	35.11
-17	138.1285	124.3392	111.8256	28.60	35.08
-15	130.2371	117.4366	105.7989	28.63	35.06
-13	122.8484	110.9627	100.1367	28.67	35.04
-11	115.9272	104.8882	94.8149	28.71	35.01
-9	109.4410	99.1858	89.8106	28.74	34.99
-8	103.3589	93.8306	85.1031	28.76	34.95
-6	97.6556	88.7989	80.6728	28.80	34.93
-4	92.3028	84.0695	76.5017	28.83	34.92
-2	87.2775	79.6222	72.5729	28.87	34.88
0	82.5577	75.4384	68.8710	28.90	34.81
1	78.1230	71.5010	65.3815	28.94	34.83
3	73.9543	67.7939	62.0907	28.98	34.79
5	70.0342	64.3023	58.9863	29.01	34.77
7	66.3463	61.0123	56.0565	29.05	34.74
9	62.8755	57.9110	53.2905	29.08	34.72
10	59.6076	54.9866	50.6781	29.12	34.68
12	56.5296	52.2278	48.2099	29.16	34.65
14	53.6294	49.6244	45.8771	29.19	34.63
16	50.8956	47.1666	43.6714	29.23	34.59
18	48.3178	44.8454	41.5851	29.28	34.56
19	45.8860	42.6525	39.6112	29.32	34.52
21	43.5912	40.5800	37.7429	29.35	34.50
23	41.4249	38.6207	35.9739	29.39	34.47
25	39.3792	36.7676	34.2983	29.43	34.43
27	37.4465	35.0144	32.7108	29.46	34.39
28	35.6202	33.3552	31.2062	29.52	34.36
30	33.8936	31.7844	29.7796	29.55	34.32
32	32.2608	30.2988	28.4267	29.59	34.30
34	30.7162	28.8875	27.1431	29.62	34.27
36	29.2545	27.5519	25.9250	29.68	34.23
37	27.8708	26.2858	24.7686	29.71	34.20
39	26.5605	25.0851	23.6704	29.75	34.16
41	25.3193	23.9462	22.6273	29.79	34.12
43	24.1432	22.8655	21.6361	29.84	34.09
45	23.0284	21.8398	20.6939	29.88	34.05
46	21.9714	20.8659	19.7982	29.93	34.02
48	20.9688	19.9409	18.9463	29.97	33.96
50	20.0176	19.0621	18.1358	30.00	33.93
52	19.1149	18.2270	17.3646	30.06	33.89
54	18.2580	17.4331	16.6305	30.09	33.85
55	17.4442	16.6782	15.9315	30.15	33.82
57	16.6711	15.9601	15.2657	30.18	33.78

59	15.9366	15.2770	14.6315	30.24	33.73
61	15.2385	14.6268	14.0171	30.27	33.69
63	14.5748	14.0079	13.4510	30.33	33.66
64	13.9436	13.4185	12.9017	30.36	33.62
66	13.3431	12.8572	12.3778	30.42	33.57
68	12.7718	12.3223	11.8780	30.45	33.53
70	12.2280	11.8126	11.4011	30.51	33.49
72	11.7102	11.3267	10.9459	30.54	33.44
73	11.2172	10.8634	10.5114	30.60	33.40
75	10.7475	10.4216	10.0964	30.65	33.35
77	10.3000	10.0000	9.7000	30.65	33.35
79	9.8975	9.5974	9.2980	30.63	33.37
81	9.5129	9.2132	8.9148	30.56	33.44
82	9.1454	8.8465	8.5496	30.49	33.49
84	8.7942	8.4964	8.2013	30.43	33.55
86	8.4583	8.1621	7.8691	30.36	33.62
88	8.1371	7.8428	7.5522	30.29	33.67
90	7.8299	7.5377	7.2498	30.24	33.75
91	7.5359	7.2461	6.9611	30.16	33.80
93	7.2546	6.9673	6.6854	30.09	33.87
95	6.9852	6.7008	6.4222	30.02	33.93
97	6.7273	6.4459	6.1707	29.97	34.00
99	6.4803	6.2021	5.9304	29.89	34.05
100	6.2437	5.9687	5.7007	29.82	34.12
102	6.0170	5.7454	5.4812	29.75	34.20
104	5.7997	5.5316	5.2712	29.68	34.25
106	5.5914	5.3269	5.0704	29.61	32.52
108	5.3916	5.1308	4.8783	29.53	34.39
109	5.2001	4.9430	4.6944	29.46	34.45
111	5.0163	4.7630	4.5185	29.39	34.52
113	4.8400	4.5905	4.3500	29.32	34.59
115	4.5708	4.4252	4.1887	29.25	34.65
117	4.5083	4.2666	4.0342	29.17	34.72
118	4.3524	4.1145	3.8862	29.10	34.79
120	4.2026	3.9698	3.7443	29.03	34.86
122	4.0588	3.8287	3.6084	28.94	34.92
124	3.9206	3.6943	3.4780	28.87	34.99
126	3.7878	3.5654	3.3531	28.80	35.06
127	3.6601	3.4416	3.2332	28.72	35.13
129	3.5374	3.3227	3.1183	28.63	35.20
131	3.4195	3.2085	3.0079	28.56	35.28
133	3.3060	3.0989	2.9021	28.49	35.33
135	3.1969	2.9935	2.8005	28.40	35.40
136	3.0919	2.8922	2.7029	28.33	35.47
138	2.9909	2.7948	2.6092	28.26	35.55

140	2.8936	2.7012	2.5193	28.17	35.62
142	2.8000	2.6112	2.4328	28.09	35.69
144	2.7099	2.5246	2.3498	28.00	35.76
145	2.6232	2.4413	2.2700	27.93	35.83
147	2.5396	2.3611	2.1932	27.84	35.91
149	2.4591	2.2840	2.1195	27.75	35.98
151	2.3815	2.2098	2.0486	27.68	36.05
153	2.3068	2.1383	1.9803	27.59	36.12
154	2.2347	2.0695	1.9147	27.52	36.21
156	2.1652	2.0032	1.8516	27.43	36.28
158	2.0983	1.9393	1.7908	27.34	36.36
160	2.0337	1.8778	1.7324	27.27	36.43
162	1.9714	1.8186	1.6761	27.18	36.50
163	1.9113	1.7614	1.6219	27.09	36.57
165	1.8533	1.7014	1.5697	27.00	36.64
167	1.7974	1.6533	1.5197	26.91	36.73
169	1.7434	1.6021	1.4710	26.82	36.81
171	1.6913	1.5528	1.4243	26.74	36.88
172	1.6409	1.5051	1.3794	26.65	36.95
174	1.5923	1.4592	1.3360	26.56	37.04
176	1.5454	1.4149	1.2942	26.47	37.11
178	1.5000	1.3721	0.2540	26.38	37.18
180	1.4562	1.3308	1.2151	26.29	37.27
181	1.4139	1.2910	1.1776	26.20	37.35
183	1.3730	1.2525	1.1415	26.11	37.42
185	1.3335	1.2153	1.1066	26.02	37.51
187	1.2953	1.1794	1.0730	25.92	37.58
189	1.2583	1.1448	1.0405	25.83	37.67
190	1.2226	1.1113	1.0092	25.74	37.74
192	1.1880	1.0789	0.9789	25.65	37.83
194	1.1546	1.0476	0.9497	25.56	37.90
196	1.1223	1.0174	0.9215	25.45	37.99
198	1.0910	0.9882	0.8942	25.36	38.07
199	1.0607	0.9599	0.8679	25.27	38.16
201	1.0314	0.9526	0.8424	25.16	38.23
203	1.0030	0.9061	0.8179	25.07	38.32
205	0.9756	0.8806	0.7941	24.98	38.39
207	0.9490	0.8558	0.7711	24.87	38.48
208	0.9232	0.8319	0.7489	24.78	38.55
210	0.8983	0.8088	0.7275	31.87	38.64
212	0.8741	0.7863	0.7067	24.58	38.73
214	0.8507	0.7646	0.6867	24.48	38.80
216	0.8281	0.7436	0.6672	24.39	38.89
217	0.8061	0.7233	0.6484	24.28	38.98
219	0.7848	0.7036	0.6303	24.19	39.06

221	0.7641	0.6845	0.6127	24.08	39.15
223	0.7441	0.6661	0.5957	23.97	39.24
225	0.7247	0.6482	0.5792	23.88	39.33
226	0.7059	0.6308	0.5632	23.77	39.42
228	0.6877	0.6140	0.5478	23.67	39.49
230	0.6700	0.5977	0.5328	23.56	39.58
232	0.6528	0.5820	0.5183	23.47	39.67
234	0.6361	0.5667	0.5043	23.36	39.76
235	0.6200	0.5518	0.4907	23.25	39.85
237	0.6043	0.5374	0.4775	23.14	39.94
239	0.5891	0.5235	0.4648	23.04	40.01
241	0.5743	0.5100	0.4524	22.93	40.10
243	0.5600	0.4968	0.4404	22.82	40.19
244	0.5460	0.4841	0.4288	22.71	40.28
246	0.5325	0.4717	0.4175	22.60	40.37
248	0.5194	0.4597	0.4066	22.50	40.46

Discharging Sensor

R176℉=50KΩ±3%

B77/176℉=4450K±3%

Temp.(℉)	Max.(KΩ)	Normal(KΩ)	Min.(KΩ)	Torlance(℉)	
-22	14646.0505	12061.7328	9924.4999	26.67	36.41
-20	13654.1707	11267.8730	9290.2526	26.69	36.39
-18	12735.8378	10531.3695	8700.6388	26.73	36.37
-17	11885.1336	9847.7240	8152.2338	26.74	36.36
-15	11096.6531	9212.8101	7641.8972	26.76	36.34
-13	10365.4565	8622.8101	7166.7474	26.78	36.32
-11	9687.0270	8074.3787	6724.1389	26.82	36.30
-9	9057.2314	7564.2244	6311.6413	26.83	36.28
-8	8472.2852	7089.4741	5927.0206	26.85	36.27
-6	7928.7217	6647.4547	5568.2222	26.89	36.25
-4	7423.3626	6235.7109	5233.3554	26.91	36.23
-2	6953.2930	5851.9864	4920.6791	26.92	36.21
0	6515.8375	5494.2064	4628.5894	26.96	36.19
1	6108.5393	5160.4621	4355.6078	26.98	36.18
3	5729.1413	4848.9963	4100.3708	27.01	36.16
5	5375.5683	4558.1906	3861.6201	27.03	36.14
7	5045.9114	4286.5535	3638.1938	27.05	36.12
9	4738.4141	4032.7098	3429.0191	27.09	36.10
10	4451.4586	3573.4260	3233.1039	27.10	36.09
12	4183.5548	3573.4260	3049.5312	27.14	36.07
14	3933.3289	3365.7336	2877.4527	27.16	36.05
16	3699.5139	3171.3148	2716.0828	27.19	36.03
18	3480.9407	2989.2460	2564.6945	27.21	36.01
19	3276.5302	2818.6731	2422.6139	27.25	36.00

21	3085.2854	2658.8058	2289.2164	27.27	35.98
23	2906.2851	2508.9126	2163.9230	27.30	35.96
25	2738.6777	2368.3158	2046.1961	27.32	35.94
27	2581.6752	2236.3876	1935.5371	27.36	35.92
28	2434.5487	2112.5459	1831.4826	27.39	35.91
30	2296.6230	1996.2509	1733.6024	27.41	35.89
32	2167.2730	1887.0018	1641.4966	27.45	35.87
34	2045.9191	1784.3336	1554.7931	27.46	35.85
36	1932.0242	1687.8144	1473.1460	27.50	35.83
37	1825.0899	1597.0431	1396.2333	27.54	35.82
39	1724.6540	1511.6468	1323.7551	27.55	35.80
41	1630.2870	1431.2787	1255.4324	27.59	35.78
43	1541.5904	1355.6163	1191.0048	27.63	35.76
45	1458.1938	1284.3593	1130.2298	27.66	35.74
46	1379.7528	1217.2282	1072.8813	27.68	35.73
48	1305.9472	1153.9626	1018.7481	27.72	35.71
50	1236.4792	1094.3200	967.6334	27.75	35.69
52	1171.0715	1038.0743	919.3533	27.77	35.67
54	1109.4661	985.0146	873.7359	27.81	35.65
55	1051.4226	934.9440	830.6210	27.84	35.64
57	996.7169	887.6792	789.8583	27.88	35.62
59	945.1404	843.0486	751.3077	27.91	35.60
61	896.4981	800.8922	714.8380	27.93	35.58
63	850.6086	761.0603	680.3265	27.97	35.56
64	807.3024	723.4134	647.6580	28.00	35.55
66	766.4212	687.8205	616.7252	28.04	35.53
68	727.8172	654.1596	587.4271	28.08	35.51
70	691.3524	622.3161	559.6694	28.11	35.49
72	656.8979	592.1831	533.3634	28.15	35.47
73	624.3328	563.6604	508.4261	28.18	35.46
75	593.5446	536.6540	484.7796	28.22	35.44
77	564.4275	511.0760	462.3510	28.24	35.42
79	536.9865	486.9352	441.1516	28.27	35.40
81	511.0105	464.0500	421.0258	28.31	35.38
82	486.4151	442.3499	401.9146	28.35	35.44
84	463.1208	421.7683	383.7626	28.38	35.40
86	441.0535	402.2430	366.5175	28.42	35.37
88	420.1431	383.7151	350.1301	28.45	35.33
90	400.3242	366.1295	334.5542	28.49	35.29
91	381.5350	349.4341	319.7460	28.53	35.26
93	363.7176	333.5801	305.6645	28.58	35.22
95	346.8176	318.5216	292.2709	28.62	35.19
97	330.7839	304.2151	279.5286	28.69	35.15
99	315.5682	290.6199	267.4031	28.72	35.11
100	301.1254	277.6976	255.8620	28.76	35.08

102	287.4128	265.4119	244.8745	28.80	35.04
104	274.3905	253.7288	234.4118	28.83	35.01
106	262.0206	242.6161	224.4465	28.87	34.97
108	250.2676	232.0436	214.9529	28.92	34.93
109	239.0983	221.9825	205.9065	28.96	34.90
111	228.4809	212.4060	197.2844	28.99	34.86
113	218.3860	203.2887	189.0648	29.03	34.83
115	208.7855	194.6066	181.2273	29.07	34.79
117	199.6531	186.3369	173.7524	29.12	34.75
118	190.9639	178.4584	166.6217	29.16	34.72
120	182.6945	170.9508	159.8181	29.19	34.68
122	174.8228	163.7951	153.3249	29.25	34.65
124	167.3280	156.9733	147.2090	29.28	34.61
126	160.1904	150.4683	141.2090	29.32	34.57
127	153.3914	144.2641	135.5577	29.35	34.54
129	146.9136	138.3454	130.1598	29.41	34.50
131	140.7403	132.6980	125.0027	29.44	34.47
133	134.8559	127.3081	120.0746	29.48	34.43
135	129.2457	122.1630	115.3645	29.53	34.39
136	123.8956	117.2504	110.8618	29.57	34.36
138	118.7926	112.5589	106.5564	29.62	34.32
140	113.9241	108.0776	102.4388	29.70	34.30
142	109.2784	103.7961	98.5000	29.75	34.27
144	104.8433	99.7046	94.7315	29.79	34.21
145	100.6112	95.7939	91.1253	29.84	34.18
147	96.5692	92.0553	87.6735	29.88	34.14
149	92.7088	88.4805	84.3690	29.93	34.11
151	89.0211	85.0614	81.2048	29.97	34.07
153	85.4976	81.7908	78.1744	30.02	34.03
154	82.1303	78.6615	75.2715	30.06	34.00
156	78.9116	75.6668	72.4902	30.11	33.96
158	75.8343	72.8004	69.8249	30.15	33.93
160	72.8916	70.0561	67.2703	30.20	33.89
162	70.0770	67.4283	64.8213	30.24	33.85
163	67.3844	64.9115	62.4731	30.29	33.82
165	64.8080	62.5006	60.2211	30.34	33.78
167	62.3423	60.1906	58.0609	30.38	33.75
169	59.9821	57.9770	55.9885	30.43	33.71
171	57.7223	55.8552	53.9998	30.47	33.66
172	55.5583	53.8210	52.0912	30.47	33.58
174	53.4856	51.8706	50.2591	30.47	33.53
176	51.5000	50.0000	48.5000	30.40	33.51
178	49.7063	48.2057	46.7083	30.33	33.53
180	47.9835	46.4842	44.9911	30.27	33.60
181	46.3266	44.8323	43.3452	30.20	33.66

183	44.7385	43.2468	41.7672	30.15	33.71
185	43.2105	41.7248	40.2540	30.07	33.78
187	41.7386	40.2604	38.7996	30.00	33.84
189	40.3241	38.8545	37.4048	29.95	33.91
190	38.9643	37.5045	36.0668	29.88	33.96
192	37.6569	36.2078	34.7831	29.80	34.03
194	36.3996	34.9622	33.5513	29.73	34.09
196	35.1903	33.7653	32.3689	29.66	34.16
198	34.0269	32.6151	31.2338	29.61	34.22
199	32.9075	31.5096	30.1438	29.53	34.28
201	31.8302	30.4467	29.0970	29.46	34.35
203	30.7933	29.4246	28.0915	29.39	34.41
205	29.7950	28.4417	27.1254	29.32	34.47
207	28.8337	27.4961	26.1970	29.25	34.54
208	27.9078	26.5864	25.3048	29.17	34.60
210	27.0160	25.7110	24.4470	29.10	34.66
212	26.1569	24.8685	23.6222	29.03	34.72
214	25.3290	24.0574	22.8291	28.96	34.79
216	24.5311	23.2765	22.0662	28.89	34.85
217	23.7620	22.5245	21.3323	28.81	34.91
219	23.0203	21.8002	20.6261	28.74	34.98
221	22.3055	21.1025	19.9465	28.67	35.04
223	21.6159	20.4303	19.2924	28.65	35.10
225	20.9508	19.7825	18.6626	28.62	35.17
226	20.3091	19.1582	18.0563	28.60	35.23
228	19.6899	18.5564	17.4723	28.53	35.29
230	19.0924	17.9761	16.9098	28.44	35.35
232	18.5157	17.4166	16.3680	28.36	35.42
234	17.9590	16.8769	15.8458	28.29	35.48
235	17.4214	16.3564	15.3427	28.06	35.54
237	16.9590	15.8542	14.8577	27.99	35.61
239	16.4010	15.3696	14.3902	27.82	35.67
241	15.9167	14.9020	13.9394	27.75	35.78
243	15.4489	14.4506	13.5047	27.66	35.91
244	14.9968	14.0149	13.0855	27.59	36.01
246	14.5599	13.5942	12.6811	27.50	36.07
248	14.1376	13.1879	12.2909	27.43	36.12
250	13.7294	12.7955	11.9144	27.36	36.18
252	13.3347	12.4165	11.5510	27.27	36.23
253	12.9531	12.0503	11.2003	27.18	36.28
255	12.5840	11.6965	10.8617	27.10	36.34
257	12.2270	11.3545	10.5348	27.01	36.39
259	11.8817	11.0240	10.2191	27.18	36.45
261	11.5475	10.7046	9.9142	27.18	36.50
262	11.2242	10.3957	9.6197	27.10	36.61

264	10.9112	10.0970	9.3352	27.01	36.64
266	10.6084	9.8082	9.0602	26.94	36.68
268	10.3151	9.5288	8.7945	26.85	36.79
270	10.0312	9.2586	8.5378	26.76	36.86
271	9.7563	8.9971	8.2895	26.69	37.04
273	9.4901	8.7441	8.0495	26.60	37.11
275	9.2322	8.4993	7.8175	26.51	37.18
277	8.9824	8.2623	7.5931	26.44	37.26
279	8.7404	8.0329	7.3760	26.35	37.33
280	8.5059	7.8108	7.1660	26.17	37.40
282	8.2787	7.5958	6.9629	26.08	37.47
284	8.0584	7.3875	6.7664	26.01	37.56

6. System Configuration

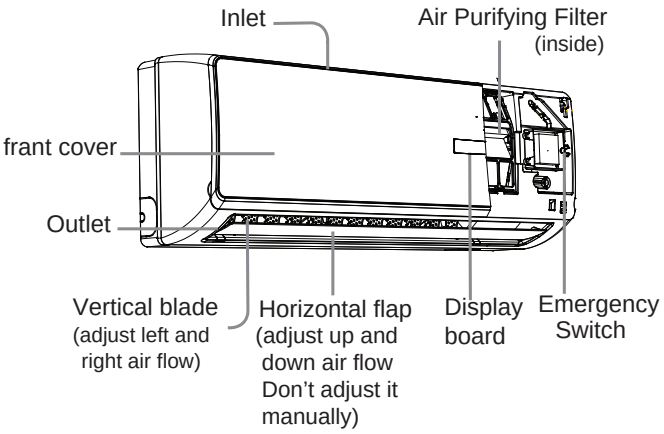
6.1 System Configuration

After the installation and test operation of the room air conditioner have been completed, it should be operated and handled as described below. Every user would like to know the correct method of operation of the room air conditioner, to check if it is capable of cooling (or heating) well, and to know a clever method of using it.In order to meet this expectation of the users, giving sufficient explanations taking enough time can be said to reduce about 80% of the requests for servicing. However good the installation work is and however good the functions are, the customer may blame either the room air conditioner or its installation work because of improper handling. The installation work and handing over of the unit can only be considered to have been completed when its handling has been explained to the user without using technical terms but giving full knowledge of the equipment.

6.2 Instruction

Parts and Functions

Indoor Unit



The unit pictured above is for reference only.
Your product may appear different.

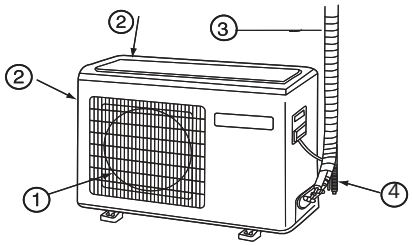
Display board

1. Signal receiver hole
2. ON/OFF display
3. Ambient temp.display
   When receiving the remote control signal, display the set temperature mill be shown in the display. The room temperature is displayed and this room temperature is only for reference.
4. TIMER ON display
   TIMER OFF display
   SLEEP display

Note to the Auto restart function:
press the sleep button ten times in five seconds and enter the function after hearing four sounds. And press the sleep button ten times within five seconds and leave this function after hearing two sounds.

5. COOL\HEAT\DRY\AUTO display

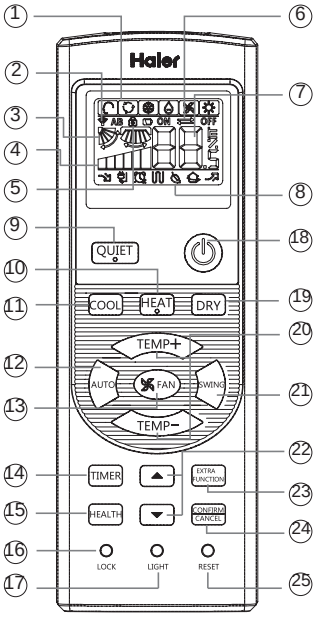
Outdoor Unit



① OUTLET
② INLET
③ CONNECTING PIPING AND ELECTRICAL WIRING
④ DRAIN HOSE

The unit pictured above is for reference only.
Your product may appear different.

Remote controller



1. Mode display

Operation mode	AUTO	COOL	DRY	HEAT	FAN
Remote controller					

2. Signal sending display
3. SWING display
4. FAN SPEED display

LO → MED → HI → Display circulated AUTO

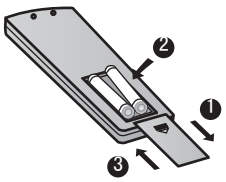
5. LOCK display
6. TIMER OFF display
   TIMER ON display
7. TEMP display
8. Additional functions display

Operation mode	QUITE	SLEEP	HEALTH	POWER
Remote controller				

Healthy function is not available for some units.

9. QUIET button
10. HEAT button
11. COOL button
12. AUTO button
13. FAN button
14. TIMER button
15. HEALTH button
16. LOCK button
    Used to lock buttons and LCD display.
17. LIGHT button
    Control the lightening and extinguishing of the indoor LED display board.
18. POWER ON/OFF button
19. DRY button
20. TEMP button
21. SWING button
22. HOUR button
23. EXTRA FUNCTION button
    Function: Fan Mode→ Healthy airflow upwarder → Healthy airflow downwarder→ Reset the healthy airflow position → Right & left airflow setting→ A-B yard→ 10℃ low temperature heating→ Sleep Mode→ Electrical Heating→ Refresh Air→ Power → Fahrenheit/Celsius mode shift on unit and remote
    Remark: A-B yard, Right & left airflow setting, 10℃ low temperature heating, Electrical Heating, Refresh Air functions are not available for this mini split series.
24. CANCEL/CONFIRM button
    Function: Setting and cancel to the timer and other additional functions.
25. RESET button
    If the remote appears abnormal, use a pen point or similar object to depress the button to reset the remote

Loading of the battery



1 Remove the battery cover;
2 Load the batteries as illustrated.
2 AAA batteries.
3 Be sure battery polarity is correct " + "/"-";
4 Load the battery,then put on the cover again.

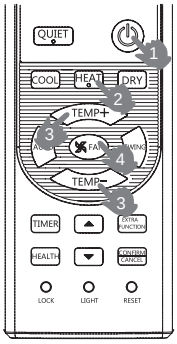
Note:
- The distance from the remote to the receiver should be less than 23 feet (7 meters) with no obstructions.
- Fluorescent lights or cordless telephones will reduce the range of the remote.
- If the display is dim the remote batteries may need to be replaced.
- Remote malfunctions can sometimes be corrected by removing the batteries for a few minutes and then replacing them.

Hint:
Remove the batteries if the unit won't be in use for a long period. If there is any display after taking-out the batteries, just press reset key.

Operation

Base Operation

Remote controller

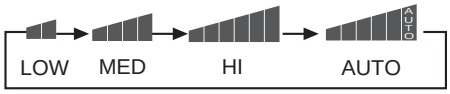


1. Unit start
   Press ON/OFF on the remote controller, unit starts.

2. Select operation mode
   COOL button:Cooling mode
   HEAT button: Heating mode
   DRY button: Dehumidify mode

3.Select temp.setting
   Press TEMP+ / TEMP− button
   TEMP+ Every time the button is pressed, temp.setting increase 1℃ / 2 °F, if kept depressed, it will increase rapidly
   TEMP− Every time the button is pressed, temp.setting decrease 1℃ / 2 °F, if kept depressed, it will decrease rapidly
   Select a desired temperature.

4.Fan speed selection
   Press FAN button. For each press, fan speed changes as follows:
   Remote controller:



The air conditioner will be running at the speed shown in the display.
When FAN is set to AUTO, the air conditioner automatically adjusts the fan speed according to room temperature.

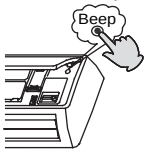
Operation Mode	Remote Controller	Note
AUTO		Under the mode of auto operation, air conditioner will automatically select Cool or Heat operation according to room temperature. When FAN is set to AUTO the air conditioner automatically adjusts the fan speed according to room temperature.
COOL		
DRY		In DRY mode , when room temperature is 2 °C/4 °F degrees less than the temperature set point, the unit will run intermittently at LOW speed regardless of FAN setting.
HEAT		In HEAT mode, warm air will blow out after a short period of the time due to cold-draft prevention function. When FAN is set to AUTO, the air conditioner automatically adjusts the fan speed according to room temperature.
FAN		In FAN operation mode , the unit will not operate in COOL or HEAT mode but only in FAN mode, AUTO is not available in FAN mode. And temp. setting is disabled. In FAN mode, sleep operation is not available.

Emergency operation and test operation

Emergency Operation:

- Use this operation only when the remote controller is defective or lost, and with function of emergency running, air conditoner can run automatically in few seconds.
- When the emergency operation switch is pressed, the unit beeps once, which the start of this operation.
- When power switch is turned on for the first time and emergency operation starts, the unit will run automatically in the following modes:

Room temperature	Designated temperature	Timer mode	Fan speed	Operation mode
Above 23°C	26°C	No	AUTO	COOL
Below 23°C	23°C	No	AUTO	HEAT

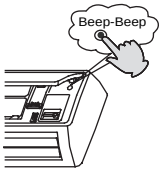


- During emergency operation it is impossible to change the settings of temp. and fan speed,It is also not possible to operate in timer or dry mode.

Test operation:

Test operation switch is the same as emergency switch.

- Use this switch in the test operation when the room temperature is below 16°C, do not use it in the normal operation.
- Continue to press the test operation switch for more than 5 seconds.After you hear two beeps, release your finger from the switch: the cooling operation starts with the air flow speed "Hi".
- Under this operation mode,the fan motor of indoor unit will run in high speed.



Air Flow Direction Adjustment

1.Status display of air flow

COOL/DRY:

HEAT:

Initial state

2.Left and right air flow adjustment(manual)

Move the vertical blade by a knob on air conditioner to adjust left and right direction to achieve stereoscopic air flow as the figure below.

stereoscopic air flow

Cautions:

- When adjusting the flap by hand,turn off the unit.
- When humidity is high,condensate water might occur at air outlet if all vertical louvers are adjusted to left or right.
- It is advisable not to keep horizontal flap at downward position for a long time in COOLor DRY mode , otherwise, condensate water might occur.

Note:
When restarting the unit after it has been turned off, the unit will keep the swing position before it stops working.

Operation

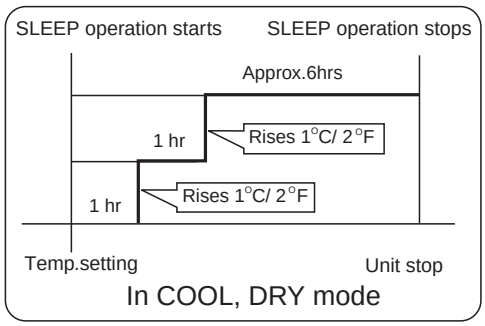
Sleep Operation

Press EXTRA FUNCTION button to enter additional options, cycle the display to , will flash. And then press CONFIRM CANCEL enter for sleep function.

Operation Mode

1. In COOL,DRY mode

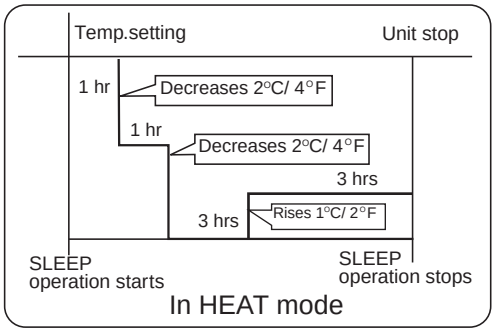
1 hours after SLEEP mode starts,temp.will become 1°C/2°F higher than temp.setting.After another 1 hours,temp.rises by 1°C / 2°F futher. The unit will run for further 6 hours then stops Temp. is higher than temp.setting so that room temperature won't be too low for your sleep.



In COOL, DRY mode

2. In HEAT mode

1 hours after SLEEP mode starts,temp will become 2°C / 4°F lower than temp.setting.After another 1 hours,temp decrease by 2°C / 4°F futher.After more another 3 hours, temp. rises by 1°C / 2°F futher.The unit will run for further 3 hours then stops.Temp.is lower than temp. setting so that room temperature won't be too high for your sleep.



In HEAT mode

3. In AUTO mode

If the unit is running cooling, the sleep mode will follow the function as in cool mode, while follow as in heat mode.

4. In FAN mode

It has no SLEEP function.

5.Fan Speed in Sleep Mode

When the unit is set to sleep mode, the fan speed will be set to low speed and it cannot be changed.

Note

When TIMER function is set, the sleep function can't be set up .After the sleep function is set up, if user resets TIMER function, the sleep function will be cancelled; the machine will be in the state of timing-on.

POWER/QUIET Operation

(1) POWER Operation

When you need rapid heating or cooling, you can use this function.

Press EXTRA FUNCTION button to enter additional options, cycle the display to , will flash, and then press CONFIRM CANCEL ,enter to power function. To cancel this function, please select a different option.

(2) QUIET Operation

You can use this function when silence is needed for rest or reading.

Press QUIET button, the remote controller will show , and then achieve to the quiet function. To cancel this function, press the QUIET button again and it will be canceled.

Note：

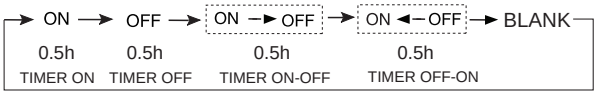
Running the unit in QUIET mode for a long period may cause the room temperature to not reach the set temperature. If this occurs, cancel QUITE mode and set the fan speed to a higher setting.

Operation

Timer On/Off On-Off Operation

1.After unit starts, select your desired operation mode.

2.Press TIMER button to change TIMER mode. Every time the button is pressed, display changes as follows:
Remote controller:



Then select your desired TIMER mode (TIMER ON or TIMER OFF or TIMER ON-OFF). " ON "or " OFF "will flash.

3.Press ▼ / ▲ button to set time.

▲ Press the button for each time, setting time in the first 12 hours increased by 0.5 hour every time, after 12 hours,increased by 1 hour every time.

▼ Press the button for each time, settiing time in the first 12 hours decreased by 0.5 hour every time, after 12 hours,decreased by 1 hour every time.

It can be adjusted within 24 hours.

4.Confirm timer setting
After adjusting the time,press CONFIRM CANCEL button and confirm the time the ON or OFF button will not flash any more.

5.Cancel timer setting
Press the timer button until the time display eliminated.

Hints:

After replacing batteries or a power failure happens, time setting should be reset.
According to the Time setting sequence of TIMER ON or TIMER OFF, either Start-Stop or Stop-Start can be achieved.

Healthy airflow Operation

1.Press ⏻ to starting
Setting for comfortable conditions.

2.The setting of healthy airflow function
Press EXTRA FUNCTION button to enter additional options,Press this button continuously, the louvers location will cycle between in the following three locations, to choose the swing location what you needed,and then press CONFIRM CANCEL button to confirm.

3.To cancel of the healthy airflow function
Press EXTRA FUNCTION button to enter additional options,Press this button continuously, the louvers location will cycle between the three locations again,and then press CONFIRM CANCEL button to cancel.

Notice: Do not direct the horizontal by hand. This may cause the louver to run incorrectly and not match the display. If the louver is not running correctly, stop the unit for a minute and then restart and adjust remote controller.

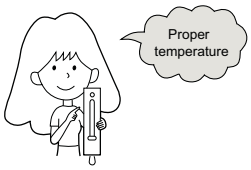
Note:

1.After setting the healthy airflow function, the position louver is fixed.
2.In heating, it is better to select the mode.
3.In cooling, it is better to select the mode.
4.In cooling and dry, using the air conditioner for a long time under the high air humidity, condensate water may occur at the grille .

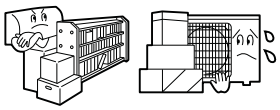
Maintenance

For Smart Use of The Air Conditioner

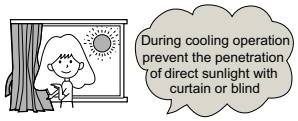
Setting of proper room temperature



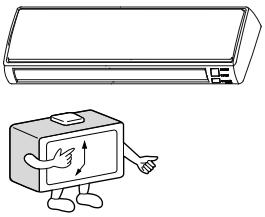
Do not block the air inlet or outlet



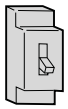
Close doors and windows during operation



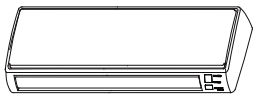
Use the timer effectively



If the unit is not to be used for a long time, turn off the power supply main switch.



Use the louvers effectively



Remote Controller

Do not usewater,wipe the controller with a dry cloth.Do not use glass cleaner or chemical cloth.

Indoor Body

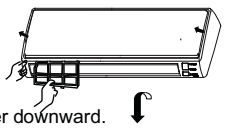
wipe the air conditioner by using a soft and dry cloth.For serious stains, use a neutral detergent diluted with water.Wring the water out of the cloth before wiping,then wipe off the detergent completely.

Do not use the following for cleaning

Gasoline,benzine, thinner or cleanser may damage the coating of the unit.

Hot water over 40°C(104°F) may cause discoloring or deformation.

Air Filter cleaning



1 Open the inlet grille by pulling it upward.

2 Remove the filter.
Push up the filter's center tab slightly until it is released from the stopper, and remove the filter downward.

3 Clean the filter.
Use a vacuum cleaner to remove dust, or wash the filter with water.After washing, dry the filter completely in the shade.

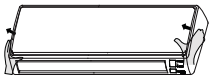
4 Attach the filter.
Attach the filter correctly so that the "FRONT" indication is facing to the front.Make sure that the filter is completely fixed behind the stopper.If the right and left filters are not attached correctly, that may cause defects.

5 Close the inlet grille.

Replacement of Air Purifying Filter

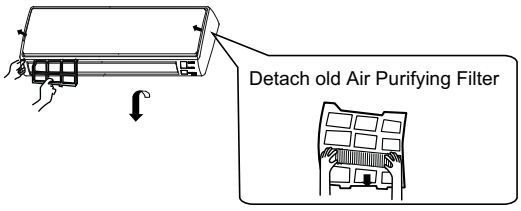
1.Open the Inlet Grille

Prop up the inlet grille by using a small device named grille-support which located in the right side of the indoor unit.



2.Detach the standard air filter

Slide the knob slightly upward to release the filter, then withdraw it.

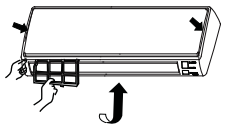


3.Attach Air Purifying Filter

Put air purifying filter appliances into the right and left filter frames.

4.Attach the standard air filter

(Necessary installation)



ATTENTION:

The white side of the photocatalyst air purifying filter face outside,and the black side face the unit The green side of the bacteria-killing medium air purifying filter face outside,and the white side face the unit.

5.Close the Inlet Grille

Close the Grille surely

NOTE:

- The photocatalyst air purifying filter will be solarized in fixed time. In normal family, it will be solarized every 6 months.
- The bacteria-killing medium air purifying filter will be used for a long time,no need for replacement. But in the period of using them ,you should remove the dust frequently by using vacuum cleaner or flaping them lightly,otherwise , its performance will be affected.
- Please keep the bacteria-killing medium air purifying filter in the cool and dry conditions avoid long time directly sunshine when you stop using it,or its ability of sterilization will be reduced.

Cautions

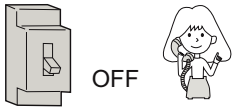
⚠ WARNING

Please call Sales/Service Shop for the Installation.

Do not attempt to install the air conditioner by yourself because improper works may cause electric shock, fire, water leakage.

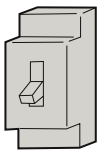
⚠ WARNING

When abnormality such as burnt-small found, immediately stop the operation button and contact sales shop.



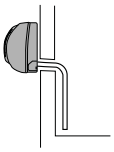
STRICT ENFORCEMENT

Use an exclusive power source with a circuit breaker



Check proper installation of the drainage securely

STRICT ENFORCEMENT



Connect power supply cord to the outlet completely

STRICT ENFORCEMENT

Use the proper voltage

STRICT ENFORCEMENT

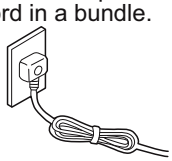
1.Do not use power supply cord extended or connected in halfway

2.Do not install in the place where there is any possibility of inflammable gas leakage around the unit.

3.Do not get the unit exposed to vapor or oil steam.

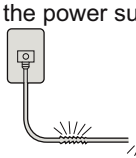
PROHIBITION

Do not use power supply cord in a bundle.



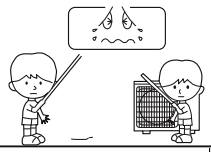
PROHIBITION

Take care not to damage the power supply cord.



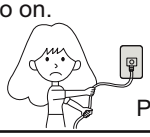
PROHIBITION

Do not insert objects into the air inlet or outlet.



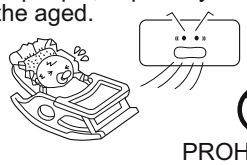
PROHIBITION

Do not start or stop the operation by disconnecting the power supply cord and so on.



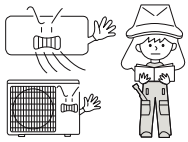
PROHIBITION

Do not channel the air flow directly at people, especially at infants or the aged.

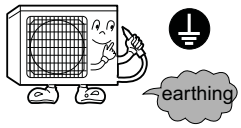


PROHIBITION

Do not try to repair or reconstruct by yourself.

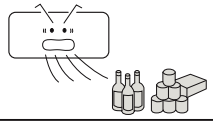


Connect the earth cable.



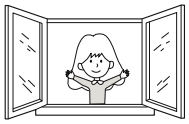
⚠ CAUTION

Do not use for the purpose of storage of food, art work, precise equipment, breeding, or cultivation.



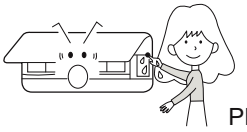
PROHIBITION

Take fresh air occasionally especially when gas appliance is running at the same time.



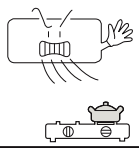
STRICT ENFORCEMENT

Do not operate the switch with wet hand.



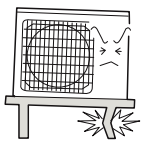
PROHIBITION

Do not install the unit near a fireplace or other heating apparatus.



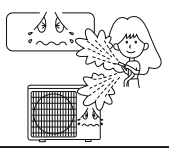
PROHIBITION

Check good condition of the installation stand



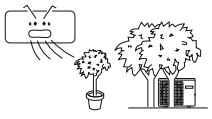
PROHIBITION

Do not pour water onto the unit for cleaning



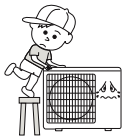
PROHIBITION

Do not place animals or plants in the direct path of the air flow



PROHIBITION

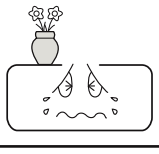
Do not place any objects on or climb on the unit.



PROHIBITION

Do not place flower vase or water containers on the top of the unit.

PROHIBITION



Trouble shooting

Before asking for service, check the following first.

	Phenomenon	Cause or check points
Normal Performance inspection	The system does not restart immediately.	• When unit is stopped, it won't restart immediately until 3 minutes have elapsed to protect the system. • When the electric plug is pulled out and reinserted, the protection circuit will work for 3 minutes to protect the air conditioner.
	Noise is heard	• During unit operation or at stop, a swishing or gurgling noise may be heard.At first 2-3 minutes after unit start, this noise is more noticeable. (This noise is generated by refrigerant flowing in the system.) • During unit operation, a cracking noise may be heard.This noise is generated by the casing expanding or shrinking because of temperature changes. • Should there be a big noise from air flow in unit operation, air filter may be too dirty.
	Smells are generated.	• This is because the system circulates smells from the interior air such as the smell of furniture, paint, cigarettes.
	Mist or steam are blown out.	• During COOL or DRY operation, indoor unit may blow out mist. This is due to the sudden cooling of indoor air.
	In dry mode,fan speed can't be changed.	• In DRY mode, when room temperature becomes lower than temp. setting+2 °C,unit will run intermittently at LOW speed regardless of FAN setting.
Multiple check		• Is power plug inserted? • Is there a power failure? • Is fuse blownout?
	Poor cooling	• Is the air filter dirty? Normally it should be cleaned every 15 days. • Are there any obstacles before inlet and outlet? • Is temperature set correctly? • Are there some doors or windows left open? • Is there any direct sunlight through the window during the cooling operation?(Use curtain) • Are there too much heat sources or too many people in the room during cooling operation?

Cautions

- Do not obstruct or cover the ventilation grille of the air conditoner.Do not put fingers or any other things into the inlet/outlet and swing louver.
- Do not allow children to play with the air conditioner.In no case should children be allowed to sit on the outdoor unit.

Specifications

- The refrigerating circuit is a sealed system.

The machine is adaptive in following situation

1.Applicable ambient temperature range:

Cooling	Indoor	Maximum:D.B/W.B	89.6°F /73.4°F
		Minimum:D.B/W.B	67°F/57°F
	Outdoor	Maximum:D.B/W.B	115°F/75°F
		Minimum: D.B	67°F/57°F
Heating	Indoor	Maximum:D.B	80.6°F
		Minimum: D.B	32°F
	Outdoor	Maximum:D.B/W.B	75°F/65°F
		Minimum:D.B/W.B	19.4°F
	Outdoor (INVERTER)	Maximum:D.B/W.B	75°F/65°F
		Minimum:D.B	5°F

2. If the power supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similar qualified person.

3.If the fuse of indoor unit on PC board is broken,please change it with the type of T. 3.15A/ 250V. If the fuse of outdoor unit is broken,change it with the type of T.25A/250V

4. The wiring method should be in line with the local wiring standard.

5. After installation, the power plug should be easily reached.

6. When replacing batteries, the batteries removed should be disposed of properly.

7. The appliance is not intended for use by young children without supervision.

8. Young children should be supervised to ensure that they do not play with the appliance.

9. Please employ the proper power plug,which fit into the power supply cord.

10. The power plug and connecting cable must have acquired the local attestation.

11. In order to protect the units,please turn off the A/C first,and at least 30 seconds later, cutting off the power.

7.Service Diagnosis

7.1 Caution for Diagnosis

The operation lamp flashes when any of the following errors is detected.

1.When a protection device of the indoor or outdoor unit is activated or when the thermistor malfunctions, disabling equipment operation.

2.When a signal transmission error occurs between the indoor and outdoor units.In either case, conduct the diagnostic procedure described in the following pages.

7.2.Problem Symptoms and Measures

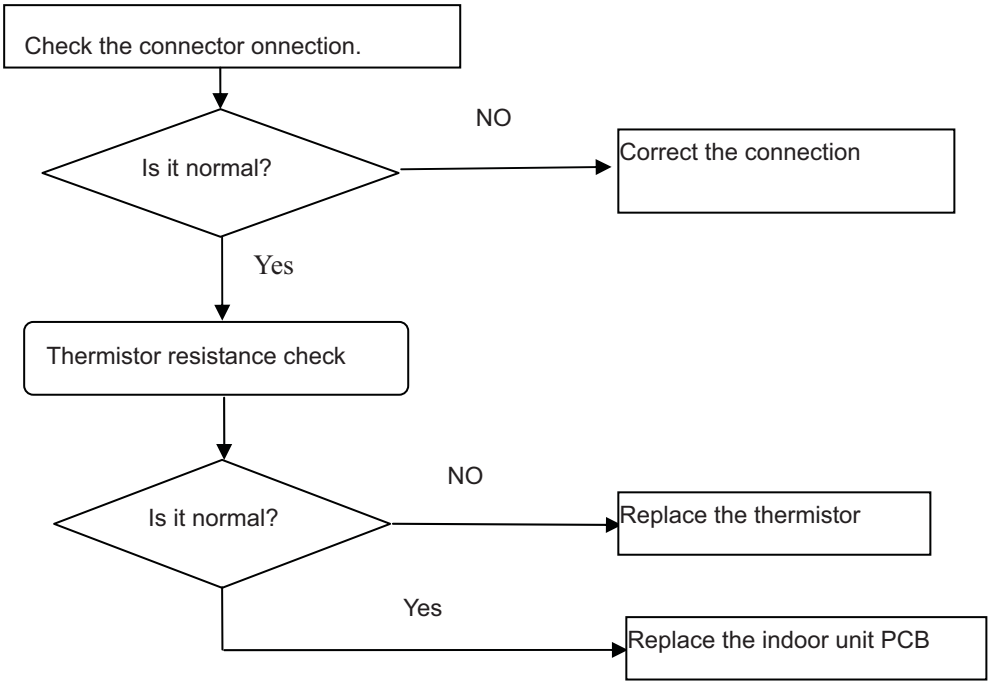
Symptom	Check Item	Details of Measure
None of the units operates	Check the power supply.	Check to make sure that the rated voltage is supplied.
	Check the indoor PCB	Check to make sure that the indoor PCB is broken
Operation sometimes stops.	Check the power supply.	A power failure of 2 to 10 cycles can stop air conditioner operation.
Equipment operates but does not cool, or does not heat (only for heat pump)	Check for faulty operation of the electronic expansion valve.	Set the units to cooling operation, and compare the temperatures of the liquid side connection pipes of the connection section among rooms to check the opening and closing operation of the electronic expansion valves of the individual units.
	Diagnosis by service port pressure and operating current.	Check for insufficient gas.
Large operating noise and vibrations	Check the installation condition.	Check to make sure that the required spaces for installation (specified in the Technical Guide, etc.) are provided.

7.4.Error Codes and Description indoor display

	Code indication		fault description	Reference Page
	Indoor displaying panel code indication	Outdoor (LED1 flash times)		
Indoor and Outdoor	E7	15	Communication fault between indoor and outdoor units	Page .60
Indoor Malfunction	E1	--	Room temperature sensor failure	Page .51
	E2	--	Heat-exchange sensor failure	Page .51
	E4	--	Indoor EEPROM error	Page .52
	E14	--	Indoor fan motor malfunction	Page .53
Outdoor Malfunction	F12	1	Outdoor EEPROM error	Page .52
	F1	2	The protection of IPM	Page .55
	F22	3	Overcurrent protection of AC electricity for the outdoor model	Page .56
	F3	4	Communication fault between the IPM and outdoor PCB	Page 57
	F19	6	Power voltage is too high or low	Page .58
	F4		Overheat protection for exhaust temperatu	Page .59
	F21	10	Defrost temperature sensor failure	Page .51
	F7	11	Suction temperature sensor failure	Page .51
	F6	12	Ambient temperature sensor failure	Page .51
	F25	13	Discharge temperature sensor failure	Page .51
	F11	18	deviate from the normal for the compressor	Page .63
	F28	19	Loop of the station detect error	Page .63
	E2	24	Overcurrent of the compressor	Page .56
	F23	25	Overcurrent protection for single-phase of the compressor	Page .56

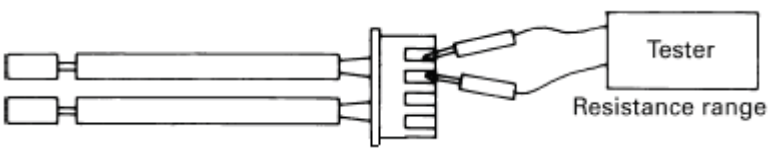
7.4.1 Thermistor or Related Abnormality

Indoor Display	E1: Room temperature sensor failure E2: Heat-exchange sensor failure
outdoor display	LED1 flash 10 times：Defrost temperature sensor failure LED1 flash 11 times：Suction temperature sensor failure LED1 flash 12 times：Ambient temperature sensor failure LED1 flash 13 times：Discharge temperature sensor failure
Method of Malfunction Detection	The temperatures detected by the thermistors are used to determine thermistor errors
Malfunction Decision Conditions	when the thermistor input is more than 4.92V or less than 0.08V during compressor operation. ● Note: The values vary slightly in some models
Supposed Causes	■ Faulty connector connection ■ Faulty thermistor ■ Faulty PCB
Troubleshooting	* Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.



Thermistor resistance check method:

Remove the connector of the thermistor on the PCB, and measure the resistance of thermistor using tester.The relationship between normal temperature and resistance is shown in the value of indoor thermistor.



7.4.2 EEPROM abnormal

Indoor Display	E4: indoor EEPROM error
Indoor display	F12: Outdoor EEPROM error ;Outdoor LED1 flash 1 times
Method of Malfunction Detection	The Data detected by the EEPROM are used to determine MCU
Malfunction Decision Conditions	when the data of EEPROM is error or the EEPROM is damaged
Supposed Causes	■ Faulty EEPROM data ■ Faulty EEPROM ■ Faulty PCB

Troubleshooting * Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.

Replace the indoor or outdoor mainboard

7.4.3 Indoor AC fan motor malfunction

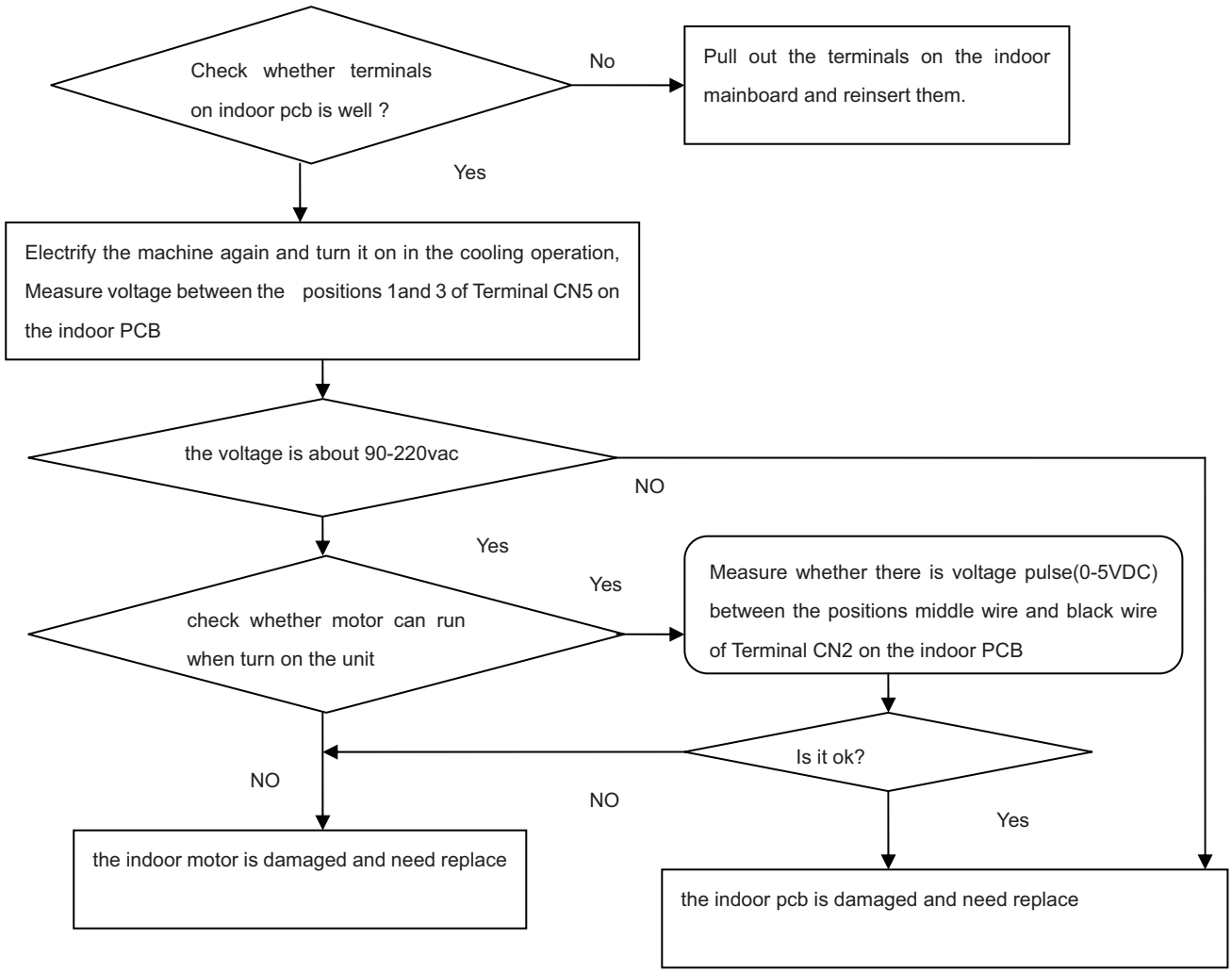
Indoor Display E14

Method of Malfunction Detection: The rotation speed detected by the Hall IC during fan motor operation is used to determine abnormal fan motor operation

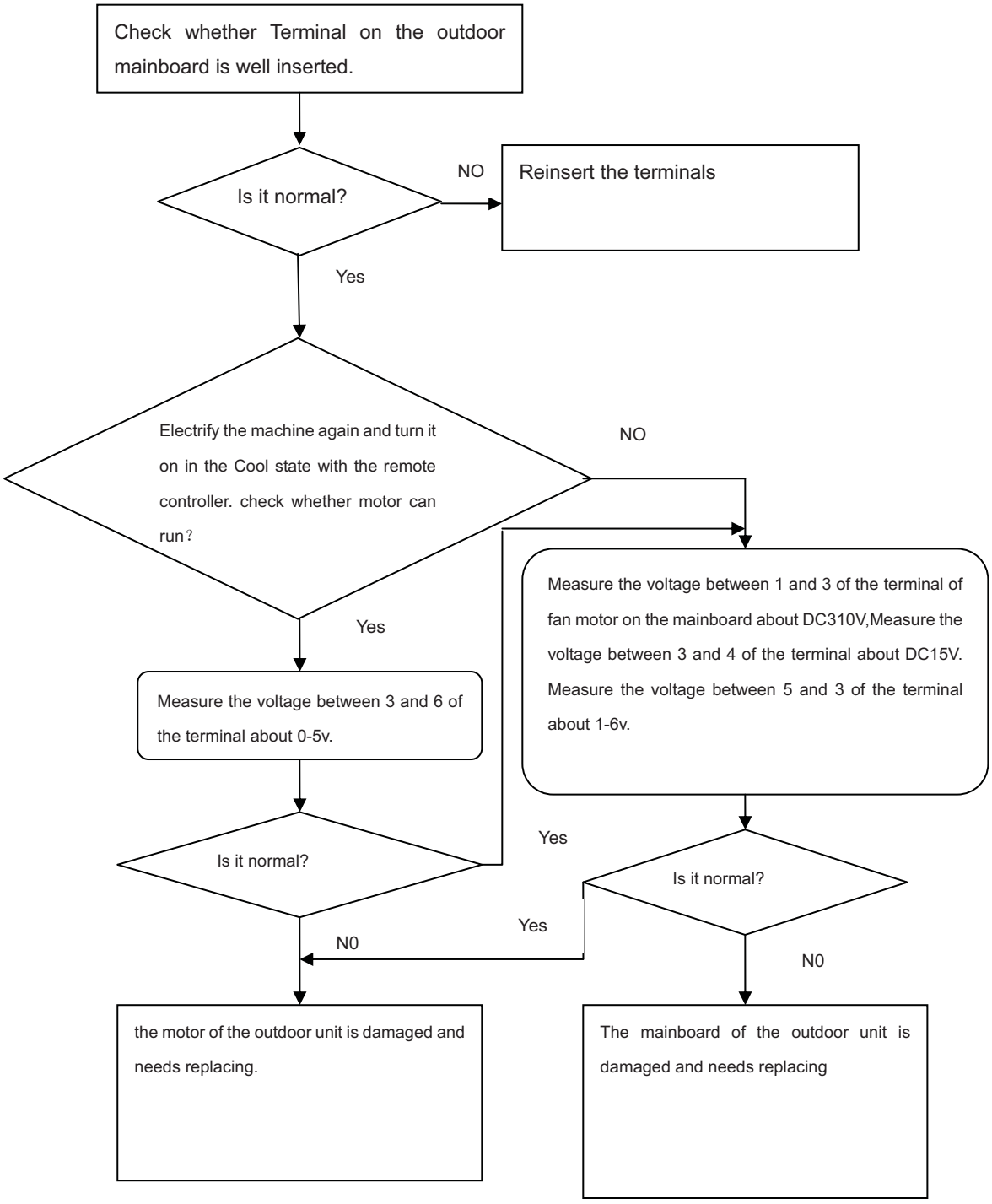
Malfunction Decision Conditions: when the detected rotation feedback singal don't receiced in 2 minutes

Supposed Causes
- ■ Operation halt due to breaking of wire inside the fan motor .
- ■ Fan motor overheat protection
- ■ Operation halt due to breaking of the fan motor lead wires
- ■ Detection error due to faulty indoor unit PCB

Troubleshooting * Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.


Check whether terminals on indoor pcb is well ?
No
Pull out the terminals on the indoor mainboard and reinsert them.
Yes
Electrify the machine again and turn it on in the cooling operation, Measure voltage between the positions 1and 3 of Terminal CN5 on the indoor PCB
the voltage is about 90-220vac
NO
Yes
Yes
check whether motor can run when turn on the unit
Measure whether there is voltage pulse(0-5VDC) between the positions middle wire and black wire of Terminal CN2 on the indoor PCB
Is it ok?
NO
NO
Yes
the indoor motor is damaged and need replace
the indoor pcb is damaged and need replace

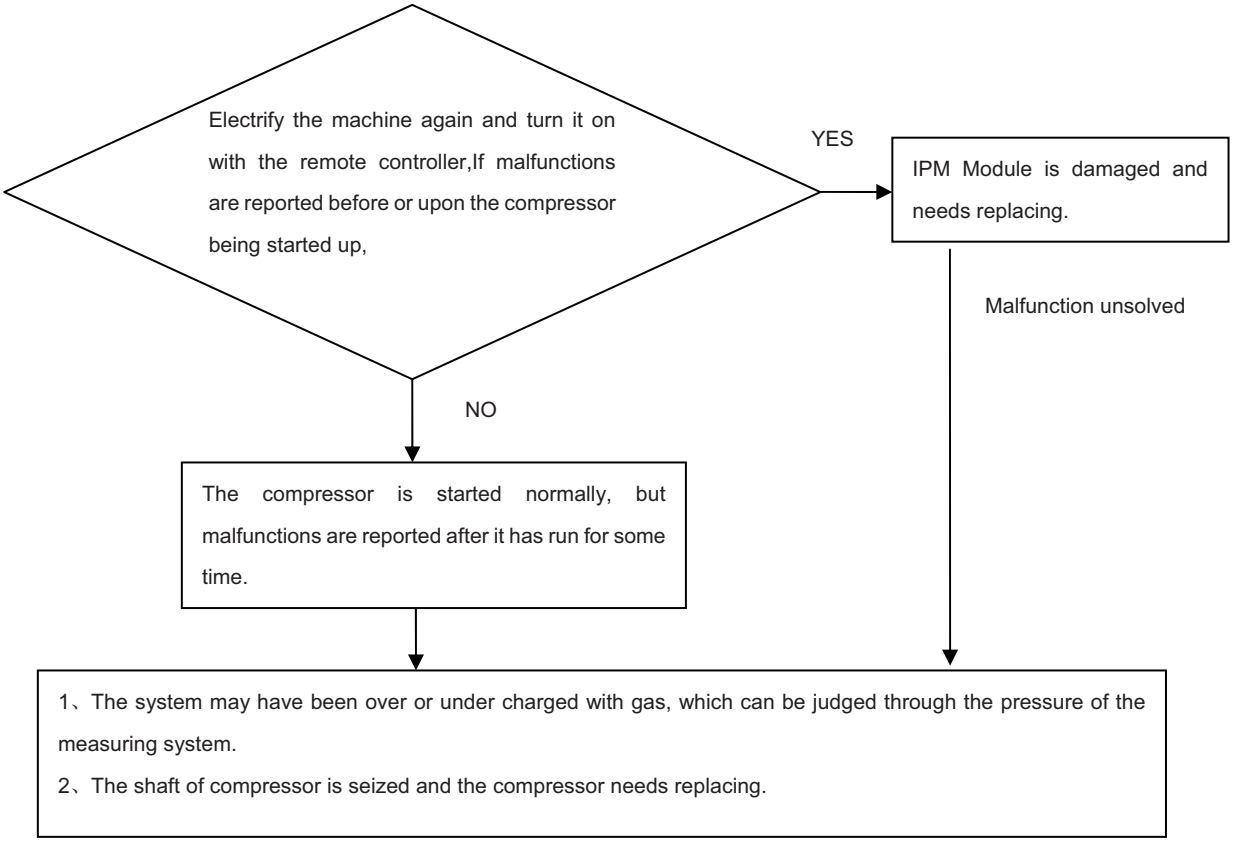
7.4.4 Outdoor DC fan motor fault


Check whether Terminal on the outdoor mainboard is well inserted.
Is it normal?
NO
Reinsert the terminals
Yes
Electrify the machine again and turn it on in the Cool state with the remote controller. check whether motor can run?
NO
Yes
Measure the voltage between 3 and 6 of the terminal about 0-5v.
Measure the voltage between 1 and 3 of the terminal of fan motor on the mainboard about DC310V,Measure the voltage between 3 and 4 of the terminal about DC15V. Measure the voltage between 5 and 3 of the terminal about 1-6v.
Is it normal?
Yes
Is it normal?
Yes
N0
N0
the motor of the outdoor unit is damaged and needs replacing.
The mainboard of the outdoor unit is damaged and needs replacing

7.4.5 IPM protection

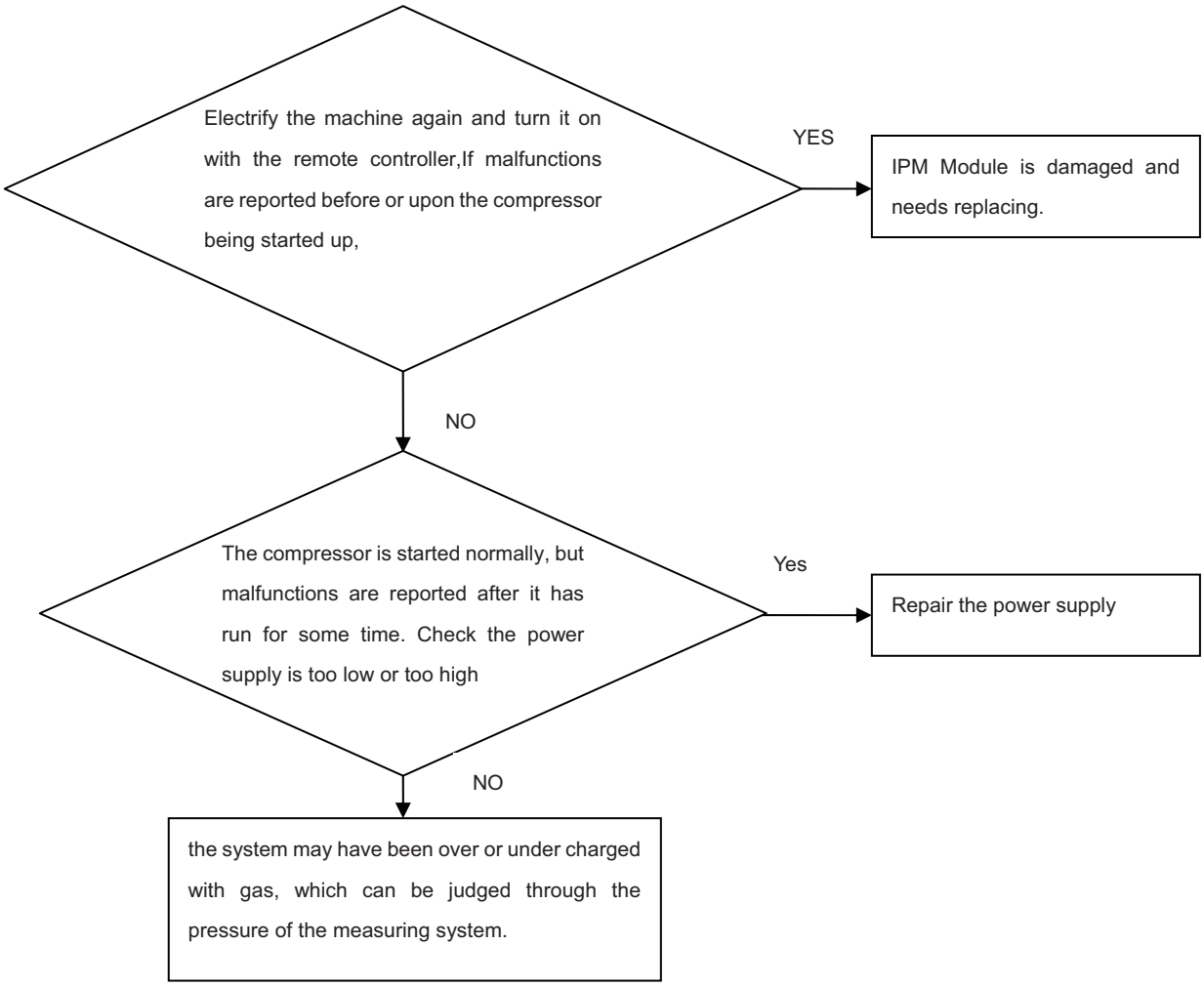
Outdoor display	LED1 flash 2 times
Method of Malfunction Detection	IPM protection is detected by checking the compressor running condition and so on
Malfunction Decision Conditions	■ The system leads to IPM protection due to over current ■ The compressor faulty leads to IPM protection ■ circuit component of IPM is broken and led to IPM protection
Supposed Causes	■ IPM protection dues to the compressor faulty ■ IPM protection dues to faulty PCB of IPM module ■ Compressor wiring disconnected

Troubleshooting * Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.


Electrify the machine again and turn it on with the remote controller,If malfunctions are reported before or upon the compressor being started up,
YES
IPM Module is damaged and needs replacing.
Malfunction unsolved
NO
The compressor is started normally, but malfunctions are reported after it has run for some time.
1、The system may have been over or under charged with gas, which can be judged through the pressure of the measuring system.
2、The shaft of compressor is seized and the compressor needs replacing.

7.4.6 Over-current of the compressor

Outdoor Display	LED1 flash 3 or 24 or 25 times
Method of Malfunction Detection	The current of the compressor is too high
Malfunction Decision Conditions	when the IPM Module is damaged or the compressor is damaged power supply. voltage is too low or too high
Supposed Causes	■ Faulty IPM Module ■ Faulty compressor ■ Faulty power supply
Troubleshooting	* Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.


Electrify the machine again and turn it on with the remote controller,If malfunctions are reported before or upon the compressor being started up,
YES
IPM Module is damaged and needs replacing.
NO
The compressor is started normally, but malfunctions are reported after it has run for some time. Check the power supply is too low or too high
Yes
Repair the power supply
NO
the system may have been over or under charged with gas, which can be judged through the pressure of the measuring system.

7.4.7 The communication fault between IPM and outdoor PCB

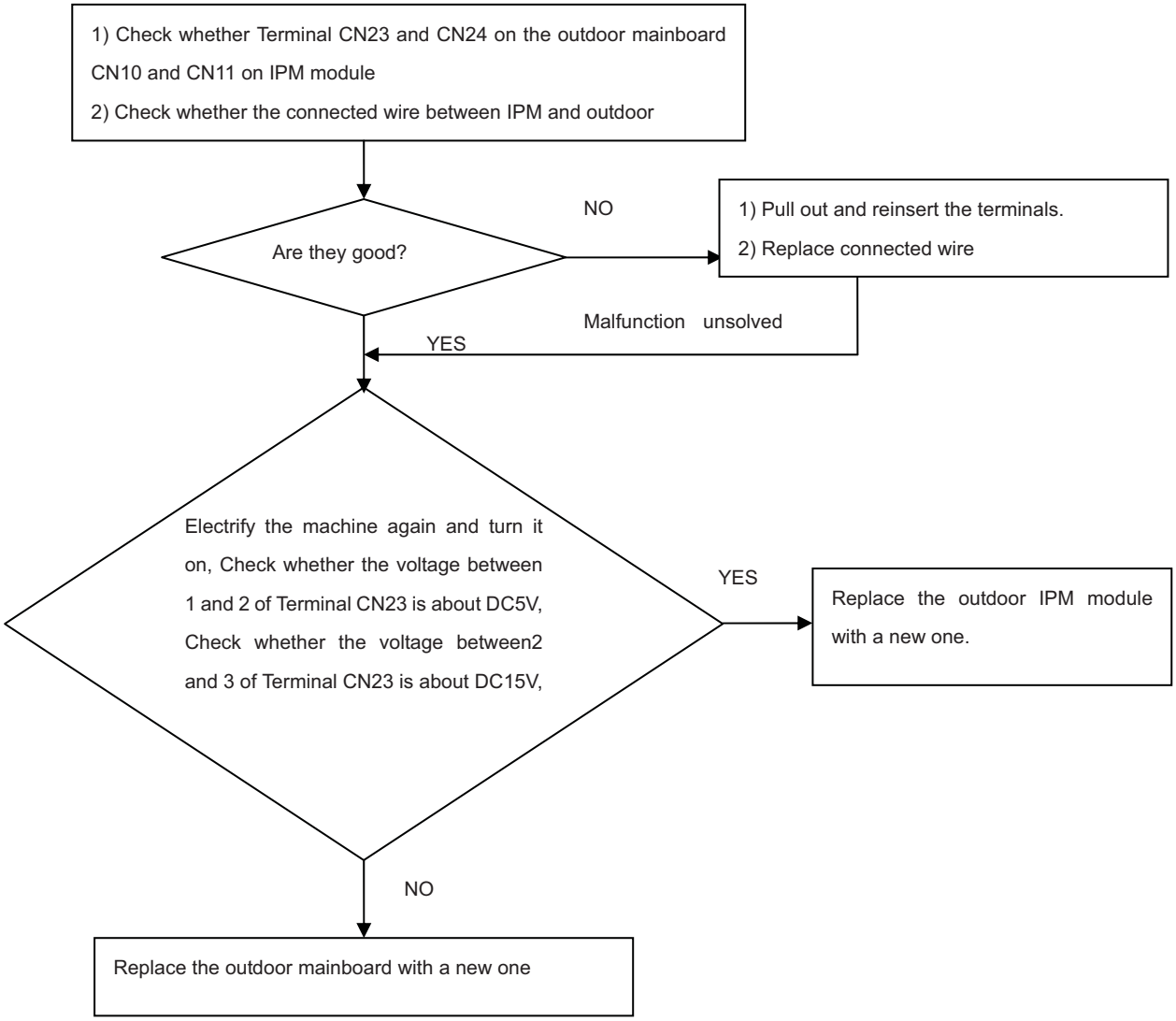
Outdoor display LED1 flash 4 times

Method of Malfunction Detection: Communication is detected by checking the IPM module and the outdoor PCB

Malfunction Decision Conditions:
- The outdoor PCB broken leads to communication fault
- The IPM module broken leads to communication fault

Supposed Causes:
- The outdoor PCB is broken
- The IPM module is broken
- Communication wiring disconnected

Troubleshooting * Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.


1) Check whether Terminal CN23 and CN24 on the outdoor mainboard
CN10 and CN11 on IPM module
2) Check whether the connected wire between IPM and outdoor
Are they good?
NO
1) Pull out and reinsert the terminals.
2) Replace connected wire
Malfunction unsolved
YES
Electrify the machine again and turn it on, Check whether the voltage between 1 and 2 of Terminal CN23 is about DC5V, Check whether the voltage between2 and 3 of Terminal CN23 is about DC15V,
YES
Replace the outdoor IPM module with a new one.
NO
Replace the outdoor mainboard with a new one

7.4.8 Power Supply Over or under voltagve fault

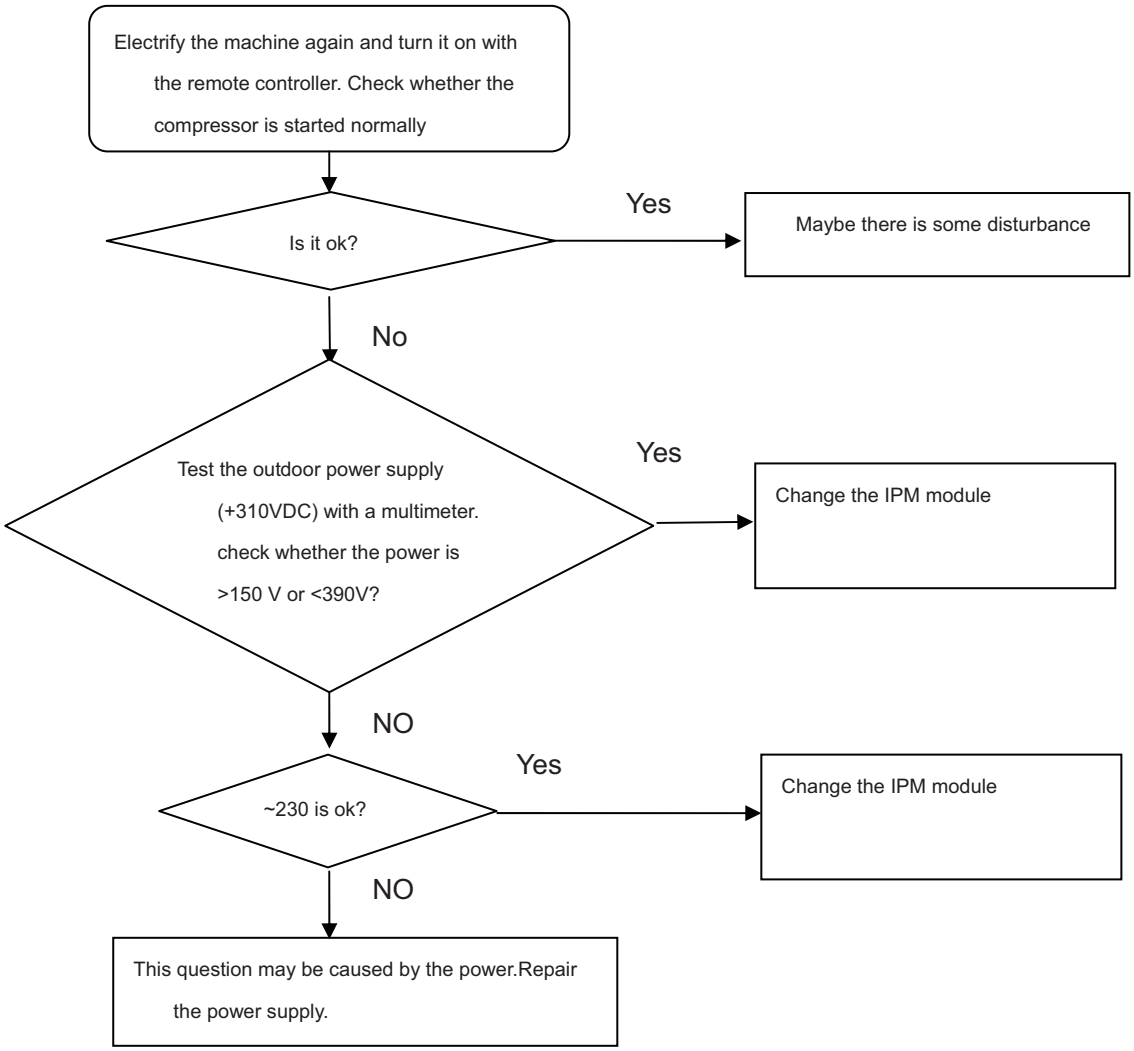
outdoor display: LED1 flash 6 times The power supply is over voltage

Method of Malfunction Detection: An abnormal voltage rise or fall is detected by checking the specified voltage detection circuit.

Malfunction Decision Conditions: An voltage signal is fed from the voltage detection circuit to the microcomputer

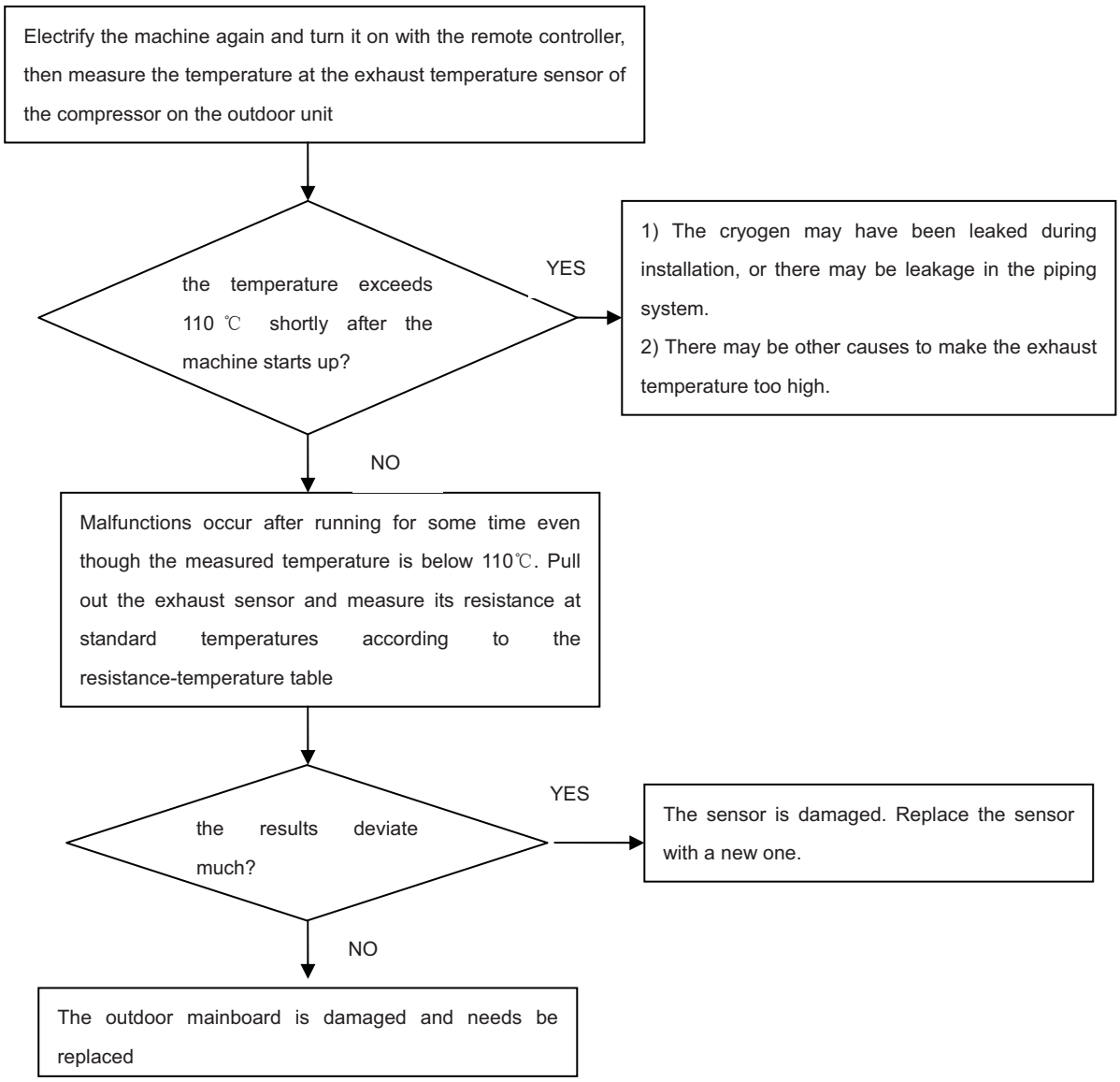
Supposed Causes:
- Supply voltage not as specified
- the IPM module is broken
- the outdoor PCB is broken

Troubleshooting * Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.


Electrify the machine again and turn it on with the remote controller. Check whether the compressor is started normally
Is it ok?
Yes
Maybe there is some disturbance
No
Test the outdoor power supply (+310VDC) with a multimeter. check whether the power is >150 V or <390V?
Yes
Change the IPM module
NO
~230 is ok?
Yes
Change the IPM module
NO
This question may be caused by the power.Repair the power supply.

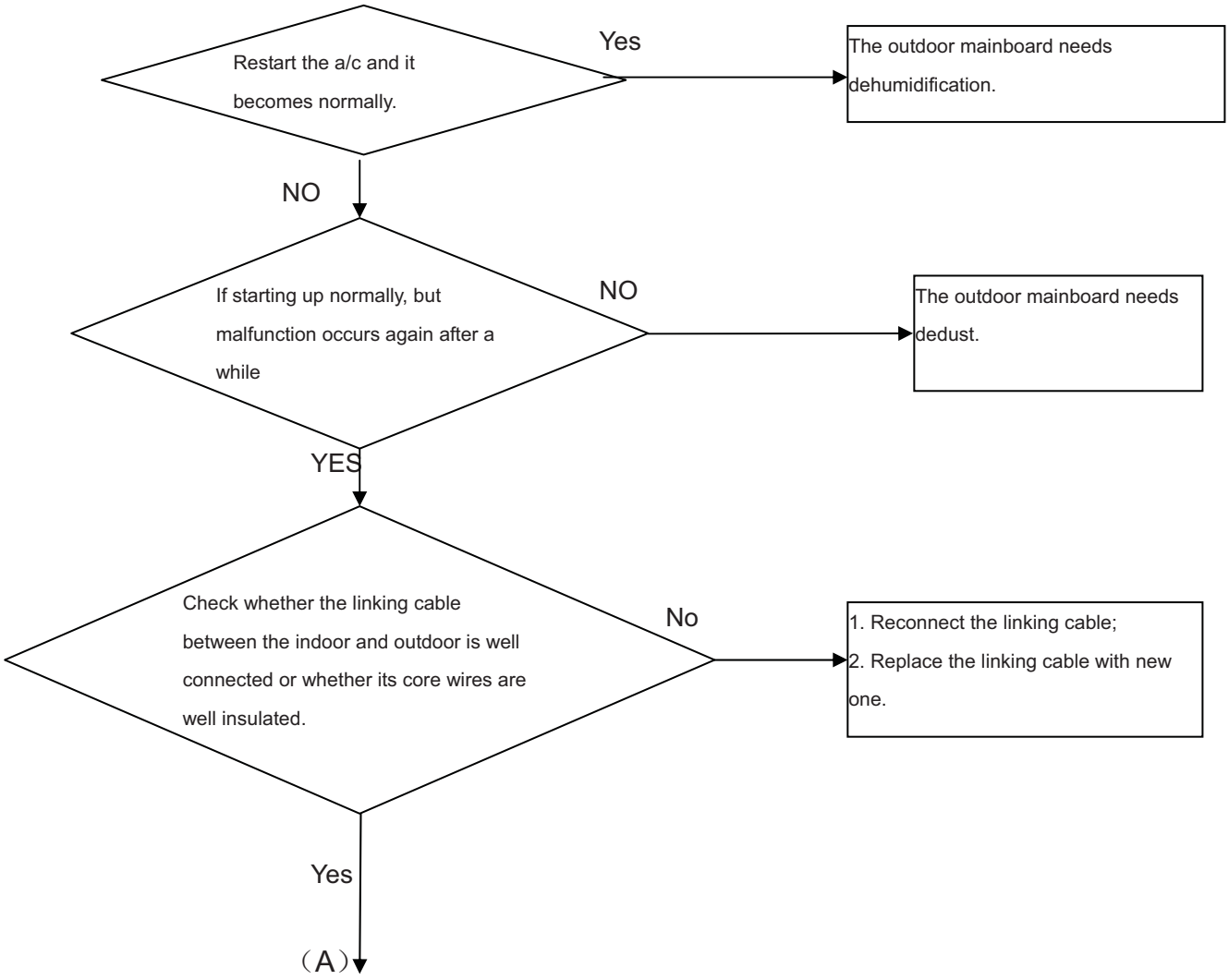
7.4.9 Overheat Protection For Exhaust Temperature

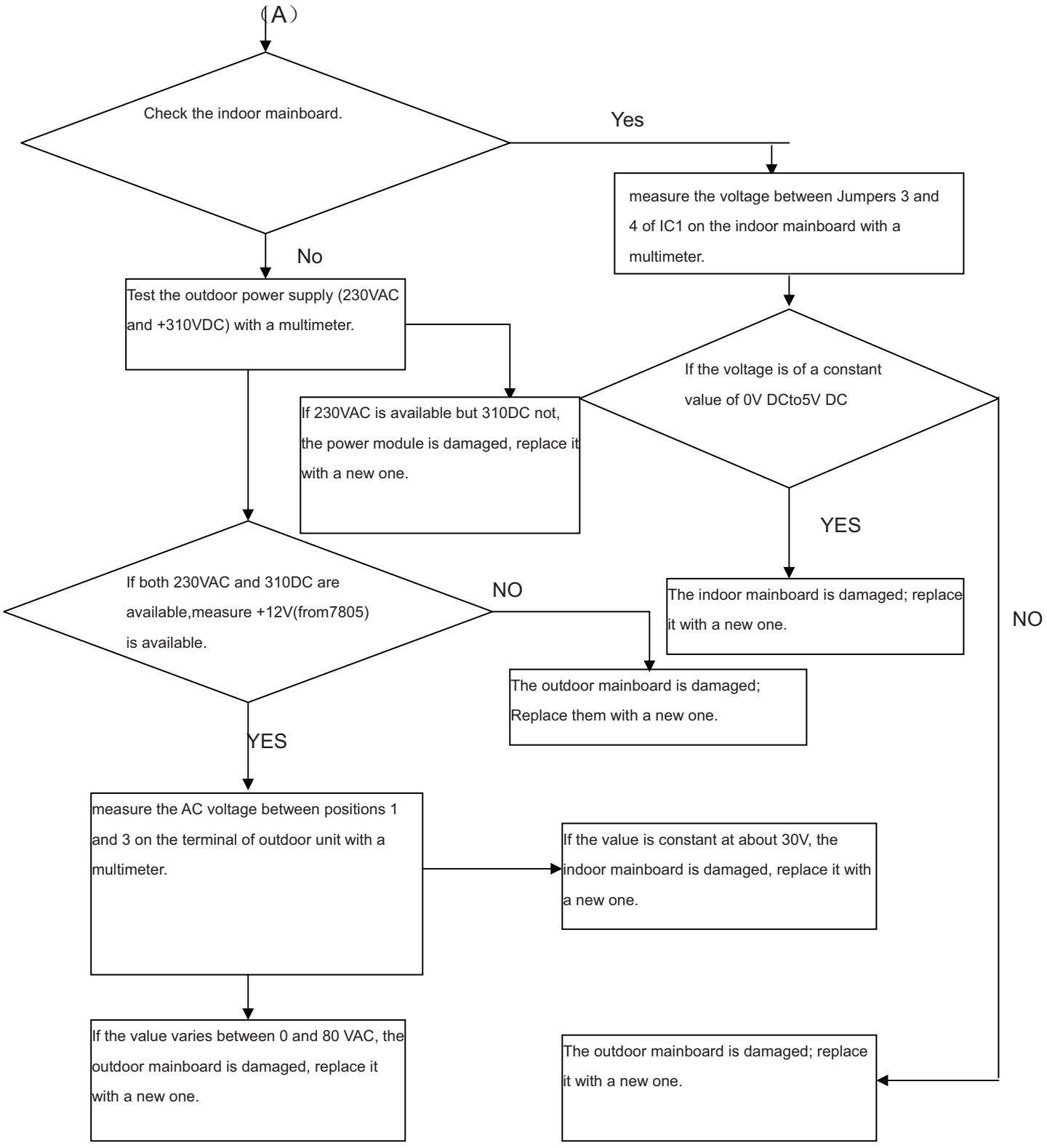
outdoor display	LED1 flash 8 times
Method of Malfunction Detection	The discharge temperature control is checked with the temperature being detected by the exhaust pipe thermistor
Malfunction Decision Conditions	when the compressor discharge temperature is above 110℃
Supposed Causes	■ Electronic expansion valve defective ■ Faulty thermistor ■ Faulty PCB
Troubleshooting	* Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.


Electrify the machine again and turn it on with the remote controller, then measure the temperature at the exhaust temperature sensor of the compressor on the outdoor unit
the temperature exceeds 110 ℃ shortly after the machine starts up?
YES
1) The cryogen may have been leaked during installation, or there may be leakage in the piping system.
2) There may be other causes to make the exhaust temperature too high.
NO
Malfunctions occur after running for some time even though the measured temperature is below 110℃. Pull out the exhaust sensor and measure its resistance at standard temperatures according to the resistance-temperature table
the results deviate much?
YES
The sensor is damaged. Replace the sensor with a new one.
NO
The outdoor mainboard is damaged and needs be replaced

7.4.10 The communication fault between indoor and outdoor

Indoor display outdoor display	E7 LED1 flash 15 times
Method of Malfunction Detection	Communication is detected by checking the indoor PCB and the outdoor PCB
Malfunction Decision Conditions	■ The outdoor PCB broken leads to communication fault ■ The indoor PCB broken leads to communication fault
Supposed Causes	■ Communication wiring disconnected ■ The indoor PCB is broken ■ The outdoor PCB is broken ■ The Module PCB is broken
Troubleshooting	* Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.

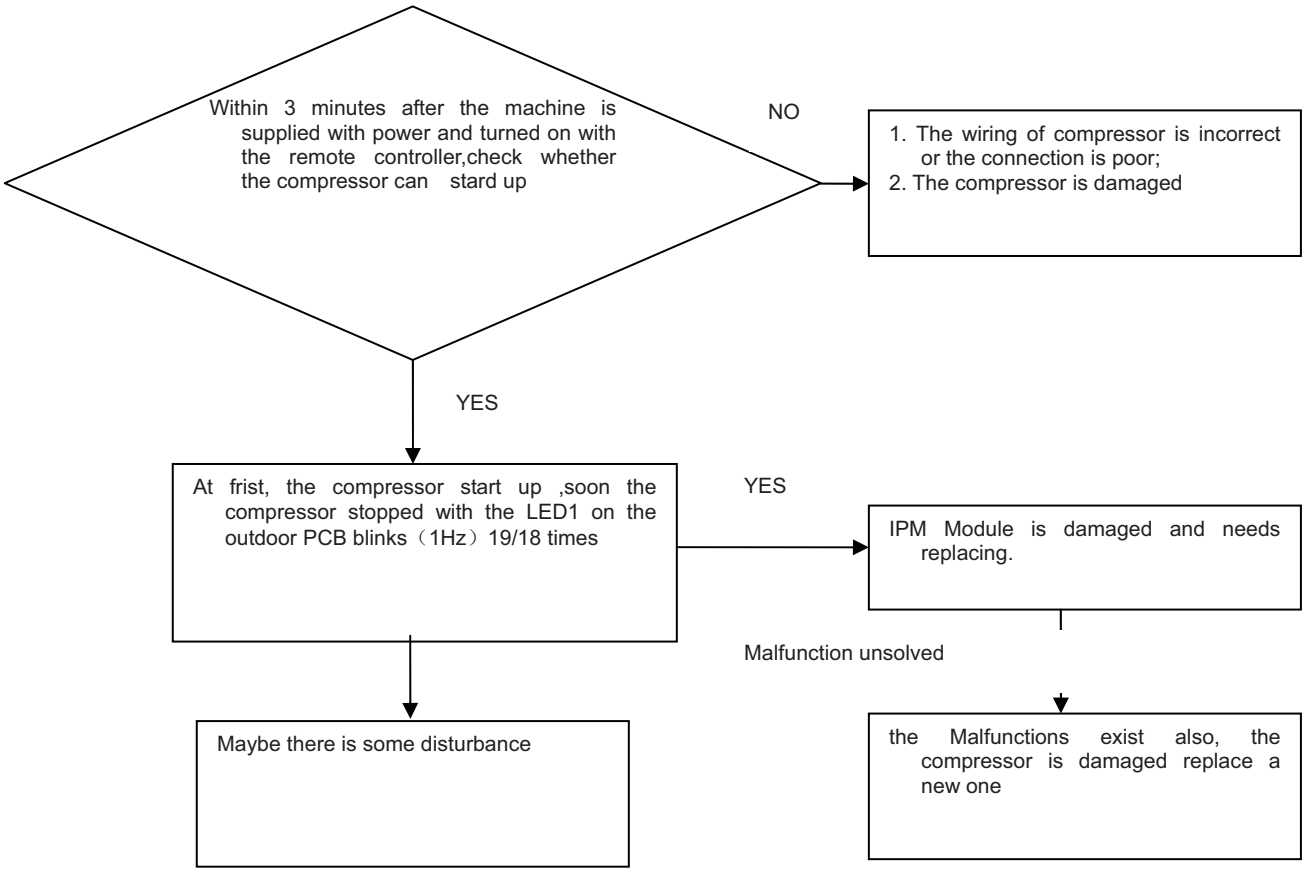

Restart the a/c and it becomes normally.
Yes
The outdoor mainboard needs dehumidification.
NO
If starting up normally, but malfunction occurs again after a while
NO
The outdoor mainboard needs dedust.
YES
Check whether the linking cable between the indoor and outdoor is well connected or whether its core wires are well insulated.
No
1. Reconnect the linking cable;
2. Replace the linking cable with new one.
Yes
（A）


（A）
Check the indoor mainboard.
Yes
No
measure the voltage between Jumpers 3 and 4 of IC1 on the indoor mainboard with a multimeter.
Test the outdoor power supply (230VAC and +310VDC) with a multimeter.
If the voltage is of a constant value of 0V DCto5V DC
If 230VAC is available but 310DC not, the power module is damaged, replace it with a new one.
YES
NO
If both 230VAC and 310DC are available,measure +12V(from7805) is available.
NO
The indoor mainboard is damaged; replace it with a new one.
The outdoor mainboard is damaged; Replace them with a new one.
YES
measure the AC voltage between positions 1 and 3 on the terminal of outdoor unit with a multimeter.
If the value is constant at about 30V, the indoor mainboard is damaged, replace it with a new one.
If the value varies between 0 and 80 VAC, the outdoor mainboard is damaged, replace it with a new one.
The outdoor mainboard is damaged; replace it with a new one.

7.4.11 Loss of synchronism detection

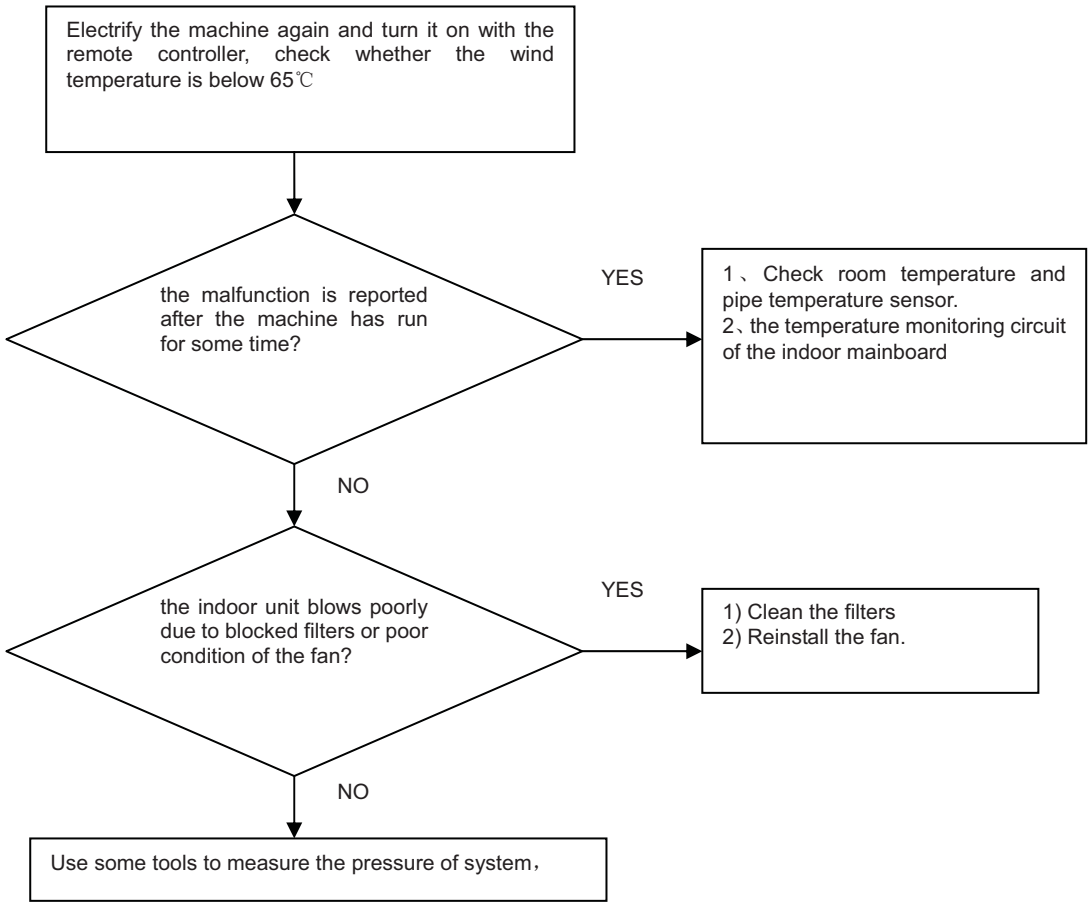
Inverter side current detection is abnoraml

Outdoor Display	LED1 flash 18 times LED1 flash 19 times
Method of Malfunction Detection	The position of the compressor rotor can not detected normally
Malfunction Decision Conditions	when the wiring of compressor is wrong or the connection is poor; or the compressor is damaged
Supposed Causes	■ Faulty The wiring of compressor ■ Faulty compressor ■ Faulty PCB
Troubleshooting	* Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.


Within 3 minutes after the machine is supplied with power and turned on with the remote controller,check whether the compressor can stard up
NO
1. The wiring of compressor is incorrect or the connection is poor;
2. The compressor is damaged
YES
At frist, the compressor start up ,soon the compressor stopped with the LED1 on the outdoor PCB blinks（1Hz）19/18 times
YES
IPM Module is damaged and needs replacing.
Malfunction unsolved
Maybe there is some disturbance
the Malfunctions exist also, the compressor is damaged replace a new one

7.4.12 High work-intense protection

Outdoor display	LED1 flash 21 times
Method of Malfunction Detection	High work-intense control is activated in the heating mode if the temperature being sensed by the heat exchanger thermistor exceeds the limit.
Malfunction Decision Conditions	Activated when the temperature being sensed by the heat exchanger rises above 65℃ twices in 30 minutes.
Supposed Causes	■ Faulty electronic expansion valve ■ Dirty heat exchanger ■ Faulty heat-exchange sensor ■ Insufficient gas
Troubleshooting	* Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.


Electrify the machine again and turn it on with the remote controller, check whether the wind temperature is below 65℃
the malfunction is reported after the machine has run for some time?
YES
1、Check room temperature and pipe temperature sensor.
2、the temperature monitoring circuit of the indoor mainboard
NO
the indoor unit blows poorly due to blocked filters or poor condition of the fan?
YES
1) Clean the filters
2) Reinstall the fan.
NO
Use some tools to measure the pressure of system，

8 Installation

Installation Manual of Room Air Conditioner

Preparation

Necessary Tools for Installation

- Hammer
- Nipper
- Hacksaw
- Hole core drill
- Spanner(17,19 and 26mm)
- Gas leakage detector or soap-and-water solution
- Torque wrench (17mm,22mm,26mm)
- Pipe cutter
- Flaring tool
- Knife
- Measuring tape
- Reamer

Power Source

- All wiring to the unit must be in accordance with the National Electric code and local ordinances.

Selection of Installation Place

Indoor Unit - Select a location that is

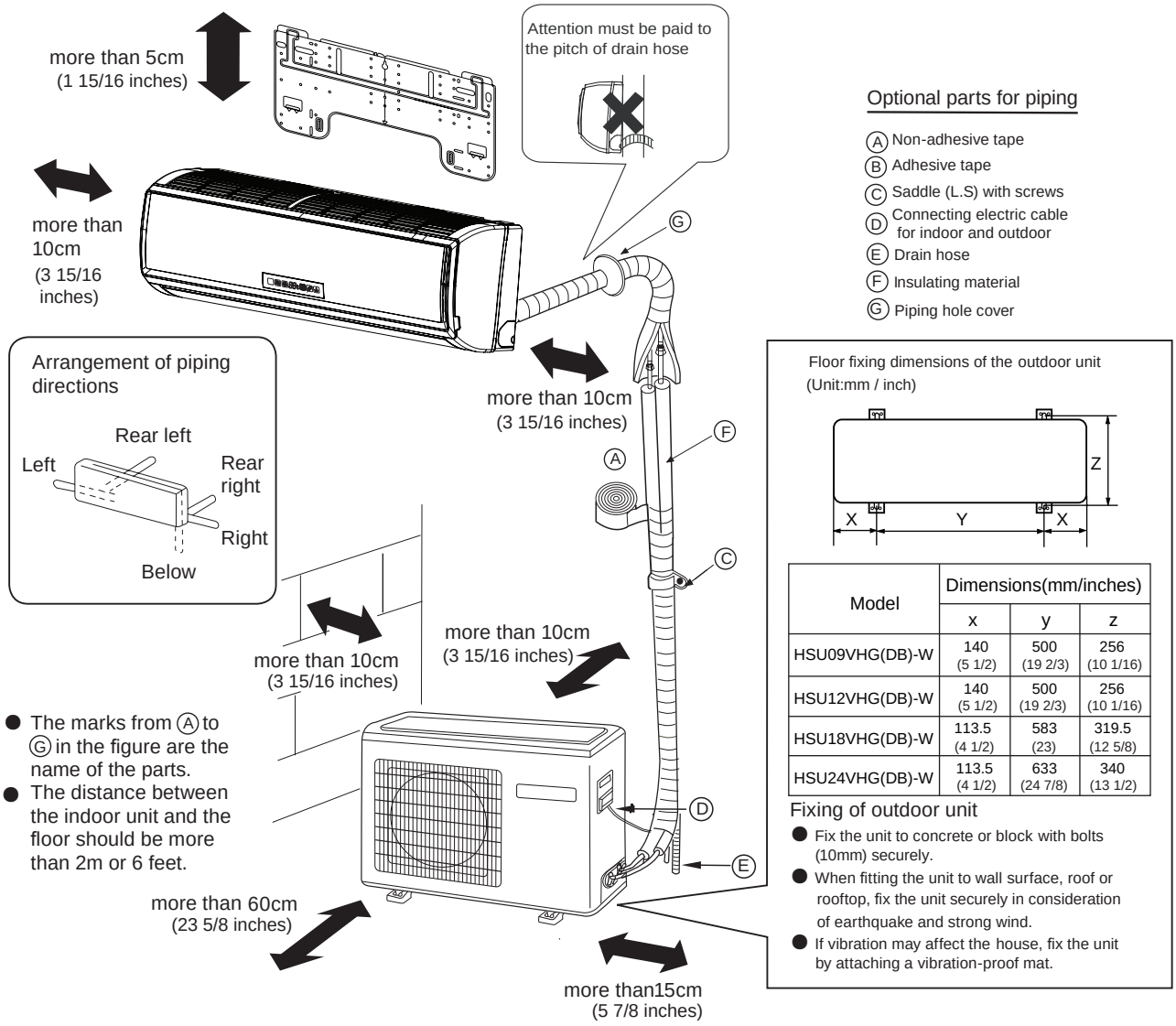
- Robust not causing vibration, where the unit can be supported s ufficiently.
- Not affected by heat or steam generated in the vicinity, and where the inlet and outlet of the unit are not disturbed.
- Possible to drain easily, and where piping can be connected with the outdoor unit.
- Where conditioned air can be spread in a room evenly.
- Place where the distance of more than lm from televisions, radios, wireless apparat and fluorescent lamps 3 feet or approximately.
- In the case of fixing the remote controller on a wall, place where the indoor unit can receive signals when the fluorescent lamps in the room are in use.

Outdoor Unit - Select a location that is

- Less affected by rain or direct sunlight and is sufficiently ventilated.
- Strong enough to bear the unit, where vibration and noise are not increased.
- Not causing a nuisance to neighbors due to discharged air or noise.
- A distance marked ↔ is available as illustrated in the below figure.

Drawing for the installation of indoor and outdoor units

The models adopt HFC free refrigerant R410A



- The marks from Ⓐ to Ⓖ in the figure are the name of the parts.
- The distance between the indoor unit and the floor should be more than 2m or 6 feet.

Optional parts for piping

- Ⓐ Non-adhesive tape
- Ⓑ Adhesive tape
- Ⓒ Saddle (L.S) with screws
- Ⓓ Connecting electric cable for indoor and outdoor
- Ⓔ Drain hose
- Ⓕ Insulating material
- Ⓖ Piping hole cover

Floor fixing dimensions of the outdoor unit
(Unit:mm / inch)

Model	Dimensions(mm/inches)		
	x	y	z
HSU09VHG(DB)-W	140 (5 1/2)	500 (19 2/3)	256 (10 1/16)
HSU12VHG(DB)-W	140 (5 1/2)	500 (19 2/3)	256 (10 1/16)
HSU18VHG(DB)-W	113.5 (4 1/2)	583 (23)	319.5 (12 5/8)
HSU24VHG(DB)-W	113.5 (4 1/2)	633 (24 7/8)	340 (13 1/2)

Fixing of outdoor unit

- Fix the unit to concrete or block with bolts (10mm) securely.
- When fitting the unit to wall surface, roof or rooftop, fix the unit securely in consideration of earthquake and strong wind.
- If vibration may affect the house, fix the unit by attaching a vibration-proof mat.

The above picture is for reference only. Your product may look different.

Read this manual before installation

Explain the operation of the unit to the user according to this manual

NO.0010538926

Accessory parts

Remote controller (1)	Drain hose (1)
AAA dry battery (2)	Cushion (4)
Mounting plate (1)	Drain-elbow (1)
Plastic cap (4) Ø4X25 Screw (4)	Pipe supporting plate (1)

Selection of pipe

Model	Liquid pipe (Ø)	Gas pipe (Ø)
HSU09VHG(DB)-W	6.35mm (1/4")	9.52mm (3/8")
HSU12VHG(DB)-W	6.35mm (1/4")	9.52mm (3/8")
HSU18VHG(DB)-W	6.35mm (1/4")	12.7mm (1/2")
HSU24VHG(DB)-W	9.52mm (3/8")	15.88mm (5/8")

NOTE：The thickness of the pipe must be 0.8mm(1/16") at least.

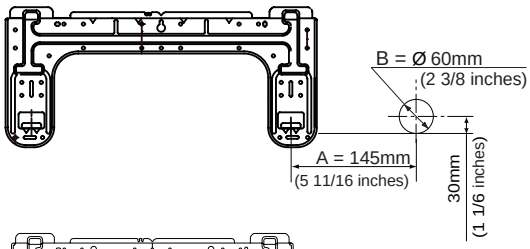
Indoor unit

1 Fitting of the Mounting Plate and Positioning of the wall Hole

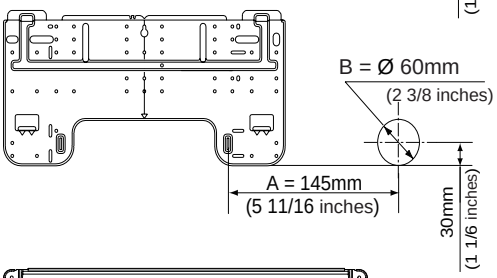
When the mounting plate is first fixed

1. Carry out, based on the wall studs or lintels, a proper leveling for the plate to be fixed against the wall, then temporarily fasten the plate with one nail.
2. Ensure the proper level of the plate, by hanging a thread with a weight from the central top of the plate, then fasten the plate.
3. Find the wall hole location A using a measuring tape

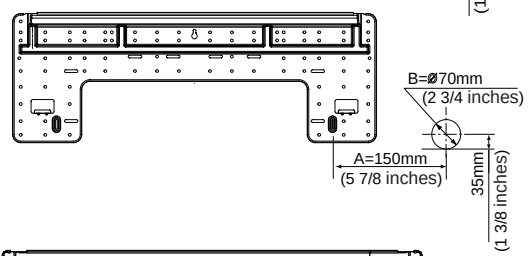
09k



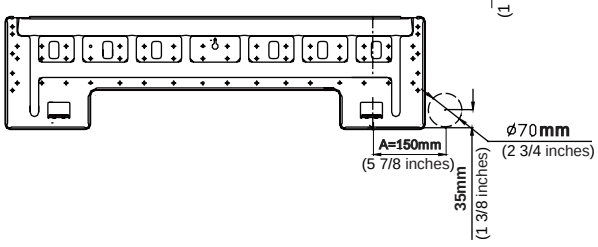
12k



18k

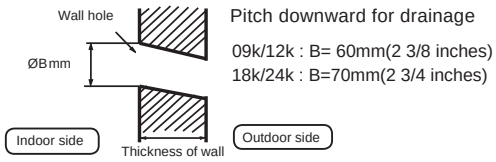


24k



2 Making a Hole on the Wall and Fitting the Piping Hole Cover

- Make a hole of B mm / inches in diameter, slightly descending to outside the wall.
- Install piping hole cover and seal it off with putty after installation



(Section of wall hole) Ⓖ Piping hole pipe

3 Installation of the Indoor Unit

Drawing of pipe

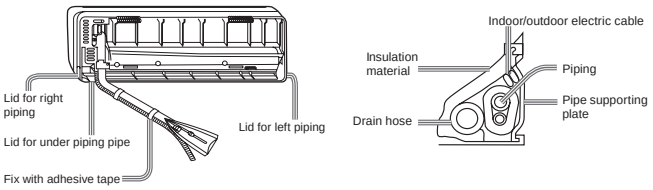
[Rear piping]

- Draw pipes and the drain hose, then fasten them with the adhesive tape

[Left · Left-rear piping]

- In case of left side piping, cut away, with a nipper, the lid for left piping.
- In case of left-rear piping, bend the pipes according to the piping direction to the mark of hole for left-rear piping which is marked on insulation materials.

1. Insert the drain hose into the carity of heat insulation materials of indoor unit.
2. Insert the indoor/outdoor electric cable from backside of indoor unit, and pull it out on the front side, then connect them.
3. Coat the flaring seal face with refrigerant oil and connect pipes. Cover the tubing connection with insulation materials closely, and with adhesive tape.



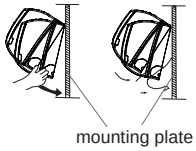
- Indoor/outdoor electric cable and drain hose must be bound with refrigerant piping with adhesive.

[Other direction piping]

- Cut away, with a nipper, the lid for piping according to the piping direction and then bend the pipe according to theposition of wall hole. When bending, be careful not to crush pipes.
- Make sure that the wires connecting the indoor and outdoor units are not covered by the refrigeration piping insulation and are long enough to connect to the terminal block on the indoor unit.

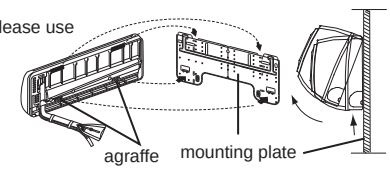
Fixing the indoor unit body

- Hang the unit body onto the upper notches of the mounting plate. Move the body from side to side to verify its secure fixing.
- In order to fix the body onto the mounting plate,hold up the body from the underside and then put it down perpendicularly.



Unloading of indoor unit body

- When you unload the indoor unit,please use your hand to raise the body , then lift the bottom of the body outward slightly and lift the unit until it leaves the mounting plate.



4 Connecting the indoor/outdoor Electric Cable

Removing the wiring cover

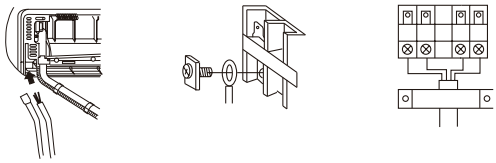
- Remove terminal cover at right bottom corner of indoor unit, then take off wiring cover by removing its screws.

When connecting the cable after installing the indoor unit

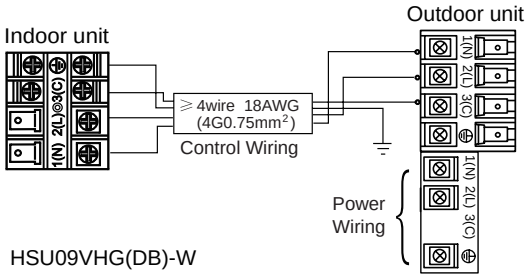
1. Insert the cable from the outside into the unit through the same hole that has the interconnecting tubing.
2. Pull out the cable on the front side, and connect the cable making a loop.

When connecting the cable before installing the indoor unit

- Insert the cord from the back side of the unit, then pull it out on the front side.
- Fasten the unit wire harness to the conduit holder using the lock nut.
- Position the conduit holder to its original state using screw.

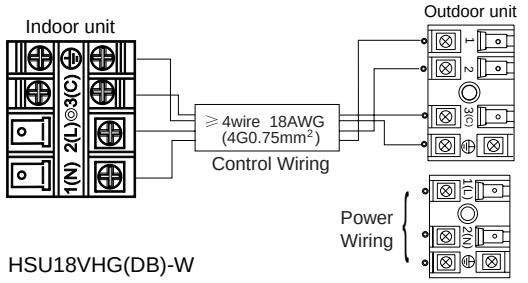


Note When connecting the cable, confirm the terminal number of indoor and outdoor units carefully. If wiring is not correct, the unit will not operate properly and could cause a defect.



HSU09VHG(DB)-W
HSU12VHG(DB)-W

Power cable: ≥ 2wire with ground 16AWG (4G0.75 mm²)



HSU18VHG(DB)-W
HSU24VHG(DB)-W

Power cable: ≥ 2wire with ground 12AWG (4G0.75 mm²)

1. If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similar qualified person. The type of connecting wire is H05RN-F or H07RN-F.
2. If the fuse on PC board is broken please change it with the type of T.3.15A/250VAC (Indoor), T.25A/250VAC (Outdoor).
3. The wiring method should be in line with the local wiring standard.
4. Use an HVACR circuit breaker or time delay fuse.

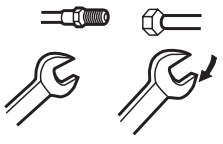
Outdoor unit

1 Installation of Outdoor Unit

Install according to the instructions on the 1st page of this manual

2 Connection of pipes

- When bending the interconnect tubing, ensure the radius is at least 1 1/4" to 1 3/4", 30mm to 40mm to ensure against crushing the tubing.
- Connecting the pipe of gas side first makes working easier.
- Ensure the interconnecting tubing is approved for R410A.

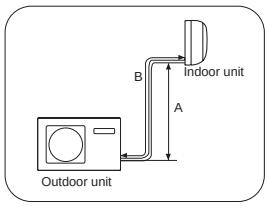


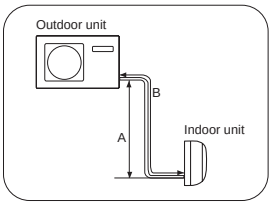
Forced fastening without careful centering may damage the threads and cause a leakage of gas.

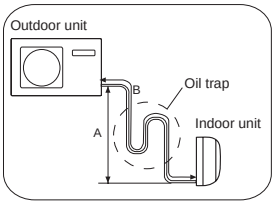
Pipe Diameter(ø)	Fastening torque
Liquid side6.35mm(1/4")	18N.m/13.3Ft.lbs
Liquid/Gas side9.52mm(3/8")	42 N.m/30.1Ft.lbs
Gas side 12.7mm(1/2")	55N.m/40.6Ft.lbs
Gas side 15.88mm(5/8")	60 N.m/44.3Ft.lbs

Ensure that no dirt or debris enters the tubing. The standard tubing length is 15 ft., 5M. If a different length is required, adjust the refrigerant amount by 1/4 oz/ft, 20 g/M for the 9k, 12k and 18k models. For the 24k model, adjust by 1/2 oz/ft, 40 g/M.Before opening the service valves, evacuate the interconnecting tubing and indoor unit. Follow the instruction in section 5 on page 4.

CAUTION





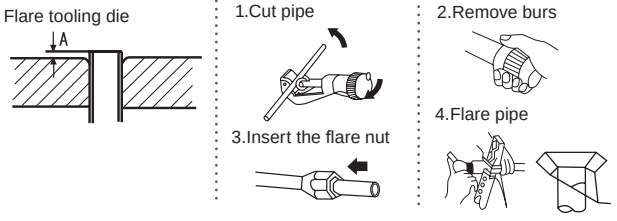


- Max.Elevation: Amax
  = 32ft / 10m (09k / 12k)
  = 50ft / 15m (18k / 24k)
- In case the elevation A is more than 15ft / 5m, oil trap shoud be installed every 5~7m
- Max. Length: Bmax
  = 50ft / 15m (09k / 12k)
  = 80ft / 25m (18k / 24k)

Cutting and Flaring Work of Piping

- Pipe cutting is carried out with a pipe cutter and burs must be removed.
- After inserting the flare nut, flaring work is carried out.

	Flare tool for R410A	Conventional flare tool	
	Clutch-type	clutch-type(Rigid-type)	Wing-nut type (Imperial-type)
A	0~0.5mm 0~1/51 inch	1.0~1.5mm 3/76~1/17 inch	1.5~2.0mm 1/17~1/8 inch



Correct	Incorrect				
	Lean	Damage of flare	Crack	Partial	Too outside

3 Connection

- Loosen the screws on terminal block and insert the wires fully into terminal block, then tighten the screws.
- If wiring is not correct, the unit will not operate properly and it could cause a defect in the unit.
- Fix the cable with a clamp.

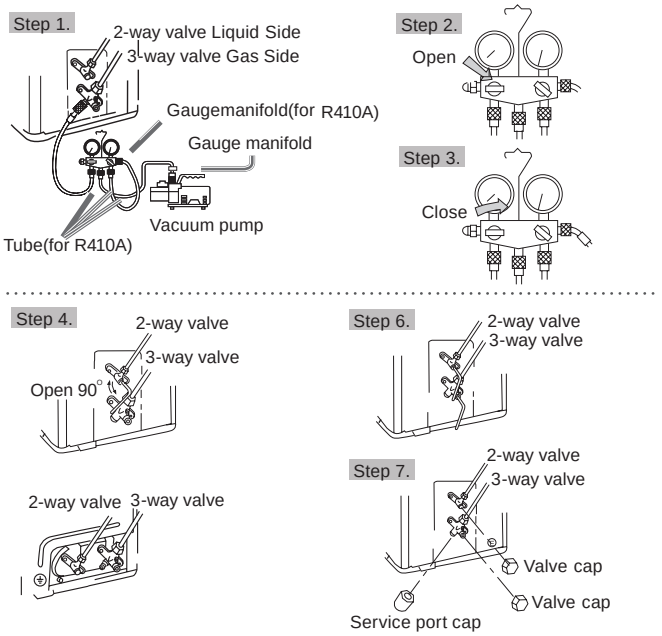
4 Attaching Drain-Elbow

- If the drain-elbow is used, please attach as shown in figure. (Note: Only for heat pump unit.)

5 Purging Method:To use vacuum pump

1. Detach the service port's cap of 3-way valve, and the valve cap for 2-way valve and 3-way valve. Connect the service port to the low side of the gauge manifold and connect the vacuum pump to the center port of the manifold.
2. Open the handle on the low side of the gauge manifold and operate vacuum pump.
3. Vacuum the tubing for at least 15 minutes. The vacuum level on the low side gauge should be 29.9 in of Hg, 76 cm of Hg, 0.1 MPa. when vacuuming is complete, close the valve on the manifold and turn off the vacuum pump. The vacuum level should hold for 1-2 minutes. If the vacuum level does not hold, check the flared connections and repeat this step.
4. Open the 2-way valve 1/4 turn. After 5-6 seconds, close the valve and inspect for leaks with a leak detector or soap solution.
5. No gas leakage? Go to step 6.

   In case of a leak, try tightening the flare connections to fix the leak. If the leak stops, go to step 6. If the leak continues, check the flare connections and repair as needed, then go back to step 3. then proceed step 6. If leak continues, remove the refrigerant used for the leakage check and flare tubes again. Repeat vacuum and leak and if no leakage, proceed to step 6.
6. Detach the charge hose from the service port, open 2-way valve and 3-way valve completely.
7. To prevent the gas leakage, replace the service port and valve caps.
8. After attaching the caps, check for leakage around the caps.



CAUTION

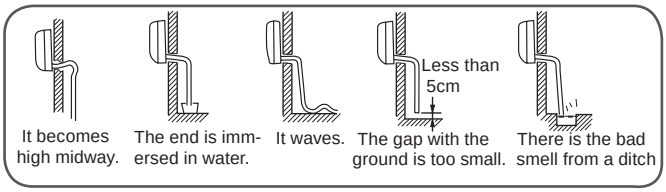
- If the refrigerant of the air conditioner leaks, it is necessary to discharge all the refrigerant. Repair the leak, vacuum the unit then charge the liquid refrigerant into air conditioner according to the amount marked on the name plate.
- Please do not let other cooling medium, except specified one (R410A), or air enter into the cooling circulation system. This could cause high pressure and could cause a leak and lead to personal injuries.

1 Power Source Installation

- The power source must be exclusively used for air conditioner.
- In the case of installing an air conditioner in a moist place, please install an earth leakage breaker.(GFCI)
- For installation in other places, use an HVACR circuit breaker of time delay fuse.

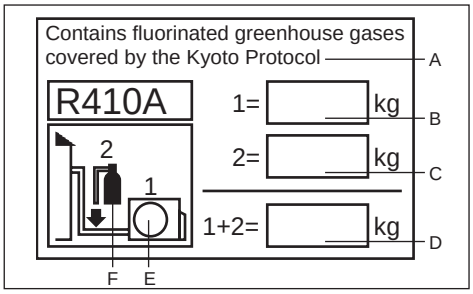
2 On Drainage

- Please install the drain hose and ensure downward flow.
- Please don't do the drainage as shown below.


It becomes high midway.
The end is immersed in water.
It waves.
Less than 5cm
The gap with the ground is too small.
There is the bad smell from a ditch

- Please pour water in the drain pan of the indoor unit, and confirm that drainage is proper.
- In case that the attached drain hose is in a room, please apply insulation to to the hose to prevent condensation.

■ Refrigerant charge label



This product contains fluorinated greenhouse gases covered by the Kyoto Protocol. Do not vent into the atmosphere.
Refrigerant type:R410A
GWP* value:1975
GWP=global warming potential
Please fill in with indelible ink,

- 1 the factory refrigerant charge of the product
- 2 the additional refrigerant amount charged in the field and
- 1+2 the total refrigerant charge

on the refrigerant charge label supplied with the product.
The filled out label must be adhered in the proximity of the product charging port (e.g. onto the inside of the stop value cover).
A contains fluorinated greenhouse gases covered by the Kyoto Protocol
B factory refrigerant charge of the product: see unit name plate
C additional refrigerant amount charged in the field
D total refrigerant charge
E outdoor unit
F refrigerant cylinder and manifold for charging

■ Check for Installation and Test Run

■ Please kindly explain to our customers how to operate through the instruction manual.

Check Items for Test Run □ Put check mark ✓ in boxes

- □ Gas leak from interconnecting tubing?
- □ Installation is on the interconnecting tubing?
- □ Are the connecting wirings of indoor and outdoor firmly inserted to the terminal block?
- □ Is the connecting wiring of indoor and outdoor firmly fixed?
- □ Is drainage securely carried out?
- □ Is the ground wire securely connected?
- □ Is the indoor unit securely fixed?
- □ Is power source voltage the local codes?
- □ Is there any noise?
- □ Are the lights near the unit working normally?
- □ Are cooling and heating (when in heat pump) performing normally?
- □ Is the operation of room temperature control normal?

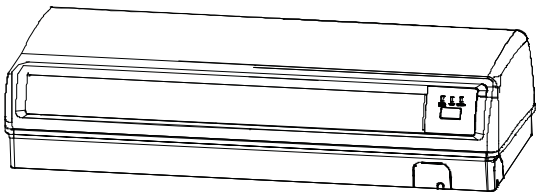
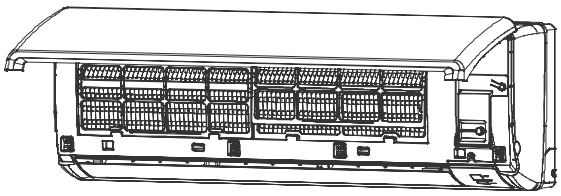
9. Removal Procedure

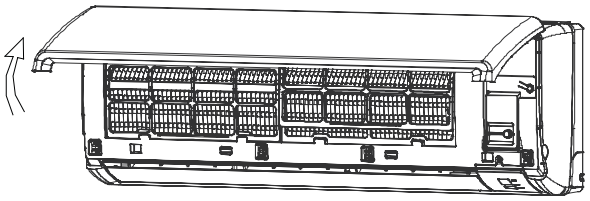
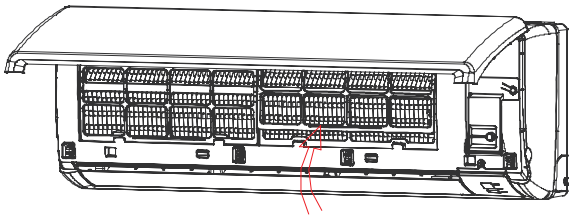
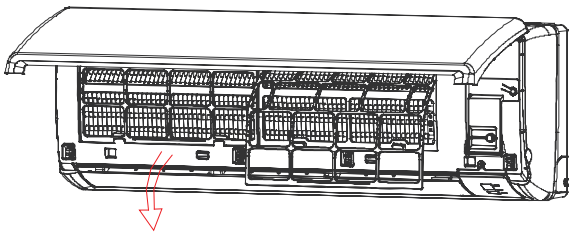
Indoor unit

9.1 Removal of Air Filter

Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Features		
2. Remove the air filters.		
1 Hold the front panel by the tabs on the both sides and lift it until it stops with a click.		

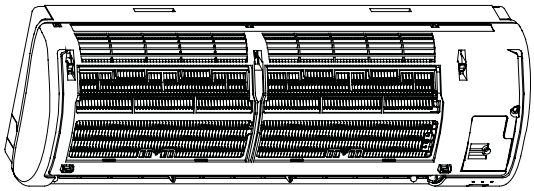
Step	Procedure		Points
2	Lift an air filter upwards slightly and then pull it out downwards.	  	■ Please embed the air filters into the unit along the grooves as installation. ■ Please embed the two hooks on air filter completely into the unit during installation.

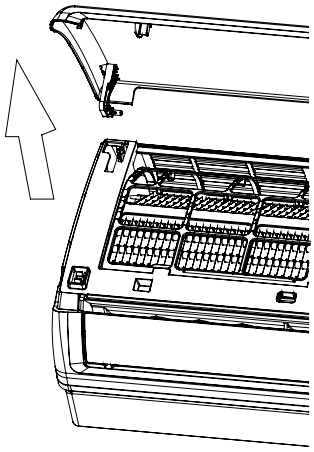
9.2 Removal of front panel

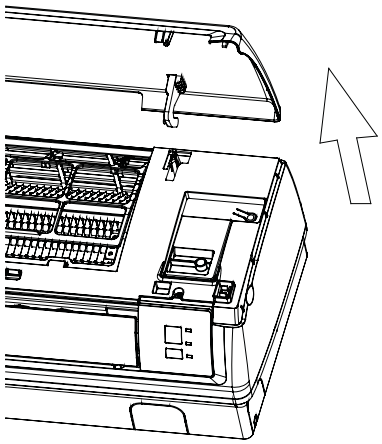
Procedure

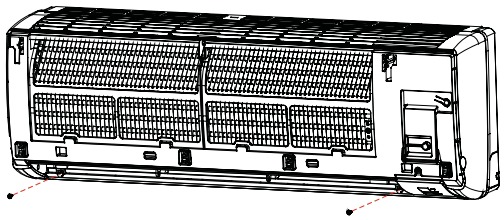
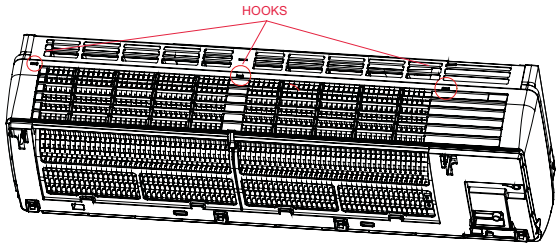
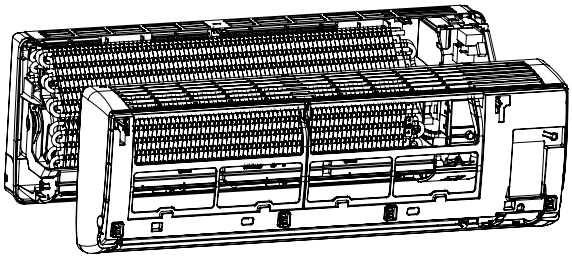
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the front panel.		
1	Open the front panel until it is on the horizontal position, and then release the pivots on both sides of the unit to remove the front panel.	■ Please close the panels before start the removal procedure of front grille. ■ Slide the front panel from one side to another to release each axis. ■ When assembling, align the right and left axes with grooves in turn and insert them to the end.





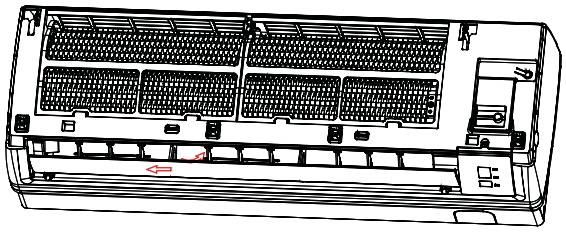
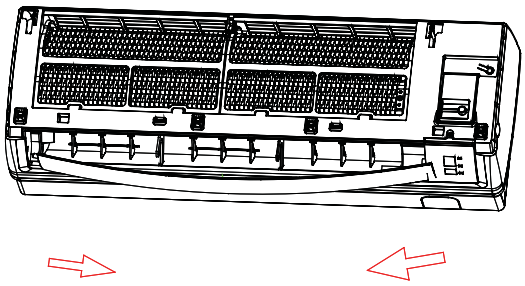


Step	Procedure		Points
2	Loosen the marked two screws		
3	Release the marked three hooks.		
4	Pull the front grille out horizontally and remove it.		■ When assembling, install the front grille horizontally so as not to stuff the flap inside. ■ When assembling, make sure the three hooks are caught properly.

9.3 Removal of horizontal flap

Procedure

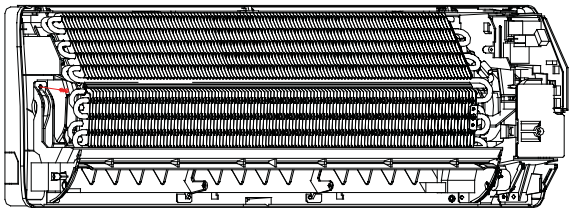
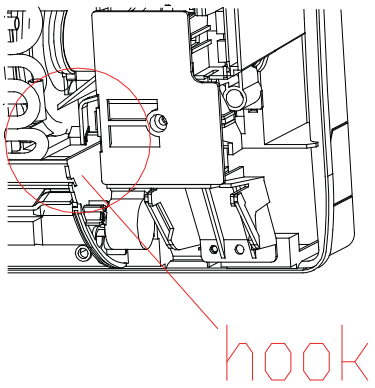
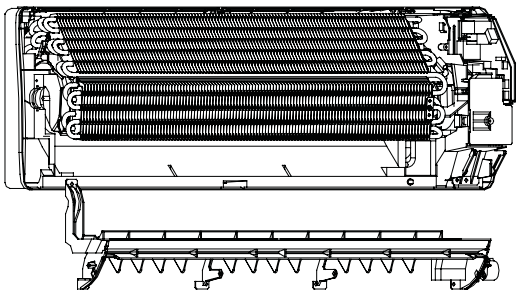
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure		Points
1. Remove the horizontal			■ The horizontal flap is single.
1	Release the center pivot.		
2	Bend the horizontal blade slightly and remove it.		■ Installation procedure 1. Since key pattern hook is provided, rotate the flap and fit it to the left pivot first. 2. Fit the flap to the right pivot. 3. Fit the flap to the center pivot.

9.4 Removal of Drain pan

Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

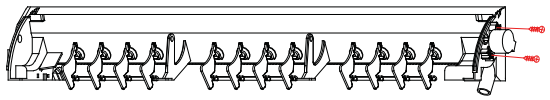
Step	Procedure	Points
1. Remove the Drain pan		
1	Loosen the marked screws under the screw covers	
2	Lift up the lower part of the grille to release the hook on the upper backside.	
3	Rotate the upper part of the grille to release the hook on the lower back side. Pull out the drain pan	

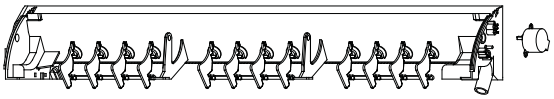
9.5 Removal of Vertical Blades and Swing Motor

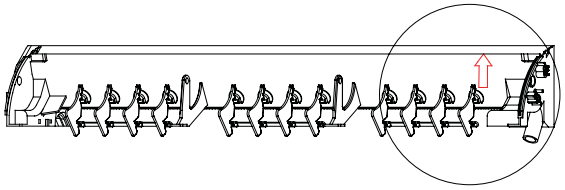
Procedure

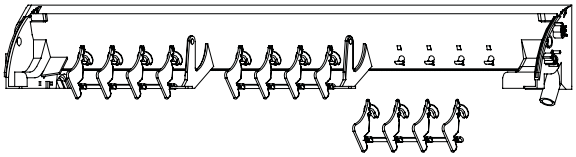
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

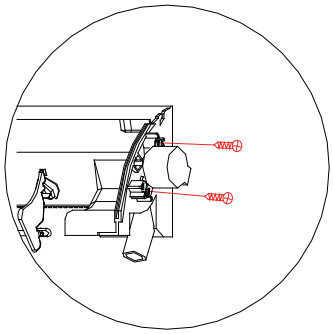
Step	Procedure	Points
■ Remove the assembly of the outlet grille.		
1. Remove the vertical blades.		
1	Push the hooks on the back of the vertical blades and remove.	

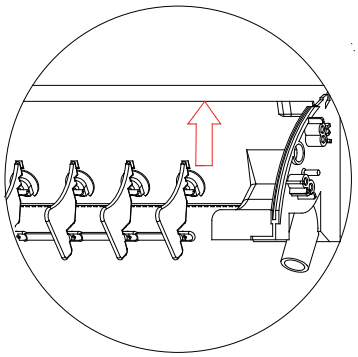








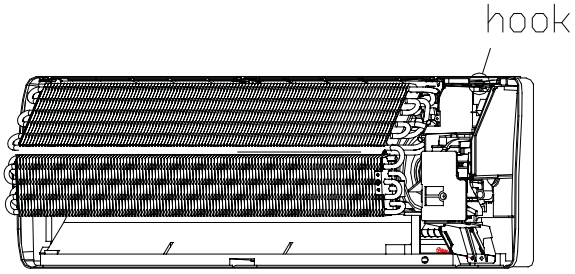
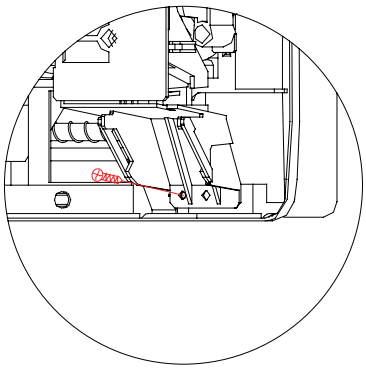
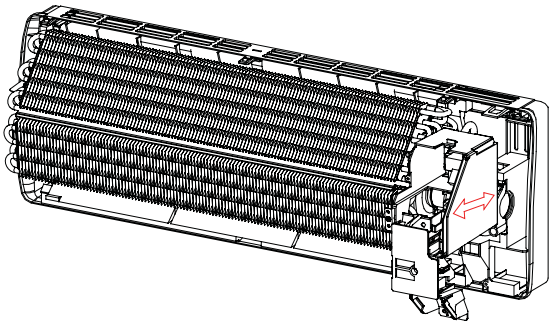




9.6 Removal of Electrical Box

Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

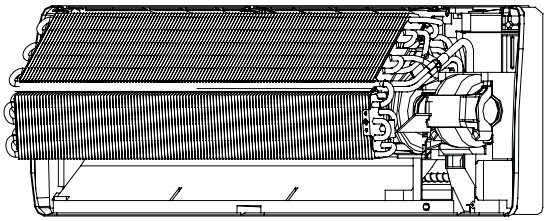
Step	Procedure	Points
■ Remove the front grille.		■ Discharge the static electricity from your body before touching the electrical parts like signal receiver PCB. It may cause malfunction of PCB.
1. Remove the electrical box.		
1 Loosen the screw of the drip proof plate.	 	
2 Lift and remove the electrical box.		■ When assembling, insert the left hook of the drip proof plate into the hem plate of the heat exchanger.

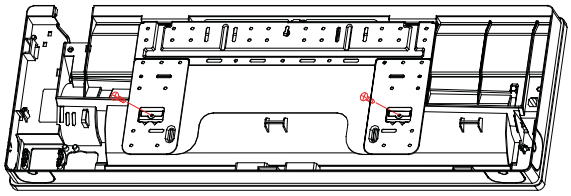
9.7 Removal of Heat Exchanger

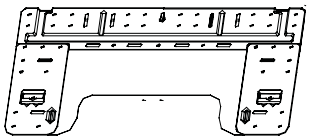
Procedure

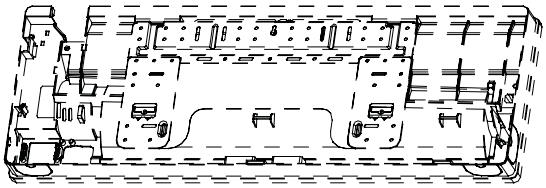
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

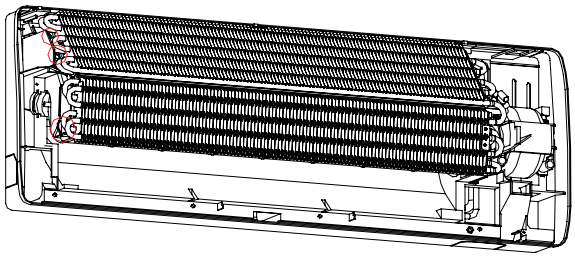
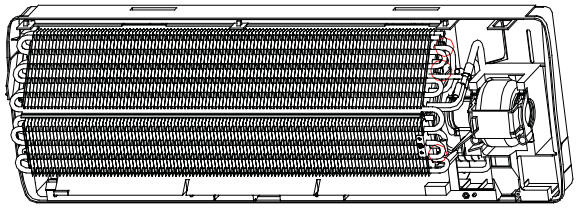
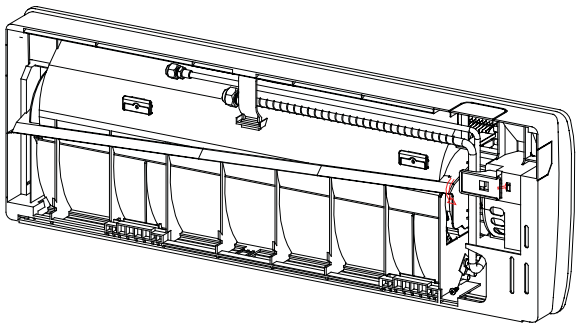
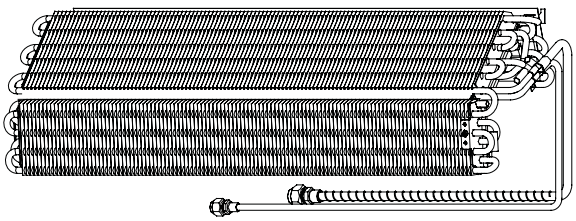
Step	Procedure	Points
		■ You can detach the indoor unit without removing the assembly of the outlet grille.
1	Loosen the screws fixed to the installation plate.	Caution If gas leaks, repair the spot of leaking, then collect all refrigerant from the unit. After conducting vacuum drying, recharge proper amount of refrigerant.
2	Loosen the marked hooks	Caution Do not contaminate any gas (including air) other than the specified refrigerant (R410A), into refrigerant cycle. (Contaminating of air or other gas causes abnormal high pressure in refrigerating cycle, and this results in pipe breakage or personal injuries.)
3	Loosen the marked screws and remove mounting plate	■ Pay attention so that the residual water in the drain will not make the floor wet. ■ In case that a drain hose is buried inside a wall, remove it after the drain hose in the wall is pulled out. ■ Use two wrenches to disconnect pipes. ■ When disconnecting pipes, cover every nozzle with caps so as not to let dust and moisture in.









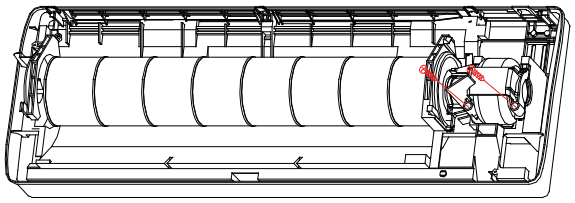
Step	Procedure	Points
1	Release the hooks	
2	Release the hook from the back side. Lift up the lower part of the fixture plate and remove it.	 
6	Remove the heat exchanger	

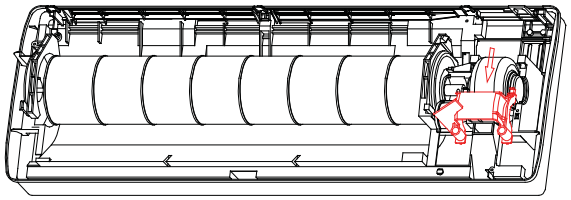
9.8 Removal of Fan Rotor and Fan Motor

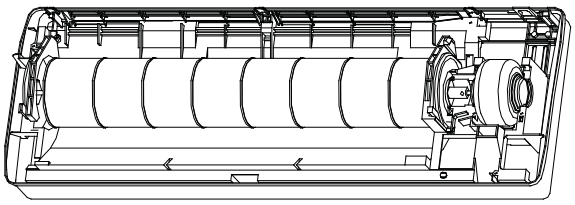
Procedure

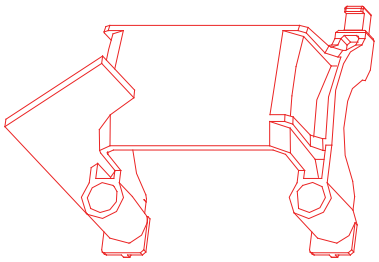
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the right side plate.		
1	Loosen the 2 screws.	
2	Remove the fixing plate.	

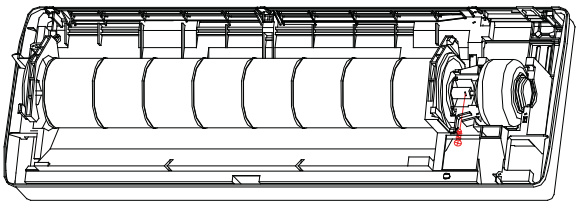


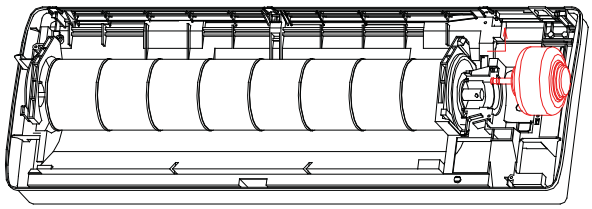


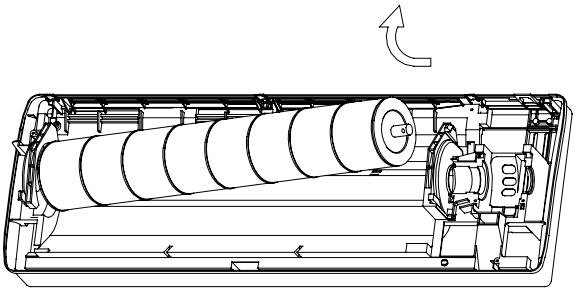


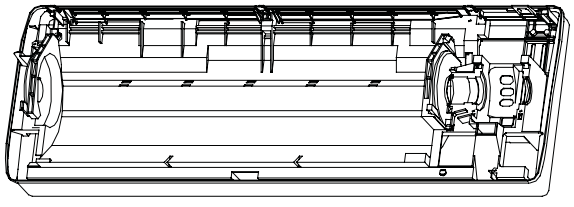


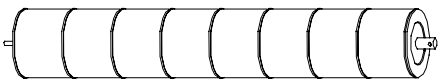
Step	Procedure	Points
3. Remove the fan.		
1	Loosen the marked screw.	
2	Lift up the right part of the fan motor and slide it to the rightward to remove.	
3	Lift up the right part of the fan and remove it	











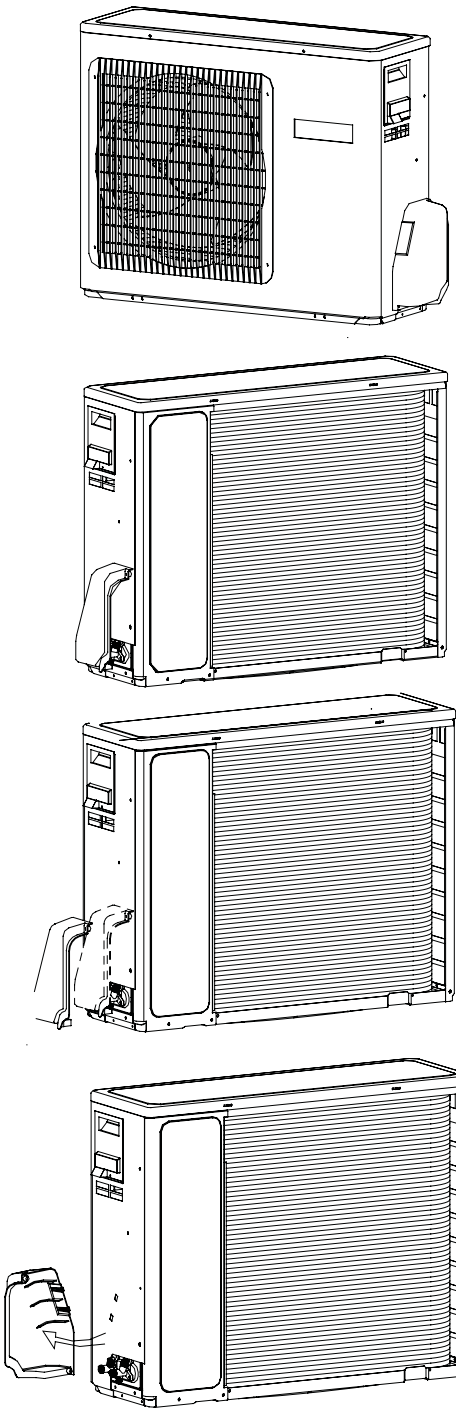
Outdoor unit

9.9 Removal of Outdoor panel

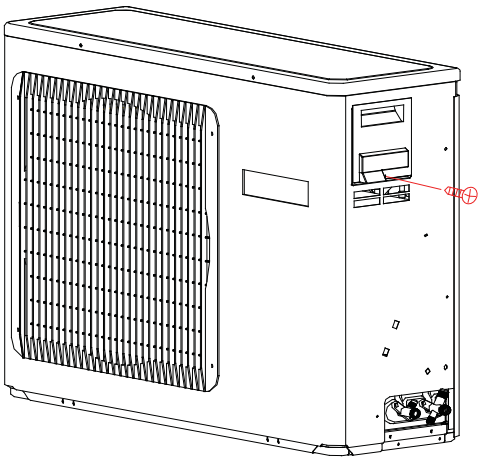
Procedure

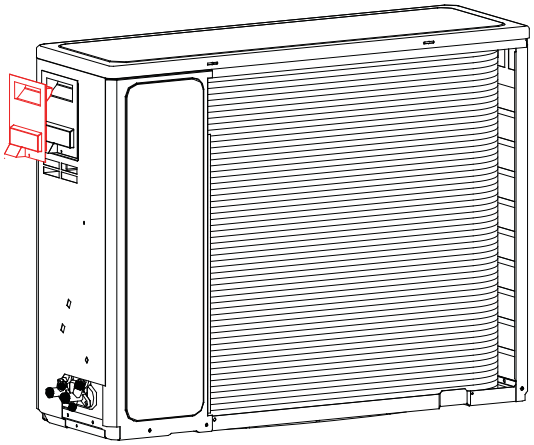
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

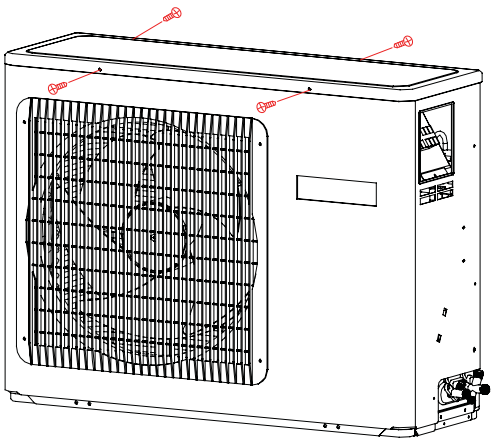
Step	Procedure	Points
1. Features		
1	Loosen the screw of the stop valve cover. Pull down the stop valve cover and remove it.	■ Be careful not to cut your finger by the fins of the heat exchanger. ■ The stop valve cover is united with the shelter. ■ When assembling, make sure to fit the 5 hooks.



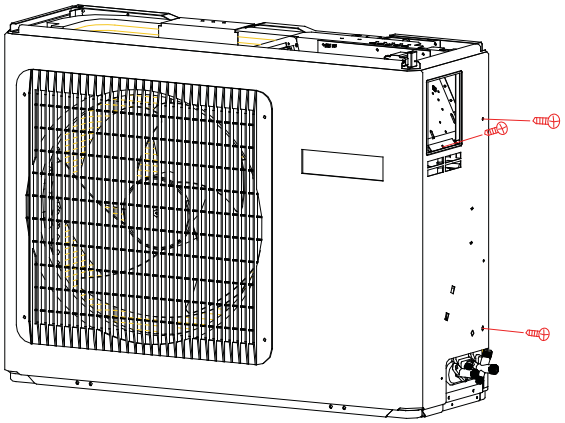
Step	Procedure	Points
2. Remove the panels.		
1	Loosen the service cover screw and remove the service cover.	
2	Loosen the 4 screws and lift the top panel	

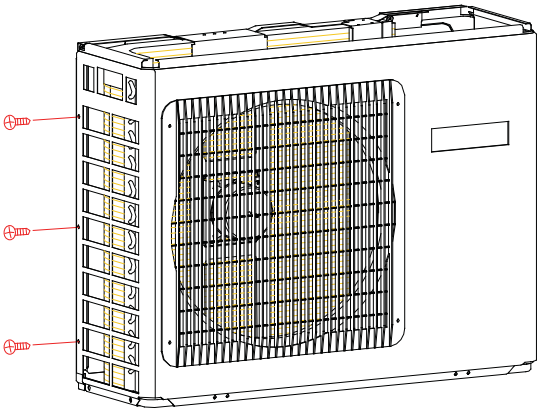


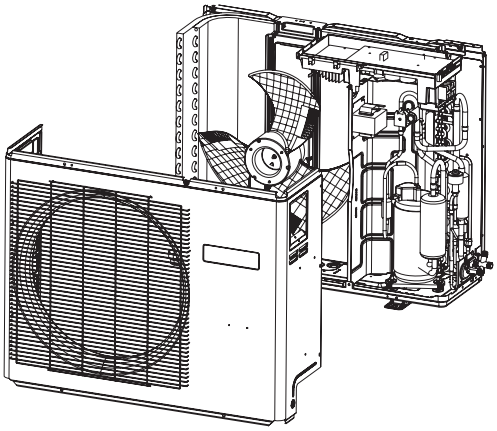




Step	Procedure	Points
3	Loosen the screws of the panel.	
4	Pull and remove the front panel.	





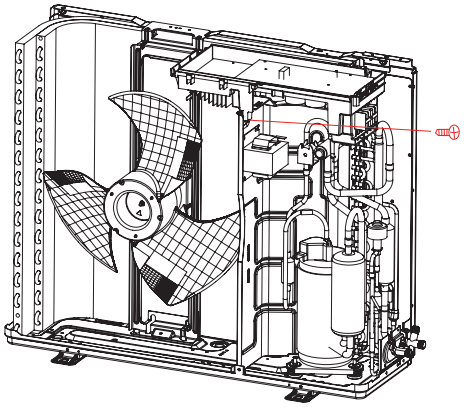


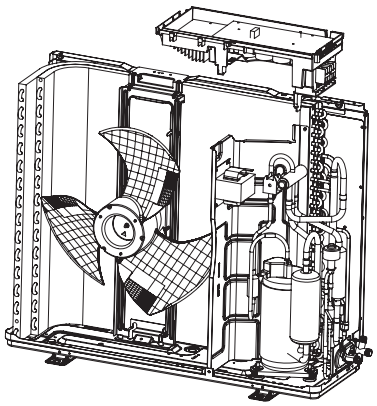
9.10 Removal of Electrical Box

Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the fixing screws Then lift the electrical box	

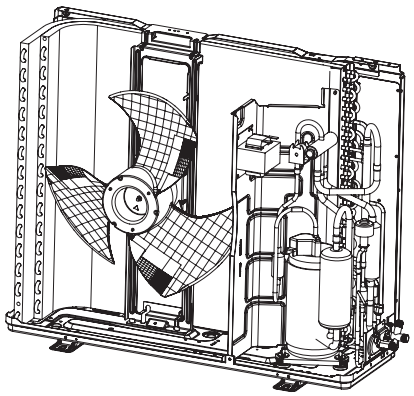
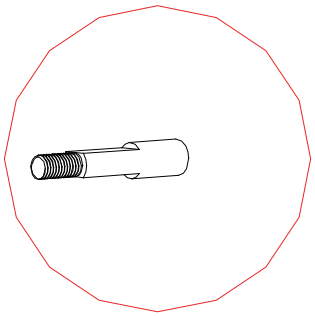
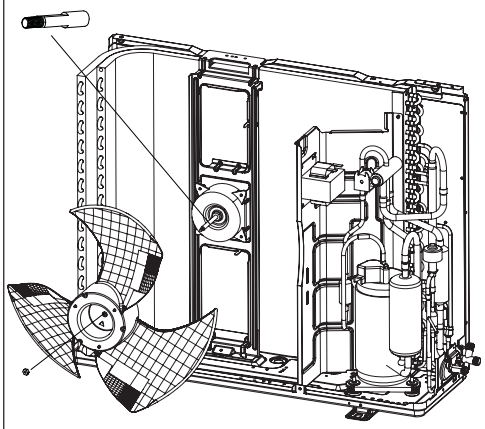




9.11 Removal of Fan and Fan Motor

Procedure

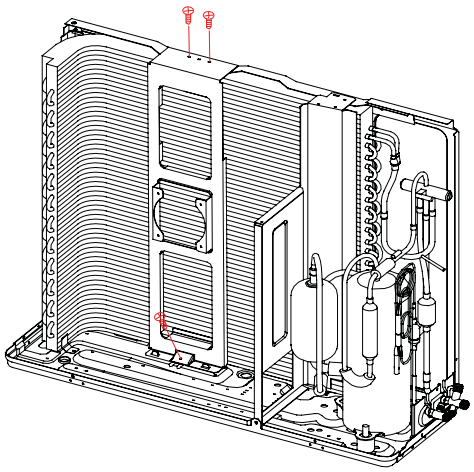
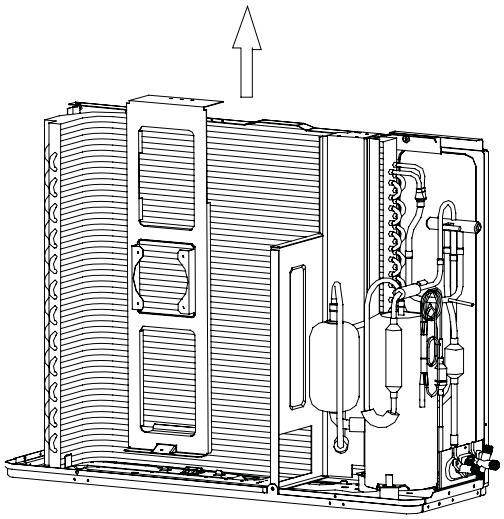
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure		Points
1	Loosen the fixing screw and remove the fan		
			■ Put the lead wire through the back of the motor when assembling. (so as not to be entangled with the propeller fan)

9.12 Removal of fan motor bracket and partition

Procedure

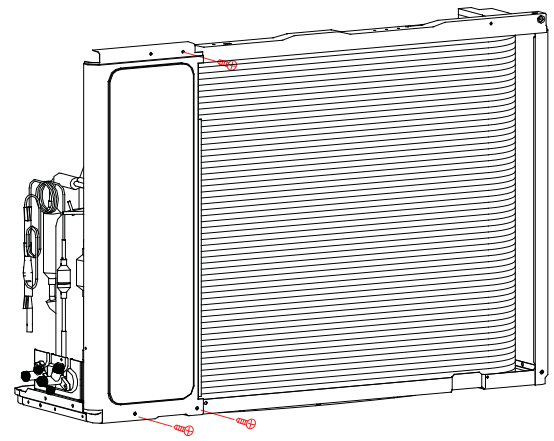
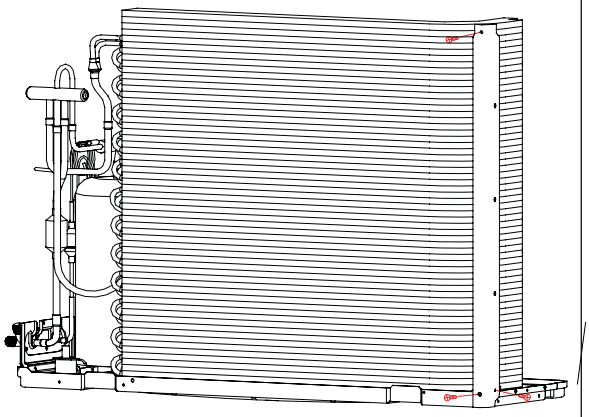
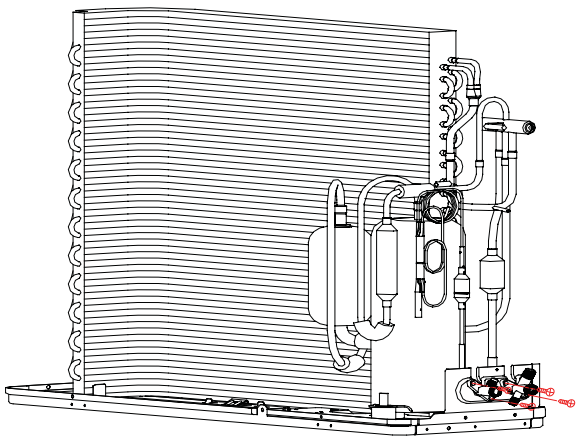
Warning Be sure to wait 10 minutes or mo
before disassembling work.

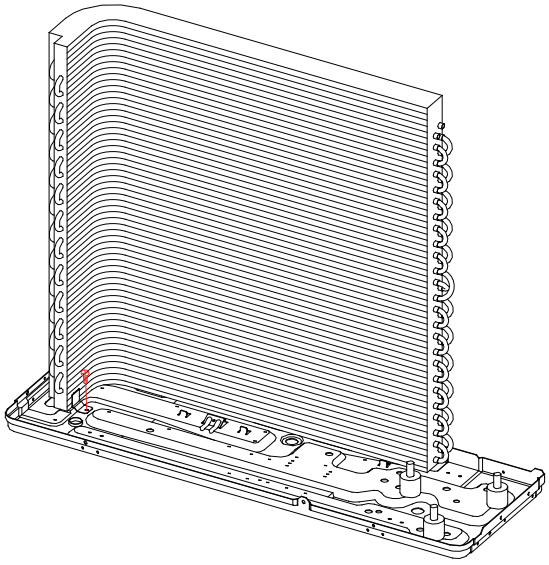
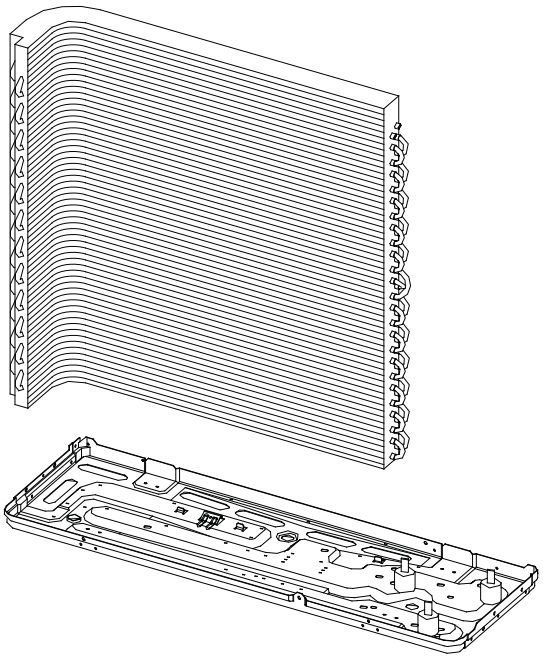
Step	Procedure		Points
1	Loosen the fixing screws and lift the fan motor bracket.	 	

9.13 Removal of compressor and heat exchanger

Procedure

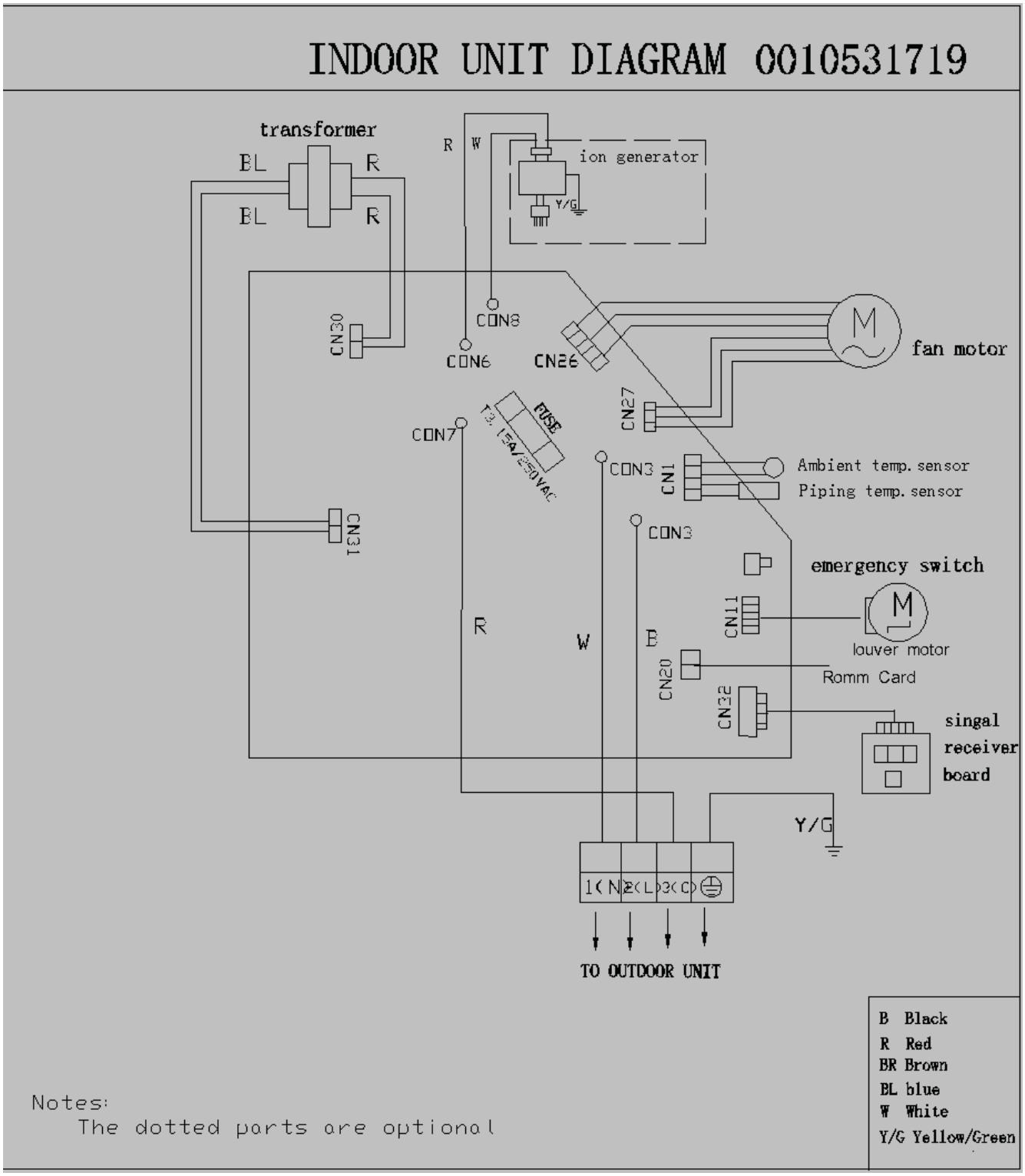
Warning Be sure to wait 10 minutes or more after tu
before disassembling work.

Step	Procedure	Points
1	Loosen the marked screw .  	
2	Cut down the conecting pipe and pull out the compressor and remove the valve bracket . 	

Step	Procedure	Points
3	Loosen the marked fixing screw . 	
4	Loosen the fixing hook and remove the heat exchanger . 	

10.Wiring Diagrams

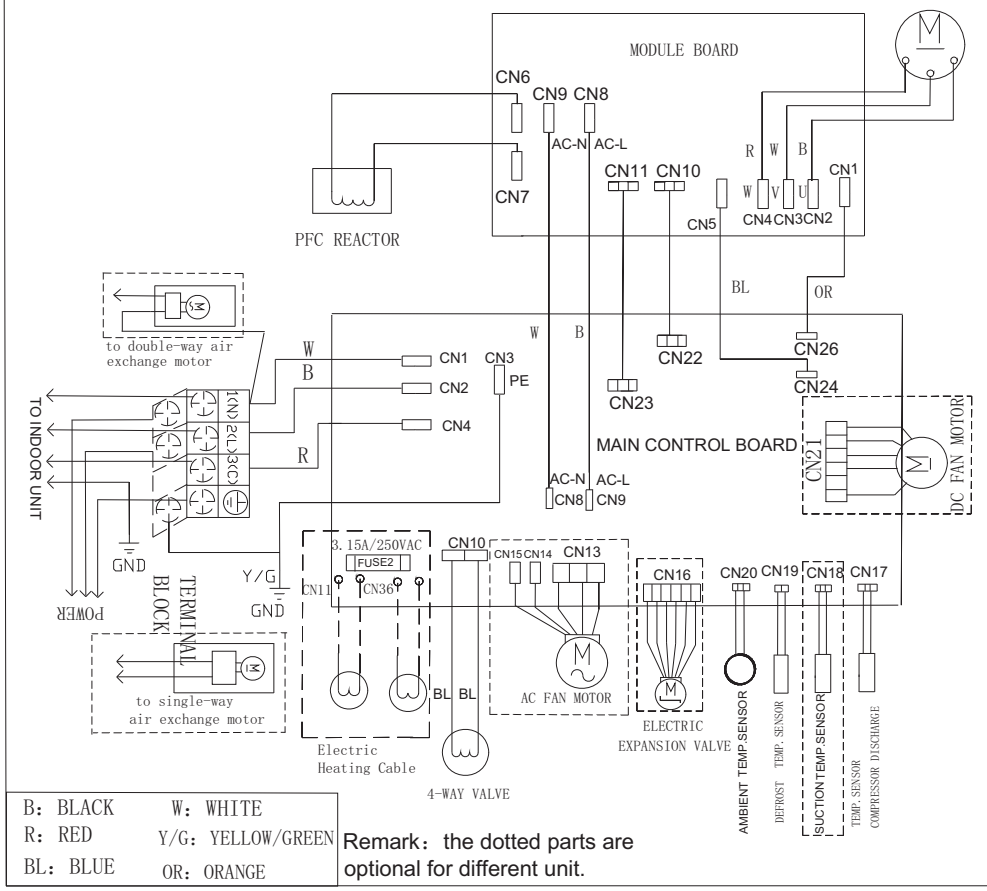
10.1. INDOOR UNIT



10.2.Outdoor unit

OUTDOOR WIRING DIAGRAM

0010527905



B: BLACK W: WHITE
R: RED Y/G: YELLOW/GREEN
BL: BLUE OR: ORANGE

Remark: the dotted parts are optional for different unit.

WARNING

CAUTION

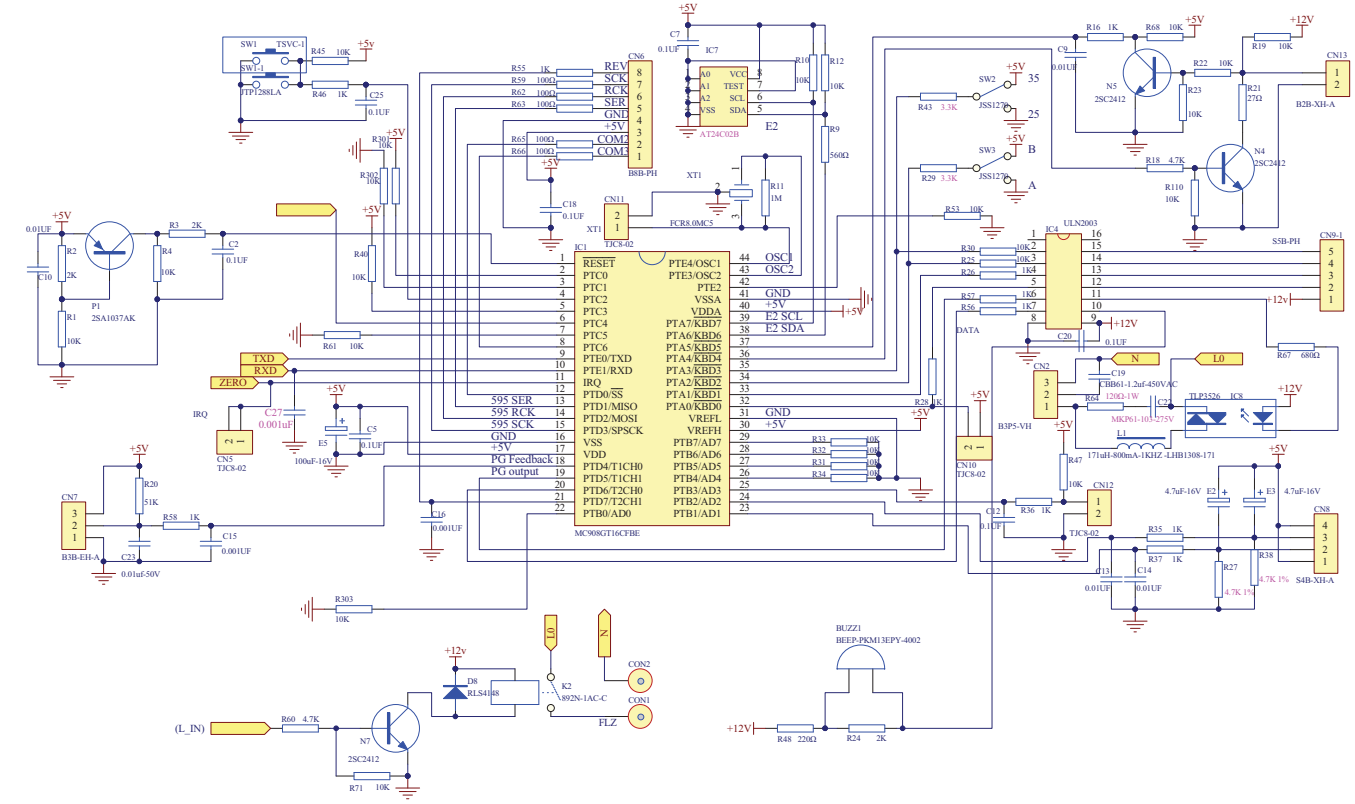
DON'T TOUCH CAPACITOR, EVEN AFTER PLUG-OFF (DANGER OF ELECTRIC SHOCK)

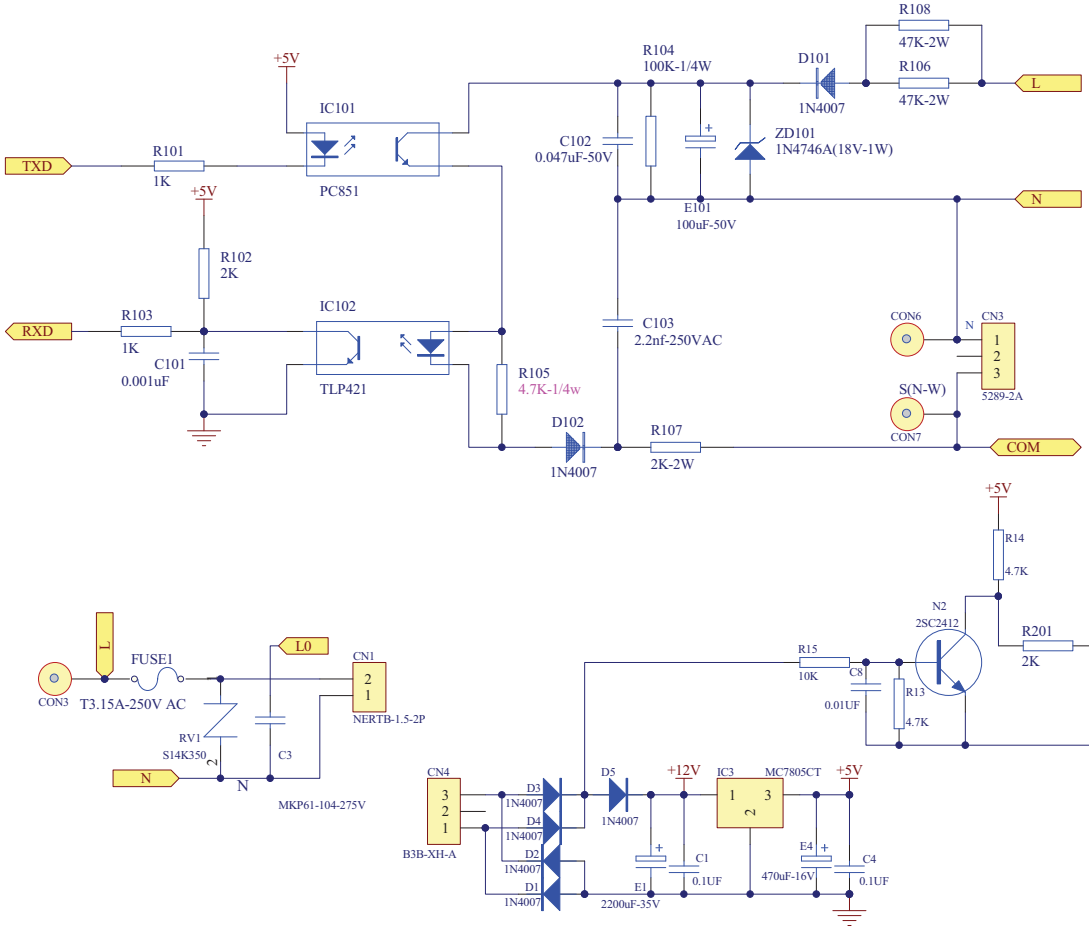
The capacitor retains high voltage even after the plug-off. For your safety, be sure to wait at least 5 minutes. after plug off and use a tester to confirm the voltage between connector P and N(on module board) is less than DC 10V before start servicing.

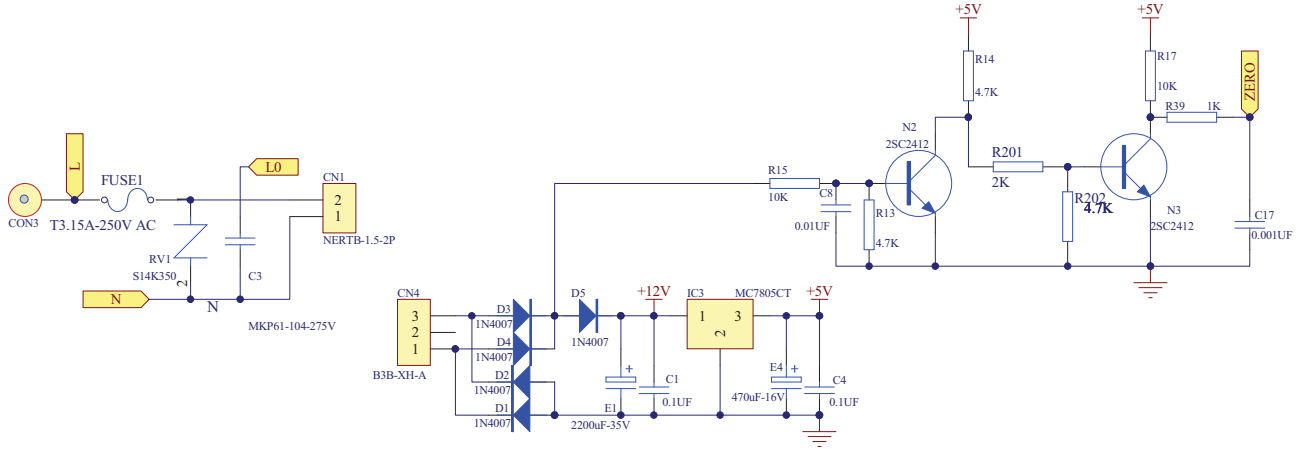
Description	LED1 Flash Times
Outdoor EEPROM error	1
The protection of IPM	2
Overcurrent protection of AC electricity	3
Communication fault between the IPM and CBD	4
Over pressure or Overheat protection for the compressor	5
Power voltage is too high or low	6
Overheat protection for exhaust temperature	8
Frost-removing temperature sensor failure	10
Ambient temperature sensor failure	12
Exhaust temperature sensor failure	13
Deviate from the normal for the compressor	18
Loop of the station detect error	19
Overcurrent of the compressor	24
Overcurrent protection for single-phase of the compressor	25

11.Circuit Diagrams

11.1.INDOOR UNIT

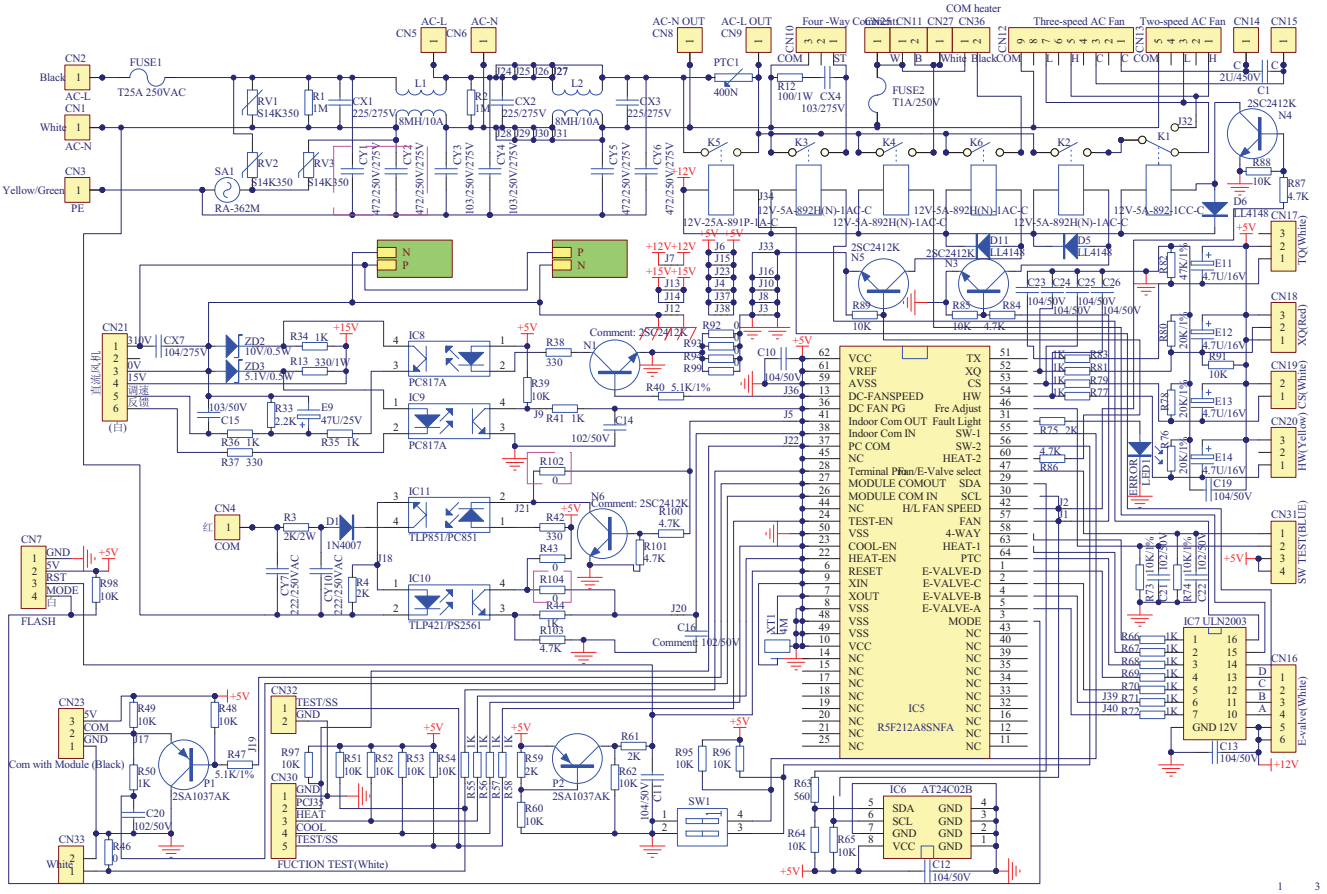


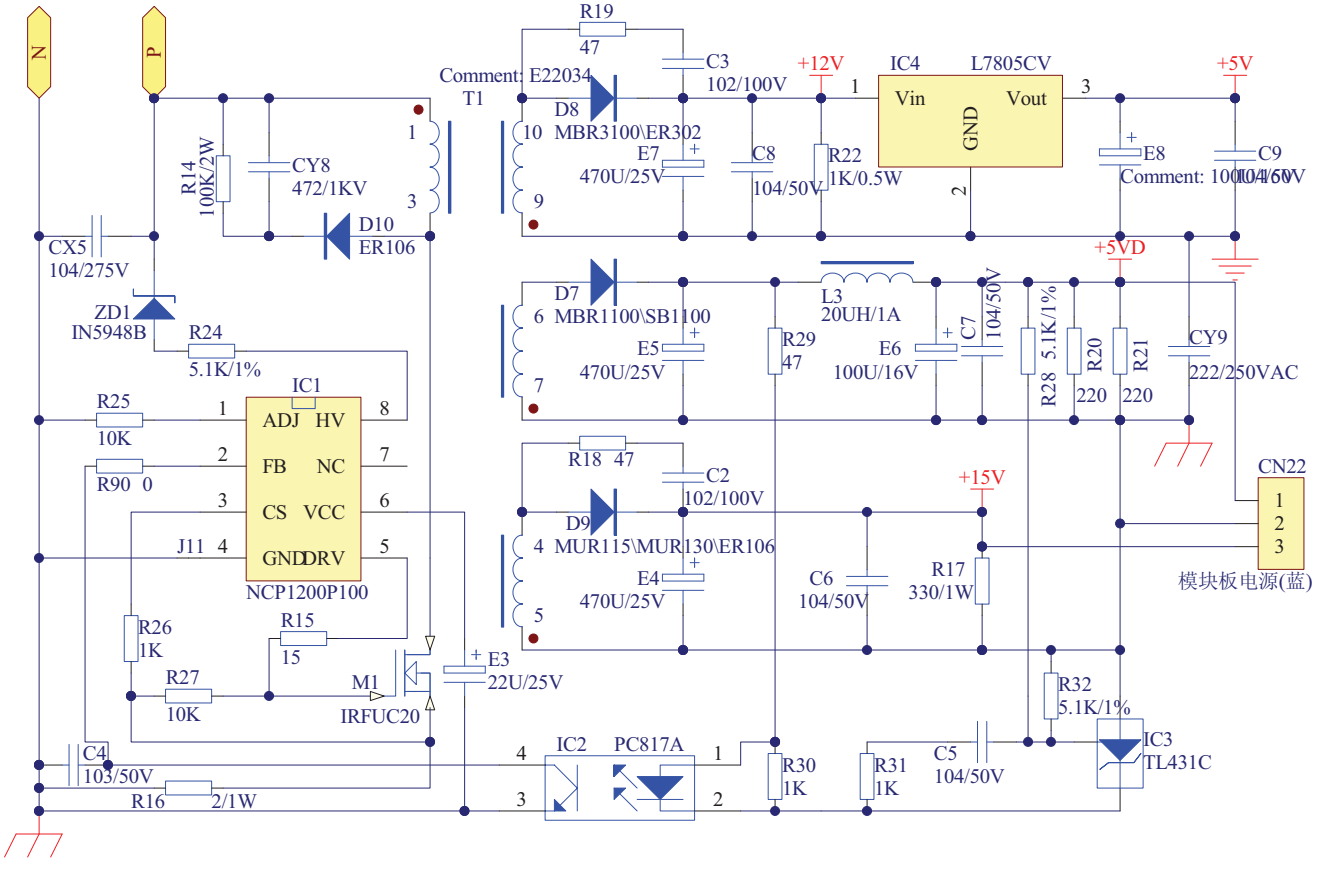


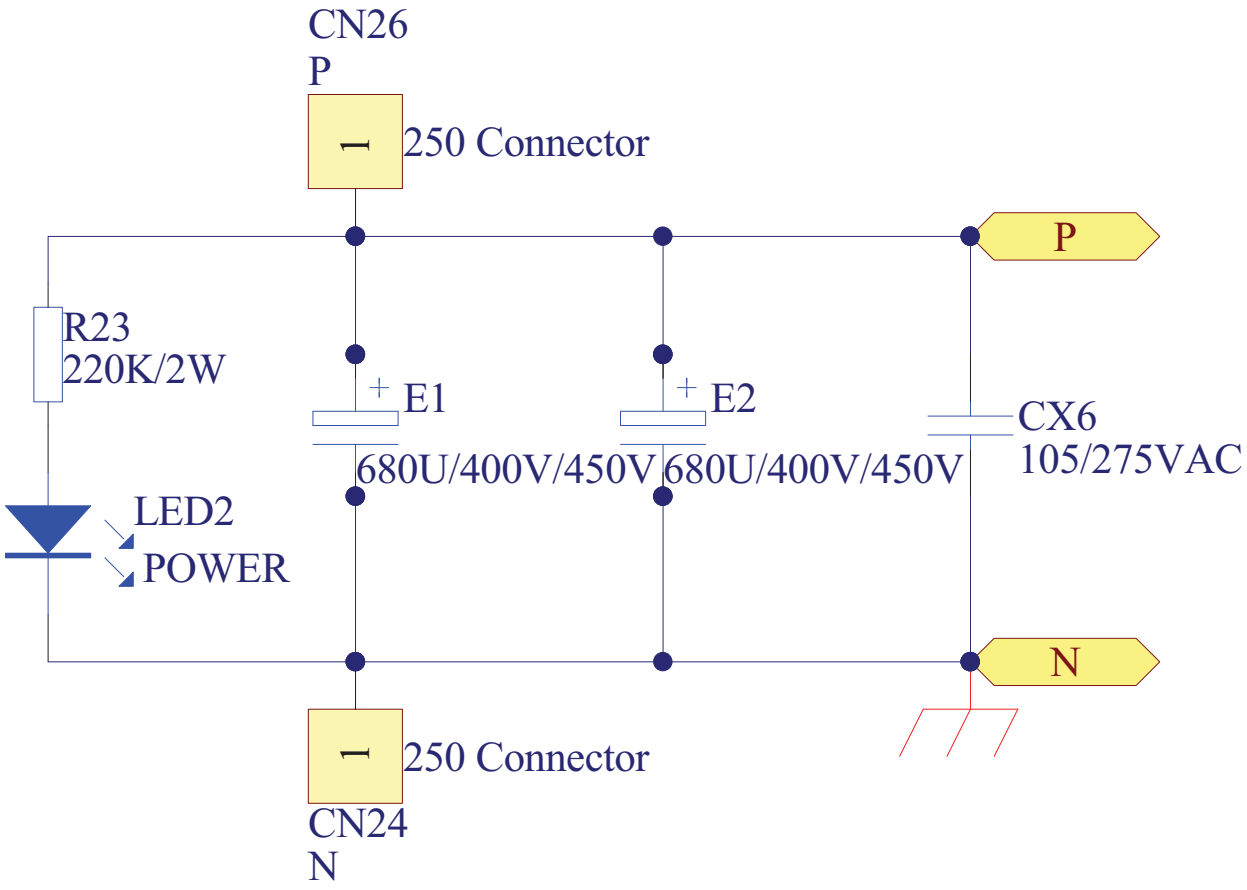


11.2.OUTDOORUNIT

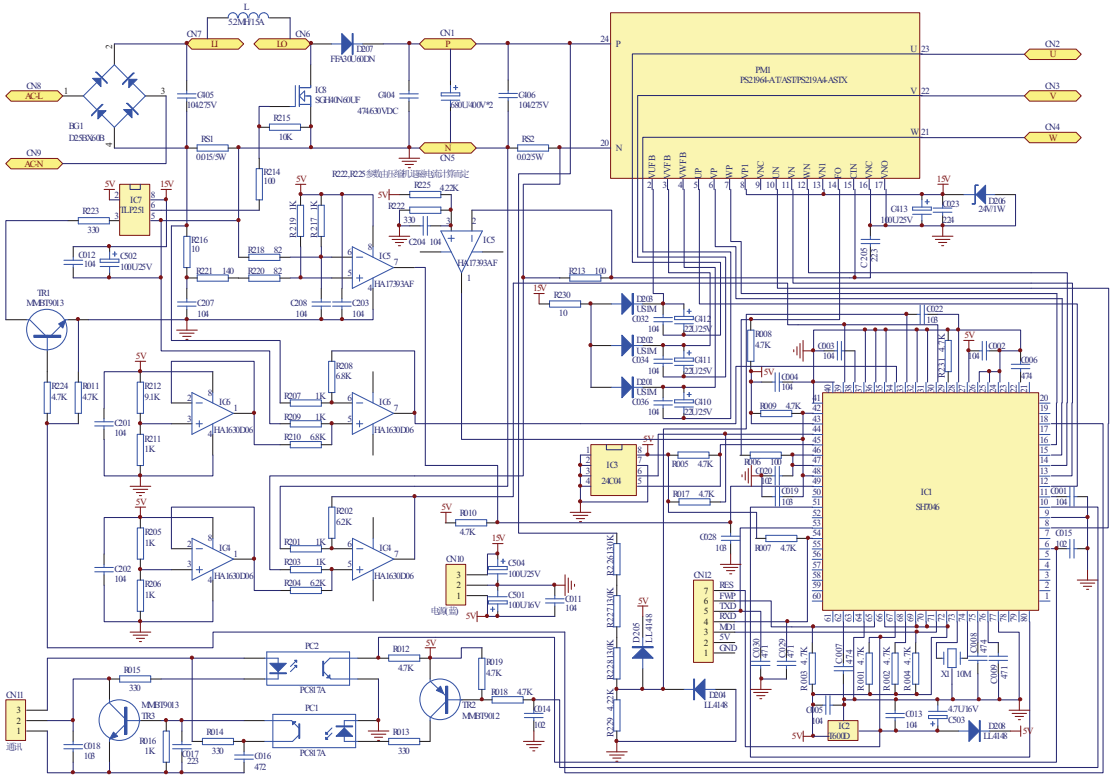
11.2.1Control Bard Circuit Diagrams



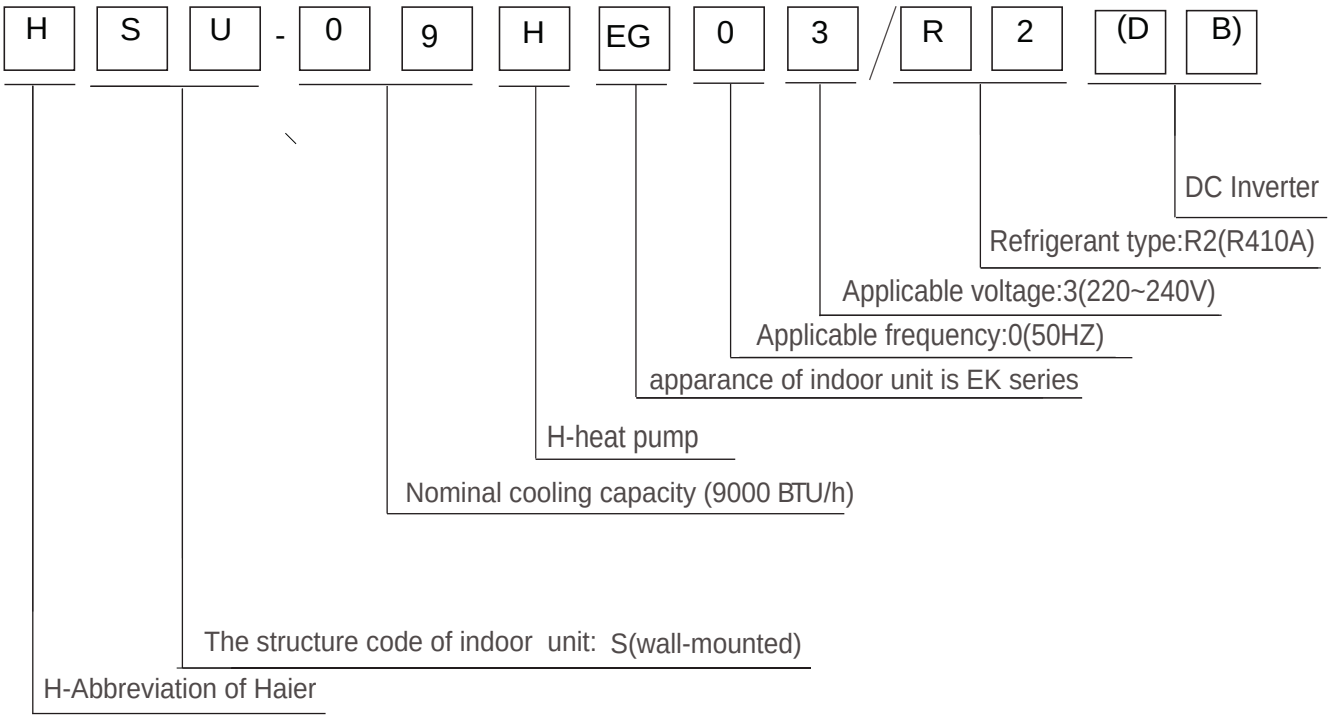




11.2.2 module board Circuit Diagram



12. Description of coding rules of unit model


H S U - 0 9 H EG 0 3 / R 2 (D B)
DC Inverter
Refrigerant type:R2(R410A)
Applicable voltage:3(220~240V)
Applicable frequency:0(50HZ)
apparance of indoor unit is EK series
H-heat pump
Nominal cooling capacity (9000 BTU/h)
The structure code of indoor unit: S(wall-mounted)
H-Abbreviation of Haier

HSU-09HEG03/R2(DB) means 9000BTU.

Sincere Forever

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